



**NOTES (UNLESS OTHERWISE SPECIFIED)**  
 Liquid contaminants/Machining lubricants  
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone such as Cincinnati Milacron's Cimtech 410 (stainless steel).  
 Identification/Serial Number  
 A serial number shall be etched, or scribed on the part see note drawing note.  
 The Serial number shall be of the format D99xxxx-x  
 Example: D990021-A-001  
 The drawing number, The revision number, The sequential part number.

HAM 9/2

REF. MAKE 1 PER ASSEMBLY

REF IDTY		PART or DRWG No.		DESCRIPTION				MATERIAL						
				PARTS and MATERIAL LIST										
				<b>LIGO</b> CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY										
				GLASS TOP HAM9/2 TABLE BEAM DUMP										
XXX	XXX	MATERIAL BLACK GLASS	HEAT TREAT	FINISH	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE	SCALE	SIZE/DRWG NO.	REV
		SHADE 12/14 WELDERS			00	PRE-RELEASE	-	-	KENH		4/19/00	1:1	D000174-A	1 OF 1
		USED ON XXX		NEXT ASS'Y XXX										

UNLESS OTHERWISE SPECIFIED  
 DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 FRACTIONAL ±1/16  
 ANGULAR ±.25°  
 HOLE/SHAFT ±.005  
 TWO PLACE DECIMAL ±.01  
 THREE PLACE DECIMAL ±.005  
 FINISHED SURFACE RVS .63  
 BREAK CORNERS IN .015 OUT .015  
 REMOVE ALL BURRS