



NOTES: UNLESS OTHERWISE SPECIFIED:
 Liquid contaminants/Machining Lubricants
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone such as Cincinnati Milacron's CinTech 410 (stainless steel).

Identification, Serial Number
 A serial number shall be etched, or scribed on the part see note drawing note.
Serial Number Format
 The Serial number shall be of the format D99xxxx-x-001
 Example: D990021-A-001
 The drawing number, The revision number, The sequential part number

ANGLE
 GUSSET
 HAM2/3/9

REF. MAKE 2 PER ASSEMBLY

| REF QTY | | PART or DRWG No. | | DESCRIPTION | | | | MATERIAL | | | | | | | | | |
|--|-----|--|---------------|---|-----|-------------------|------------|----------|-------|------|------|----------|---------------|------|-------|-------|--|
| | | | | PARTS and MATERIAL LIST | | | | | | | | | | | | | |
| | | | | LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MAGNETIC RESONANCE DIVISION | | | | | | | | | | | | | |
| | | | | ANGLE GUSSET HAM2 /3/9 TABLE BEAM DUMP | | | | | | | | | | | | | |
| XXX | XXX | MATERIAL: ALUMINUM | HEAT TREAT: - | FINISH: - | REV | DESCRIPTION | DCN NUMBER | APPR'D | CHECK | DRWN | DATE | CAD FILE | SIZE/DRWG NO. | DATE | SCALE | SHEET | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | TOLERANCES: FRACTIONAL ±1/16 ANGULAR ±.25° ANGULAR/AMPH ±.001 TWO PLACE DECIMAL ±.01 | | THREE PLACE DECIMAL ±.005 FINISHED SURFACE RMS 63 BREAK CORNERS IN .015 DUTY .015 REMOVE ALL BURRS | | | | | | | | | | | | | |
| REFERENCE DRAWINGS | | USED ON XXX | | NEXT ASSY XXX | | ISSUE DESCRIPTION | | | | | | | | | | | |
| 7 | | 6 | | 5 | | 4 | | 3 | | 2 | | 1 | | 1 | | 1 | |