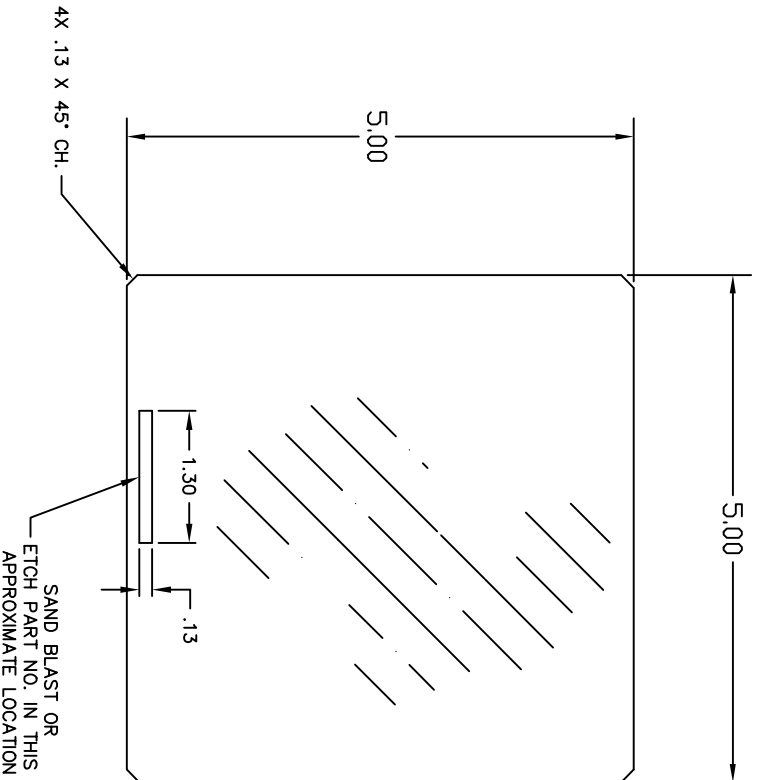


NOTES: UNLESS OTHERWISE SPECIFIED:
 1. ALL DIMENSIONS ARE IN INCHES
 2. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE TO BE TAKEN TO THE CENTERLINE OF THE PART.
 3. ALL DIMENSIONS ARE TO BE TAKEN TO THE CENTERLINE OF THE PART.
 4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE TO BE TAKEN TO THE CENTERLINE OF THE PART.
 5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE TO BE TAKEN TO THE CENTERLINE OF THE PART.
 6. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE TO BE TAKEN TO THE CENTERLINE OF THE PART.
 7. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE TO BE TAKEN TO THE CENTERLINE OF THE PART.
 8. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE TO BE TAKEN TO THE CENTERLINE OF THE PART.

Example: D990021-A-001
 The drawing number, the revision number, the sequential part number



REF. MAKE 1 PER ASSEMBLY

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES

TOLERANCES:
 ANGULAR ± .02
 HOLE POSITION ± .01
 HOLE SIZE ± .005

FINISH:
 THRESHOLD SURFACE RMS 4.0
 BREAK CORNERS IN .015 DIA. DR/T. 015
 REWORK ALL SURF.

HEAT TREAT:
 T-6
 HEAT ASST. XXX

FINISH

ALUMINUM

REV	DESCRIPTION	DATE	APPROV	CHECK	BY	DATE
01	REV-RELEASE	3-16-00	KOM	KOM	3-16-00	
02	REV-RELEASE	3/7/00	KOM	KOM	3/7/00	

REV	DESCRIPTION	DATE	APPROV	CHECK	BY	DATE
01	ISSUE DESCRIPTION					
02						
03						
04						
05						
06						

REF ID	PART OR REV. NO.	DESCRIPTION	MATERIAL
1		GLASS	GLASS
2		VIEW PART BEAM DUMP	GLASS
3			
4			
5			
6			
7			