



NOTES (UNLESS OTHERWISE SPECIFIED)

1. All fluids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension materials any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicones such as Cincinnati Milacron's Clntech 400 (Stainless steel).

2. A serial number shall be etched, or scribed on the part see note drawing note.

3. The Serial number shall be of the format: D990000-x

4. Example: D990001-A-001
The drawing number, The revision number, The sequential part number

REF. MAKE 1 PER ASSEMBLY

REF QTY		PART or DRWG No.		DESCRIPTION				MATERIAL								
				PARTS and MATERIAL LIST												
				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY												
				FRONT APS BAFFLE GLASS BOTTOM												
XXX	XXX	MATERIAL	HEAT TREAT	FINISH	REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRVN	DATE	SCALE	ISSUE NO.	DRWG NO.	SHEET	1 OF 1
		1/8" THK. GLASS Shade 12 Welder Glass			A	REV-RELEASE	LIGD-E000126-00-D			KENH	3-9-00		D	D000081-A		
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			00	PRE-RELEASE	-			KENH	3-8-00		D	D000081-A		
		TOLERANCES: FRACTIONAL ± 1/16 ANGULAR ± .25° HOLE DIA ± .0015 TVD PLACE DECIMAL ± .01		THREE PLACE DECIMAL ± .005 FINISHED SURFACE RMS 63 BREAK CORNERS IN .015 OUT .015 REMOVE ALL BURRS		DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRVN	DATE	SCALE	ISSUE NO.	DRWG NO.	SHEET	1 OF 1
		USED IN: XXX	NEXT ASSY: XXX									1 : 1	D	D000081-A		