

NOTES CONTINUED:
 5. FULL WELDED CONSTRUCTION.

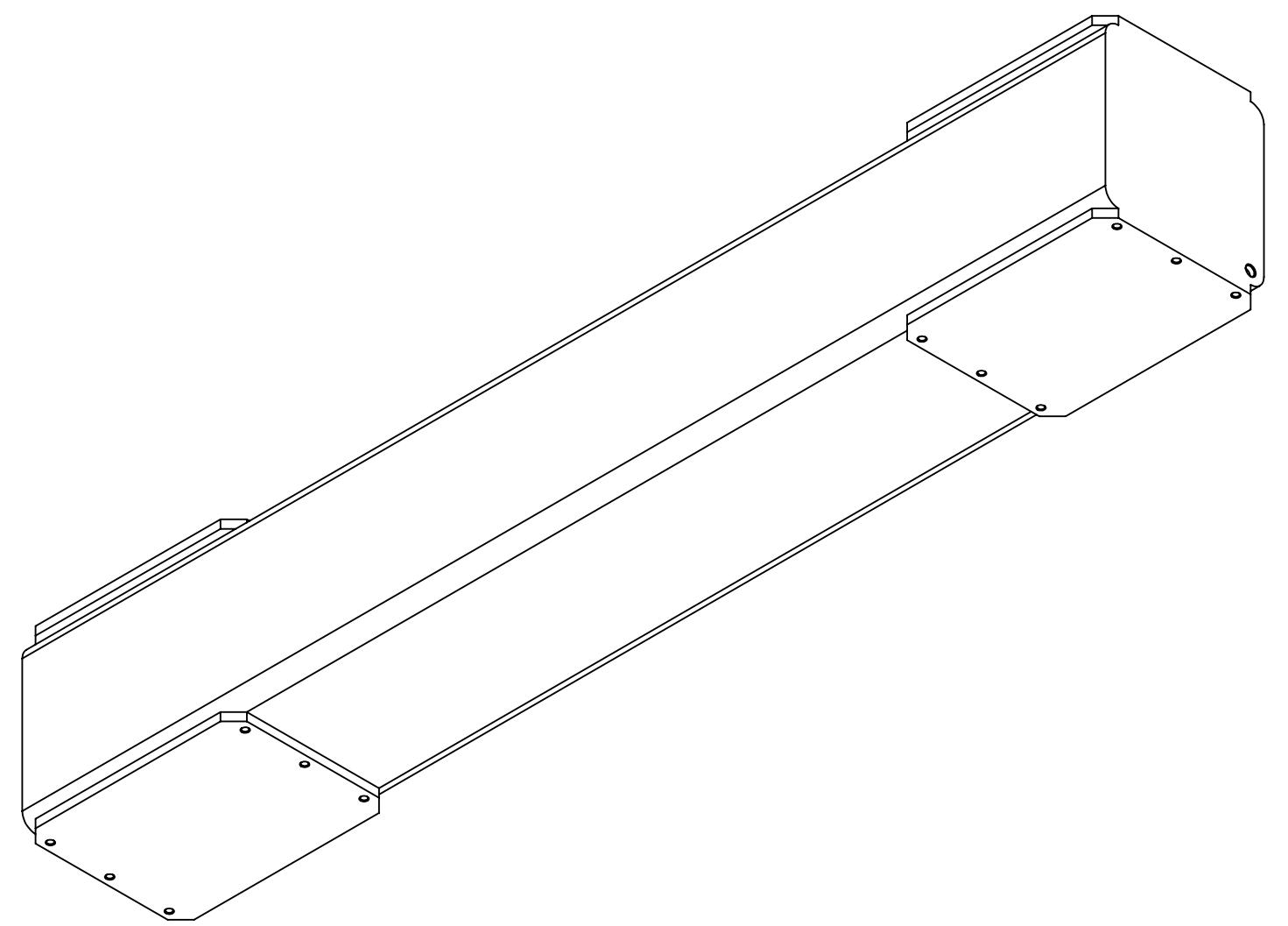
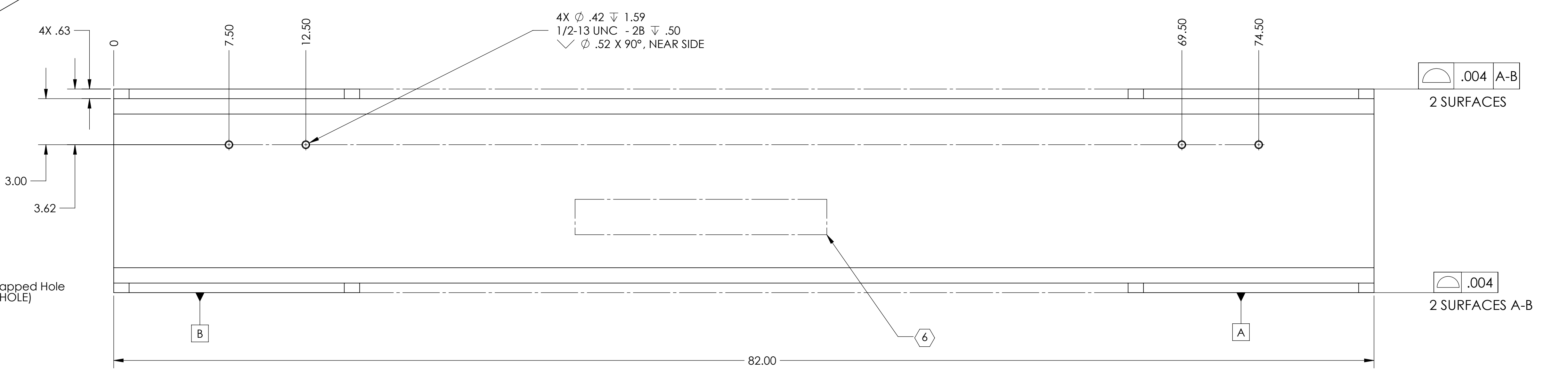
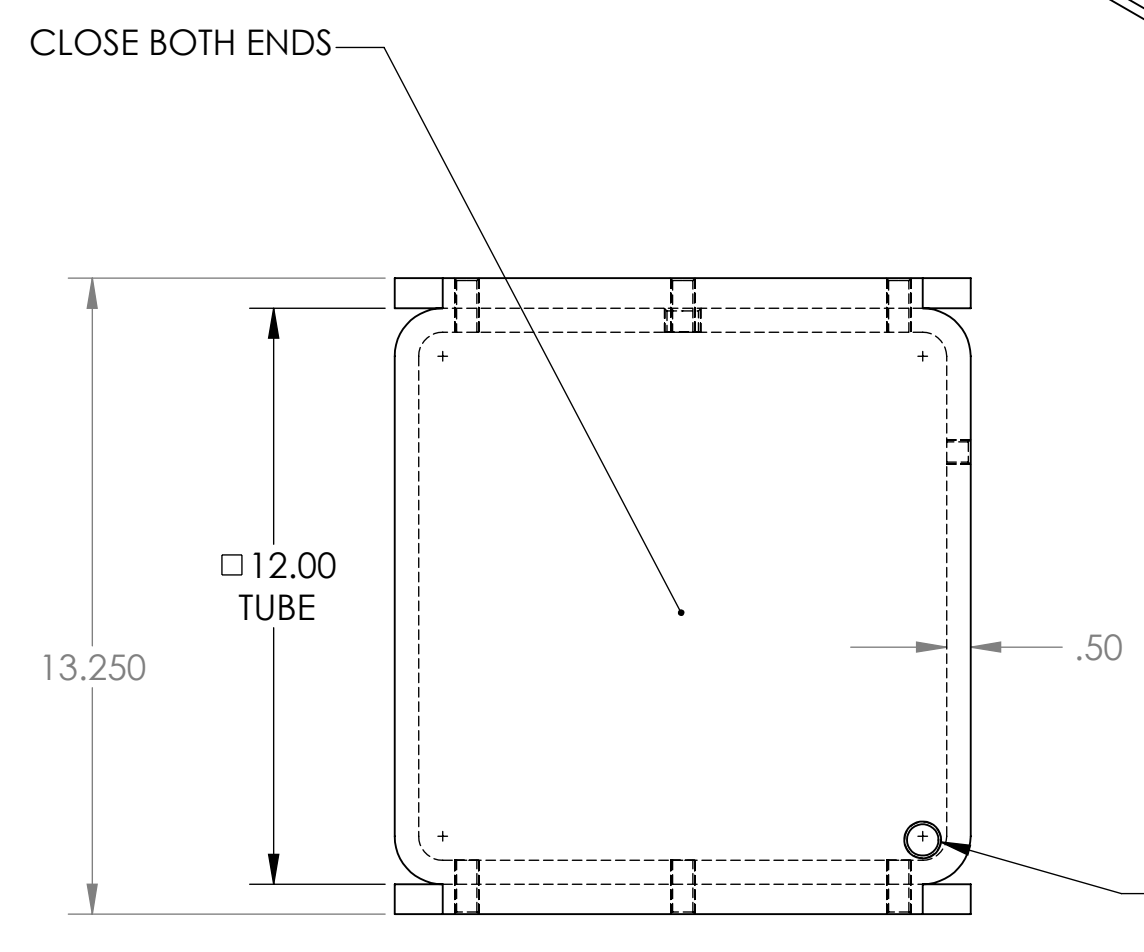
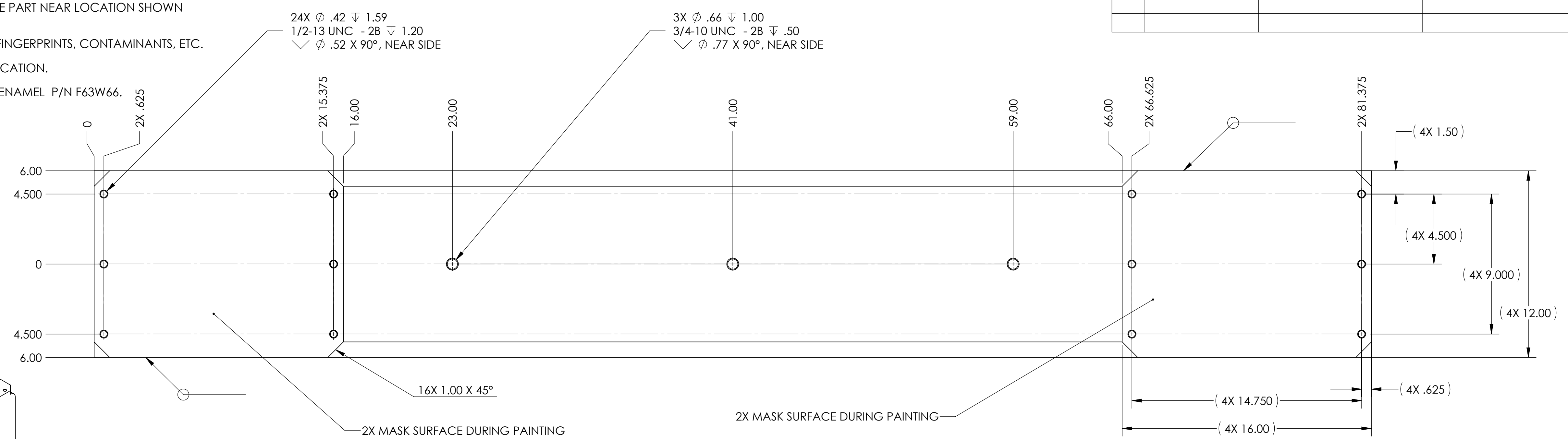
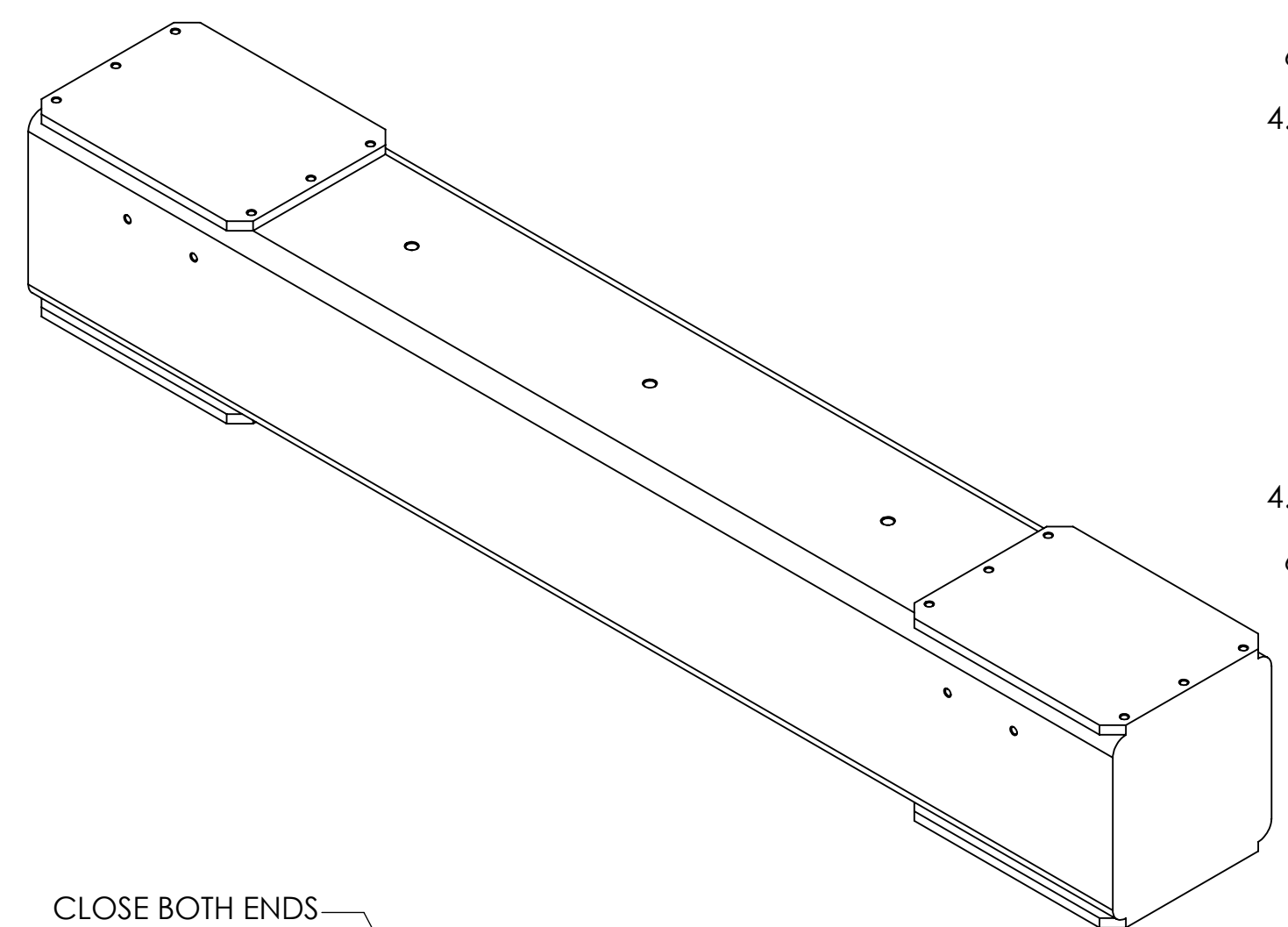
6. PART NUMBER (DRAWING NO. PLUS REVISION) TO BE CLEARLY MARKED ON THE PART NEAR LOCATION SHOWN
 EXAMPLE: **D1002125-V1** (~ 1" CHARACTERS)

7. BEFORE FINISHING REMOVE ALL: MILL SCALE, OXYDATION, GREASE, OIL, DIRT, FINGERPRINTS, CONTAMINANTS, ETC.

8. PRIME WITH SHERWIN WILLIAMS INDUSTRIAL WASH PRIMER "P60G2" PER SPECIFICATION.

9. PAINT SMOOTH WHITE, SHERWIN WILLIAMS "POLANE HS-PLUS" POLYURETHANE ENAMEL P/N F63W66.

REV.	DATE	DCN #	DRAWING TREE #
V1	20 Aug2010	E1000340	



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME					
DIMENSIONS ARE IN INCHES				ADVANCED LIGO		Cross Brace, Stand, Test Only, BSC-ISI-QUAD, aLIGO					
TOLERANCES: .XX $\pm .025$.XXX $\pm .010$				SEI		DESIGNER	sbarnum	10 Aug 2010	SIZE	DWG. NO.	REV.
ANGULAR $\pm 0.5^\circ$				D1002124		DRAFTER	SBARNUM	18 AUG 2010	D	D1002125	v1
MATERIAL		FINISH		NEXT ASSY		CHECKER	APPROVAL		SCALE: 1:1	PROJECTION:	SHEET 1 OF 1
ASTM a500 Grade-B		125 μ inch		D1002124		KMASON					

D1002125 Cross Brace, Stand, Test Only, BSC-ISI-QUAD, aLIGO, PART PDM, REV: X001, DRAWING PDM, REV: X000