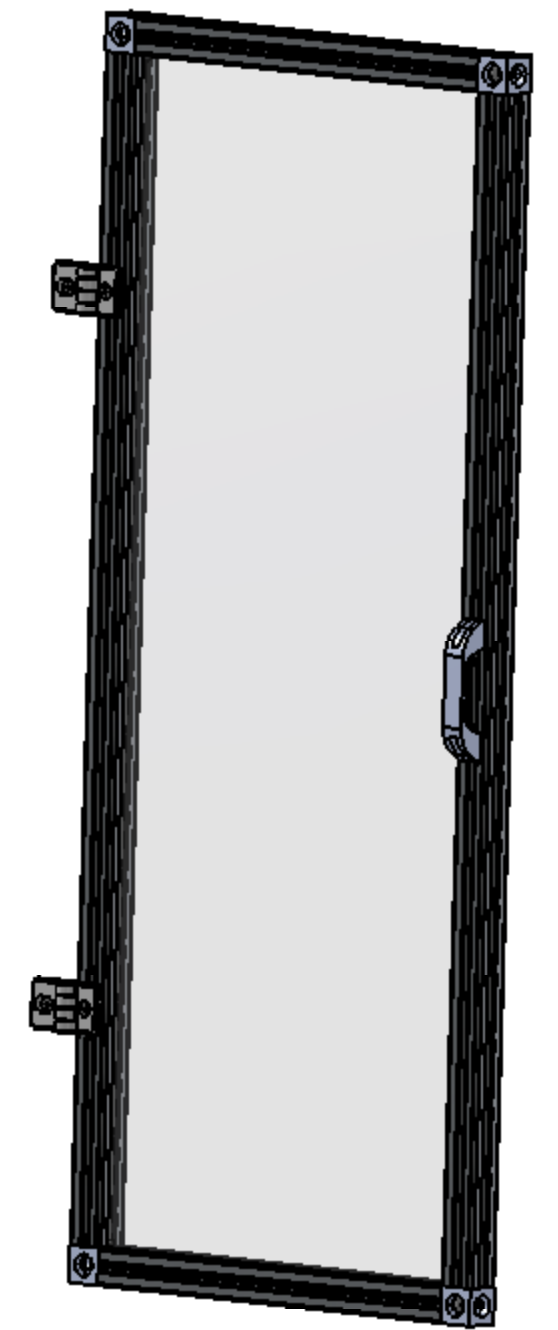
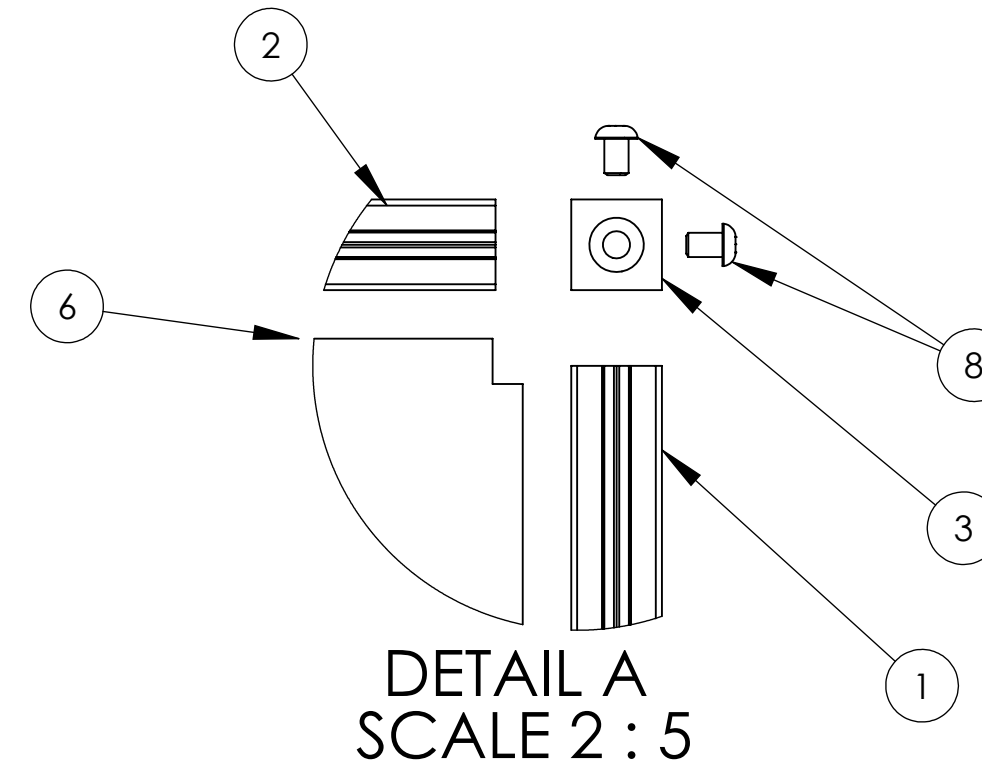
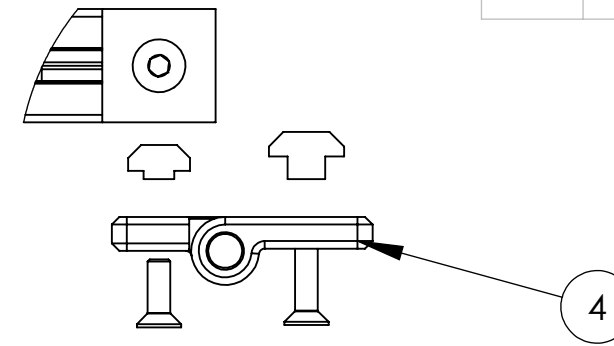
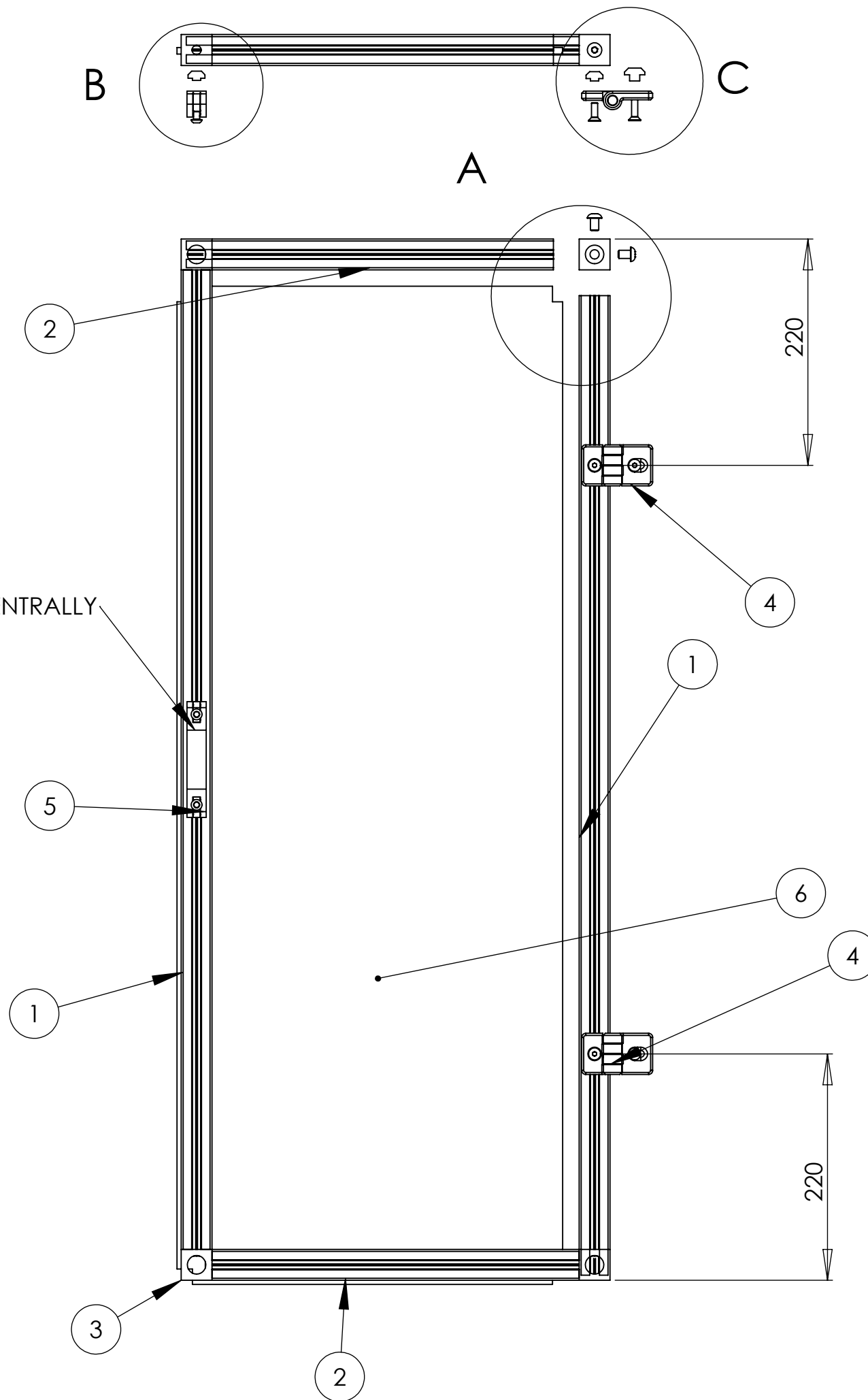
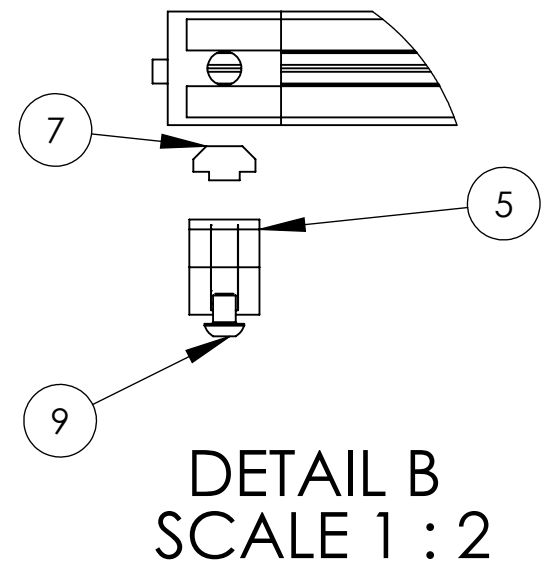


NOTES CONTINUED:  
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

⑥ MACHINE ALL SURFACES.

TAP CENTRE OF ALL CUT ENDS OF EXTRUSION M8



REV.	DATE	DCN #	DRAWING TREE #

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	Def ault /RE Q	SPARE	TOTAL
9		M6 SCREW- SKT BUTTON HD	ST.STL. - GRADE A2	2		0
8		M8 Button Head Socket Screw		8		0
7		30 SERIES T-SLOT NUT		2		0
6	D1002154	DOOR PANEL 1/4" x 970 X 375 MM	Lexan	1		0
5		REXROTH STRIP HANDLE		1		0
4		REXROTH DOOR HINGE 40-TO-30 MM		2		0
3		CUBIC_CONNECTOR_30X30_3		4		0
2		BOSCH 30 X 30MM Length 357mm	1060 Alloy	2		0
1		BOSCH 30 X 30MM Length 952mm	1060 Alloy	2		0

PARTS LIST

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN MM

TOLERANCES:  
 .XX ± 0.10  
 .XXX ± 0.010

ANGULAR ± 0.2°

1. INTERPRET DRAWING PER ASME Y14.5-1994.  
 2. REMOVE ALL SHARP EDGES, R.02 MIN.  
 3. DO NOT SCALE FROM DRAWING.  
 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL N/A

FINISH N/A μm

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO

SUB-SYSTEM SUS

NEXT ASSY

PART NAME

BOUNCE and PROOF TESTER\_DOOR

DESIGNER L.CUNNINGHAM

DRAFTER L.Cunningham

CHECKER

APPROVAL

SIZE DWG. NO.

c

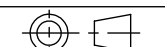
D1002069

REV.

v1

SCALE: 1:6

PROJECTION:



SHEET 1 OF 1