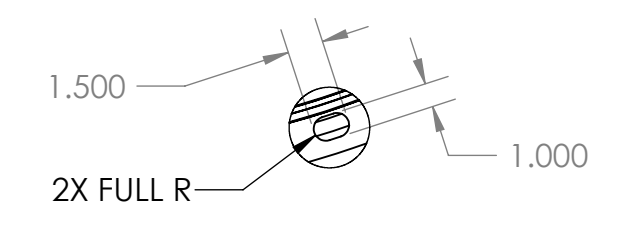
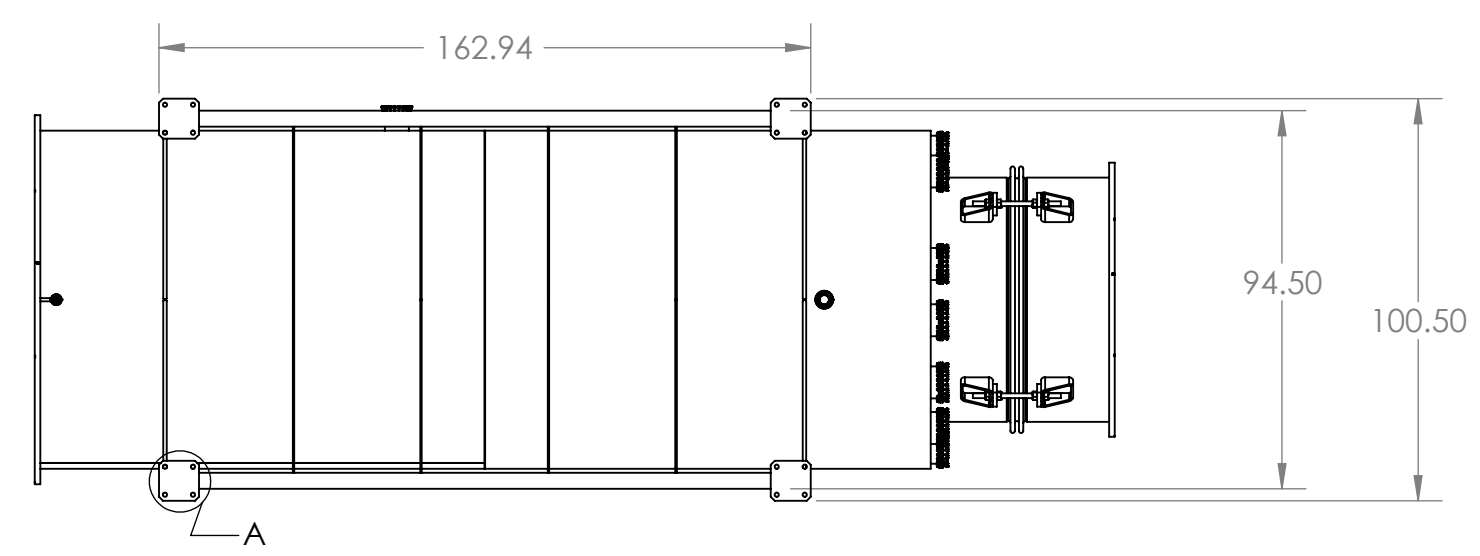
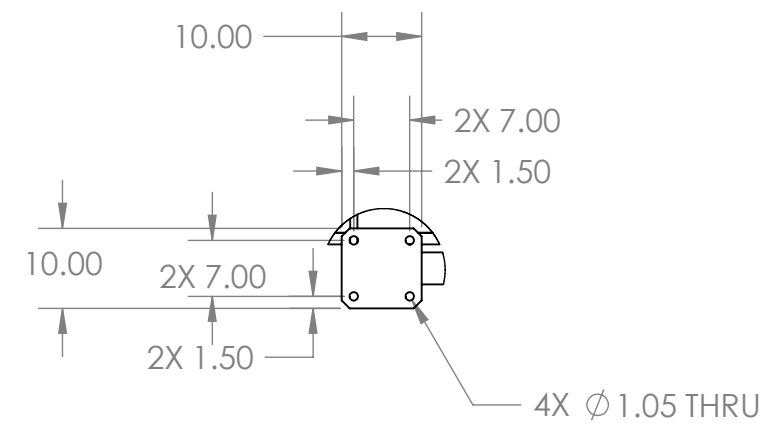
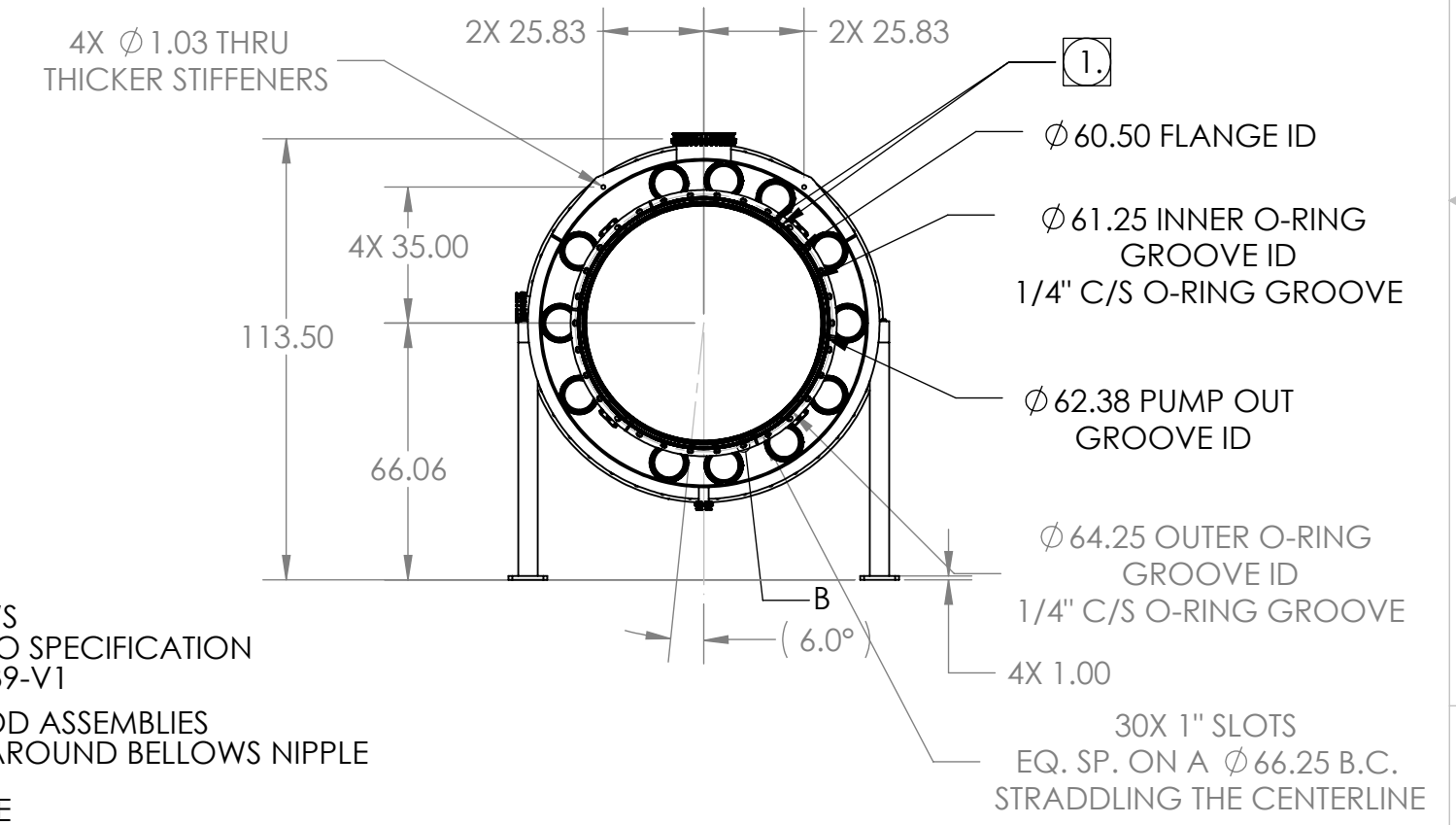
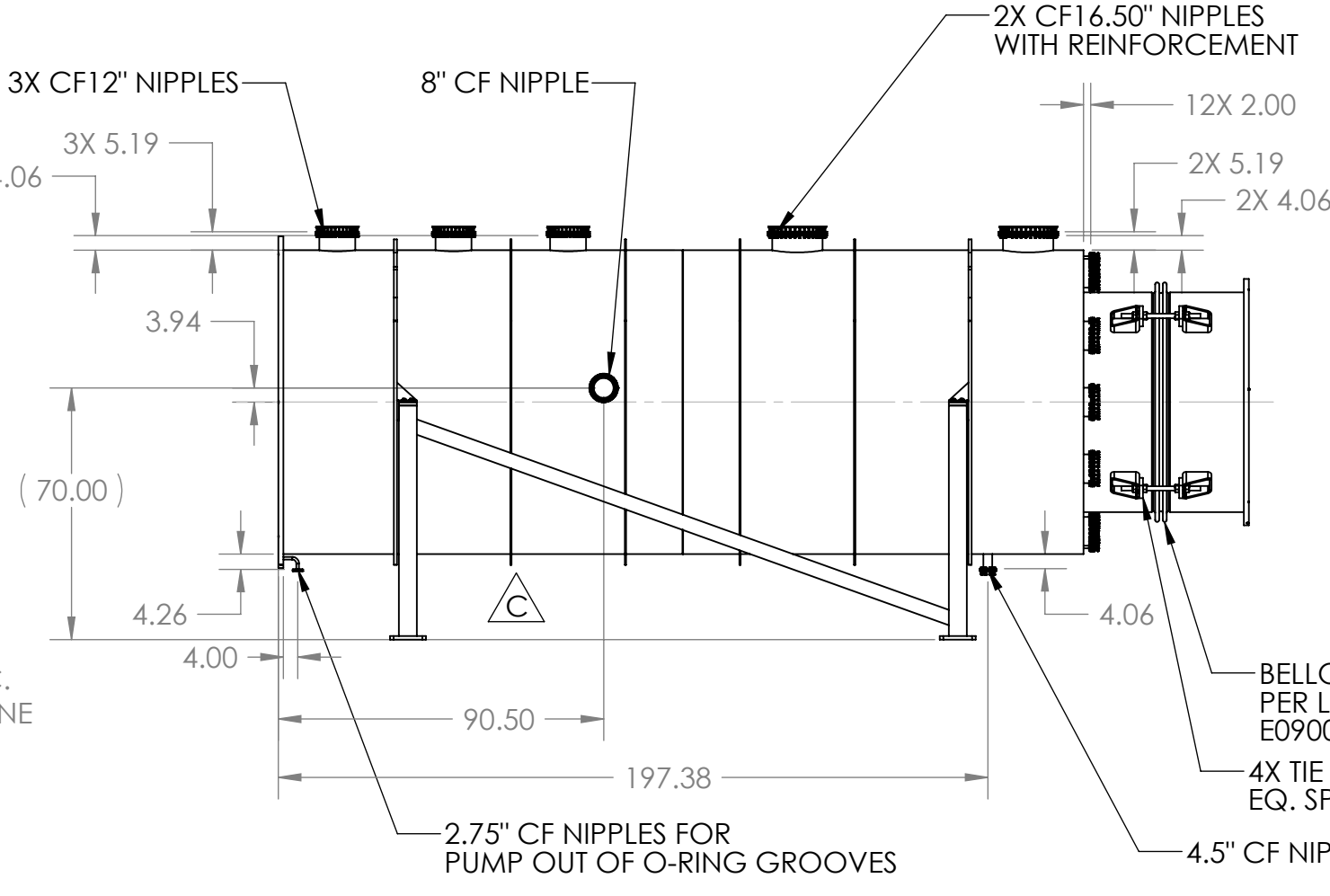
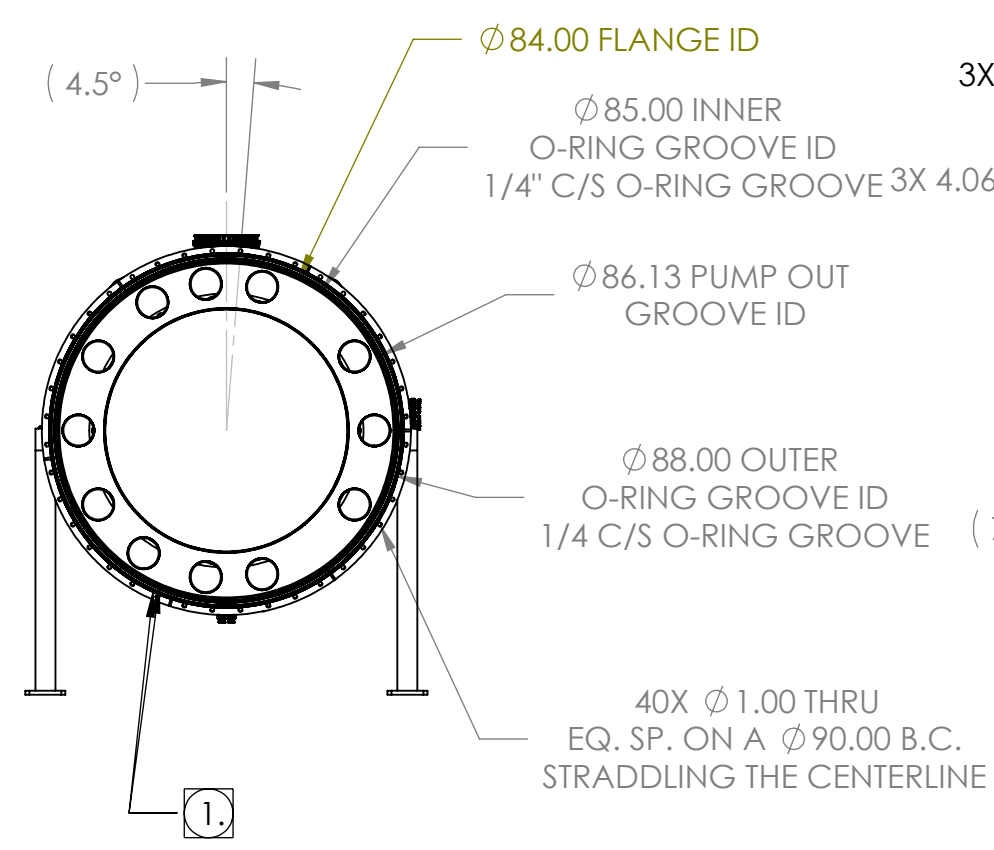
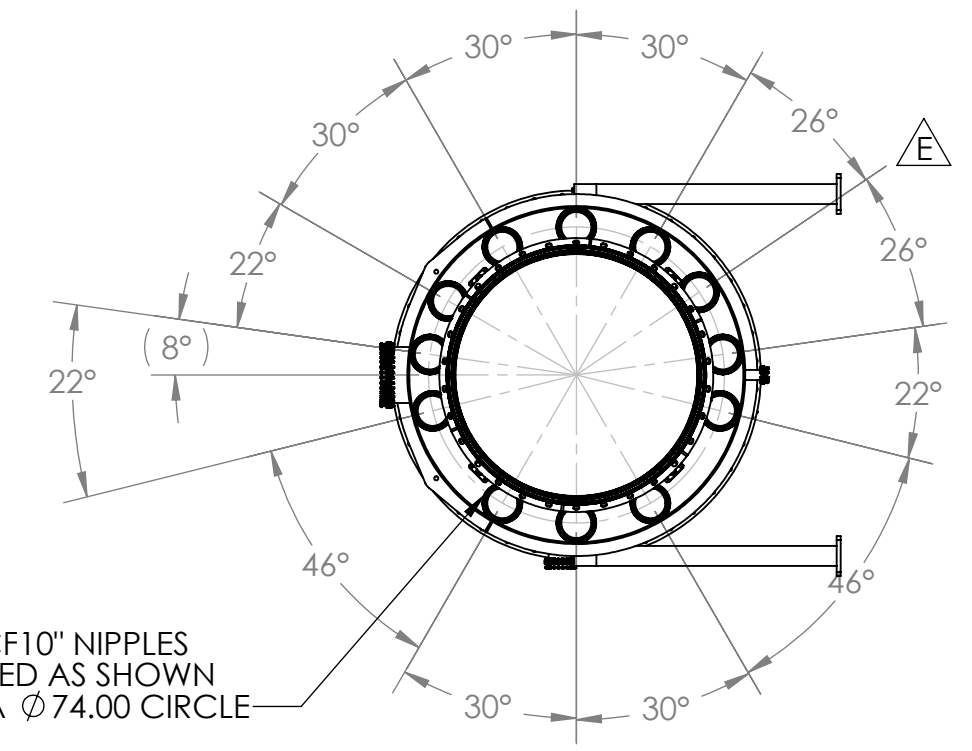
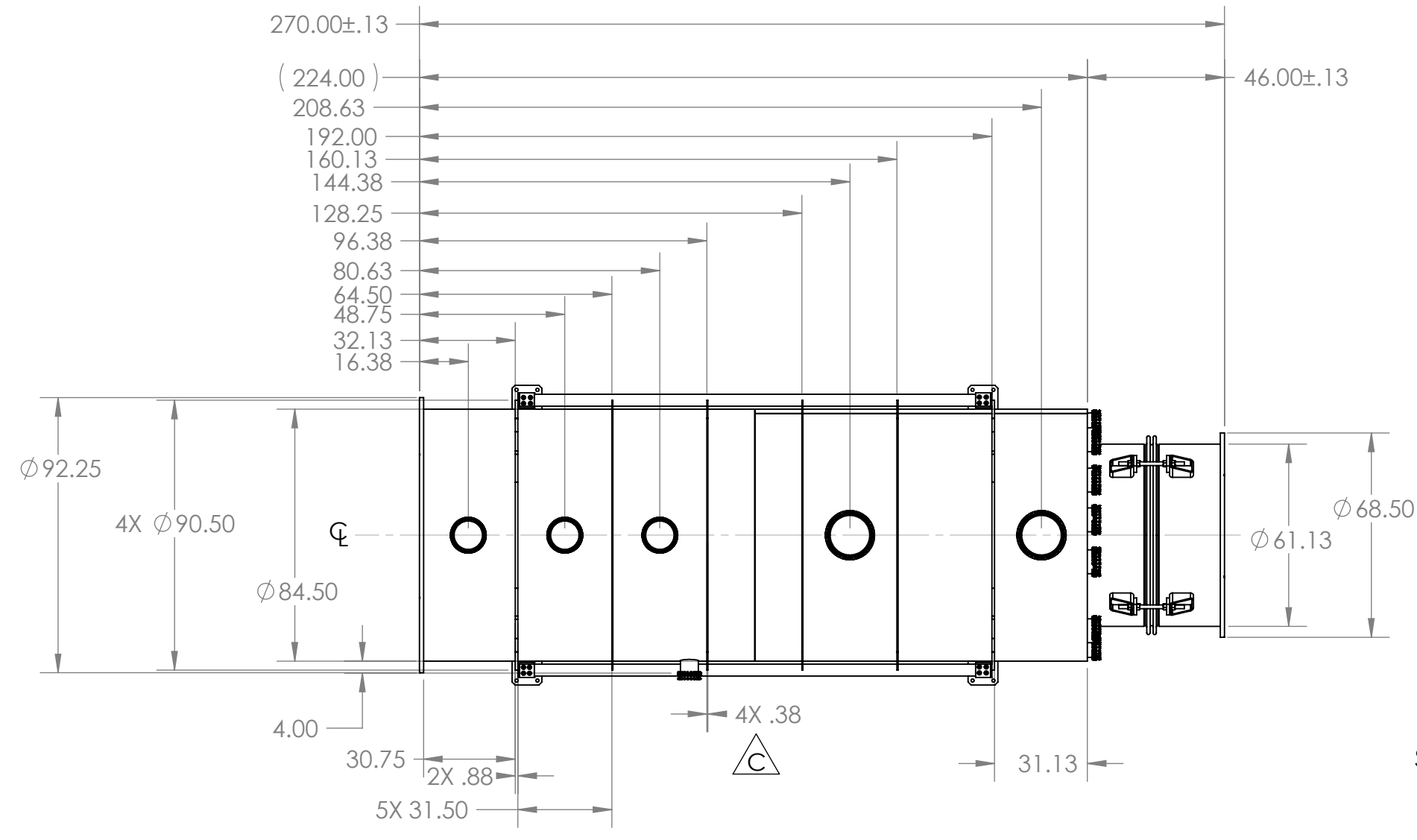


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	REVISED MODEL TO MATCH CONSTRUCTION MODELS	6/9/10	MKM2
	B	REVISED TITLE BLOCK, GD&T TOLERANCE WAS .010, NOW .03; REMOVED 2.75" OF PUMP OUT PORT	6/24/10	MKM2
	C	ADDED TWO MORE STIFFENERS, REVISED STAND TO MATCH CLARIFIED USE CONDITIONS.	7/2/2010	MKM2
	D	RELEASED TO PRODUCTION	8/24/2010	MKM2
	E	2X 26 DEGREE ANGLES WERE 30 DEGREES AND 22 DEGREES	9/14/2010	MKM2



DETAIL B
 SCALE 1 : 8
 1" SLOT DETAIL
 30 PLACES

NOTES:
 1. VACUUM SEALING SURFACE
 2. ALL CONFLAT FLANGES ARE NON-ROTATABLE AND WITH THRU HOLES.

MATERIAL: AISI 304/ AISI 304L DUAL CERT PER SA240
 WEIGHT: 8988.00#

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FINISH	APPROVALS	DATE
ANGULAR: ± 1°	DRAFTER	6/9/10
.XX ± .06	CHECKER	6/15/10
.XXX ± .005	ENGINEER	6/9/10
UNSPECIFIED FILLETS: R.015	TITLE:	
BREAK EDGES .010x45°	OUTLINE, TUBE, MC-B #4	
REMOVE ALL BURRS	WAMCB4	
// □ ⊥ WITHIN .03	DO NOT SCALE DRAWING	SCALE: 1:48

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THIRD ANGLE PROJECTION

DWG. NO.	REV
C 114146-03	E
SHEET 1 OF 1	