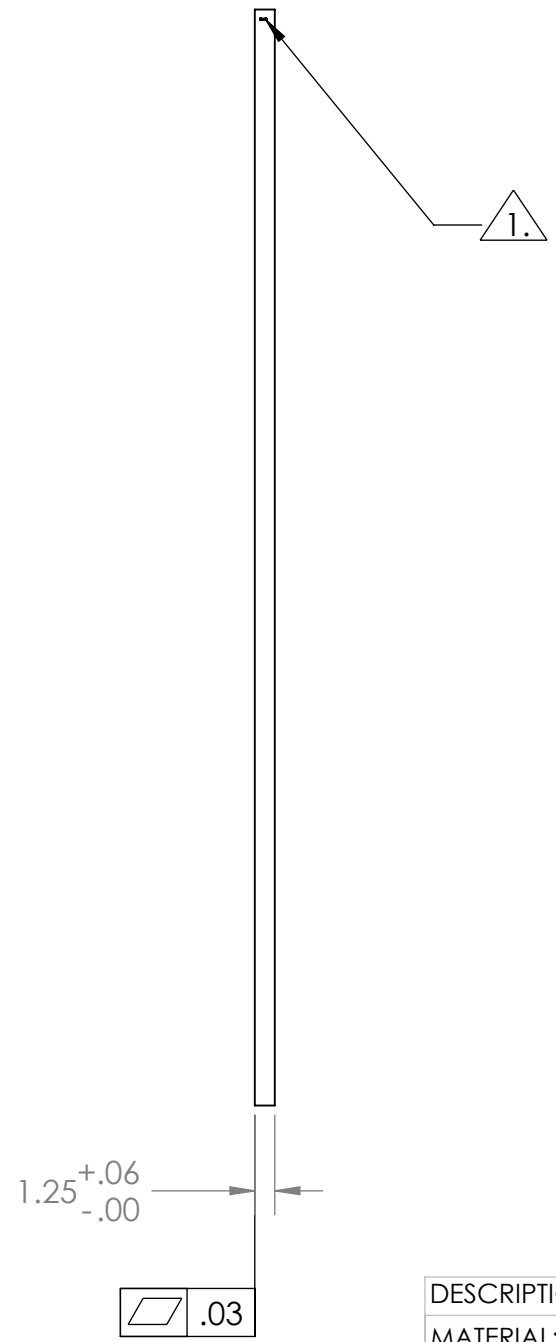
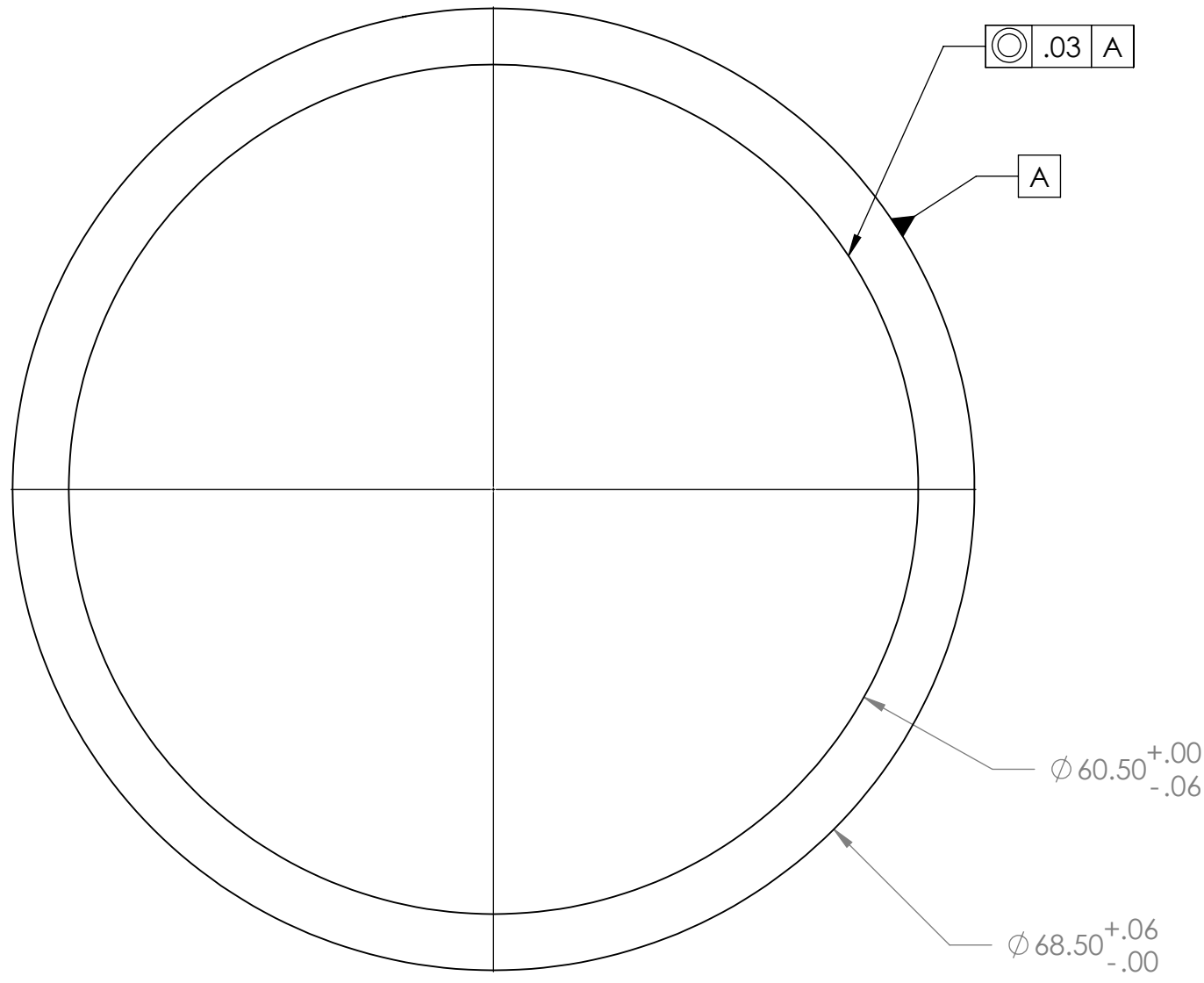


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED TO PRODUCTION	8/20/2010	MKM2



- NOTES:
1. TURN OUTER DIAMETER TO WITHIN TOLERANCE, THEN ENGRAVE THE FOLLOWING USING A VIBRATORY TOOL WITH A TIP WITH A MINIMUM RADIUS OF .005":
    - a. HEAT NUMBER
    - b. LOT NUMBER
    - c. PART NUMBER
  2. PROVIDE A COUPON, SIZED 2" X 2", FROM THE SAME HEAT NUMBER, LOT, AND THICKNESS OF THE MATERIAL.
  3. NO WELD SPLICES OR REPAIR WELDING ALLOWED
  4. MATERIAL IDENTIFICATION TO BE MAINTAINED AT ALL TIMES. IF IDENTIFICATION IS LOST, TESTING REQUIRED FOR THE MATERIAL MUST BE REPEATED.
  5. NO GRINDING ALLOWED
  6. FORGING MUST BE PROTECTED FROM CONTAMINATION FROM CARBON STEEL OR HYDROCARBONS. KEEP FORGINGS PROTECTED AT ALL TIMES.
  7. PACKAGE FORGINGS PER ASTM A-700.

DESCRIPTION FORGING, 1.25 THK, 60.50 ID, 68.50 OD		WEIGHT: 292.82#		<p>SCIENTIFIC AND INDUSTRIAL EQUIPMENT</p> <p>3200 DWIGHT RD. SUITE 100        ELK GROVE, CA, 95758        916-395-3003 FAX: 916-395-3363        www.gnbvalves.com</p>
MATERIAL: AISI 304L SA-182 GRADE F; MAX SULFUR CONTENT .006%		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FINISH 250 ANGULAR: ± 0°30' .XX ± .06 .XXX ± .005 UNSPECIFIED FILLETS: R.015 BREAK EDGES .010x45° REMOVE ALL BURRS		
APPROVALS		DATE		
DRAFTER	MKM2	6/14/10		<b>FORGING, FLANGE, 60.50 ID, 68.50 OD          SMOOTH FLANGE</b>
CHECKER	RW	6/14/10		
ENGINEER	MKM2	6/14/10		
THIRD ANGLE PROJECTION		TITLE: <b>FORGING, FLANGE, 60.50 ID, 68.50 OD SMOOTH FLANGE</b>		DO NOT SCALE DRAWING
SCALE: 1:12		DWG. NO. 114259-00S		REV A
SHEET 1 OF 1				

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1