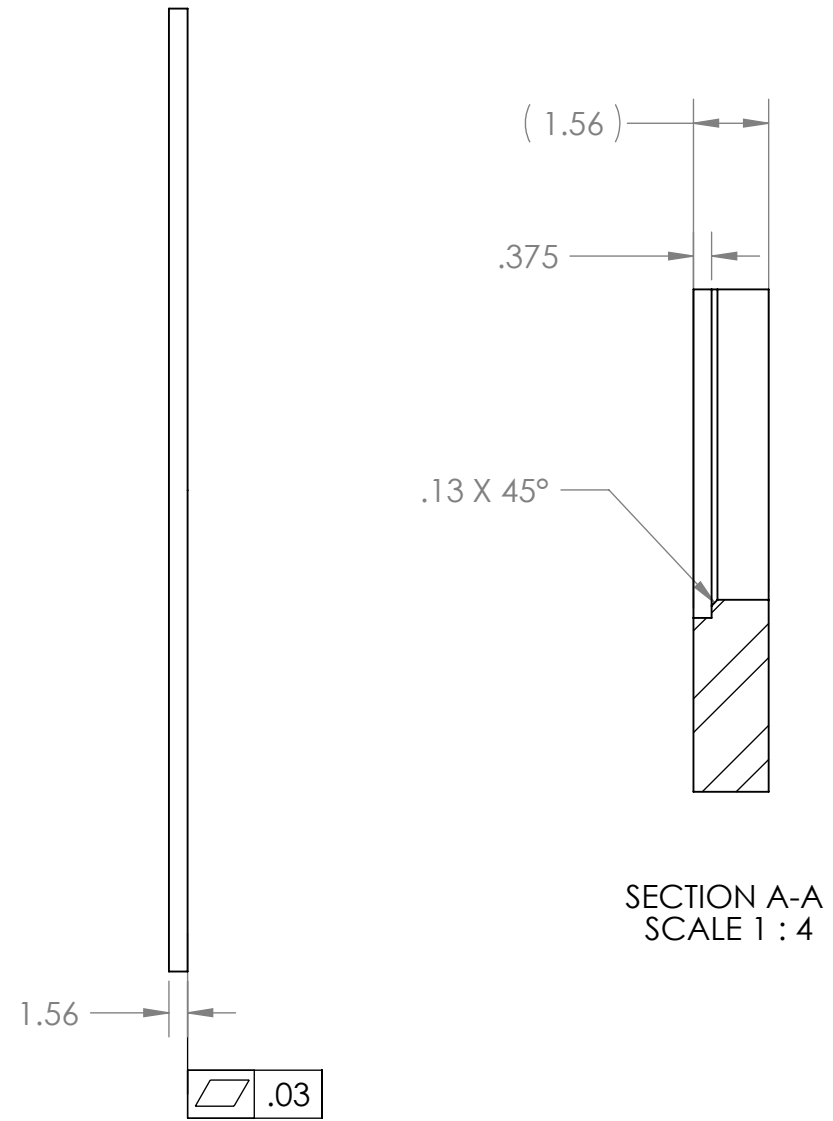
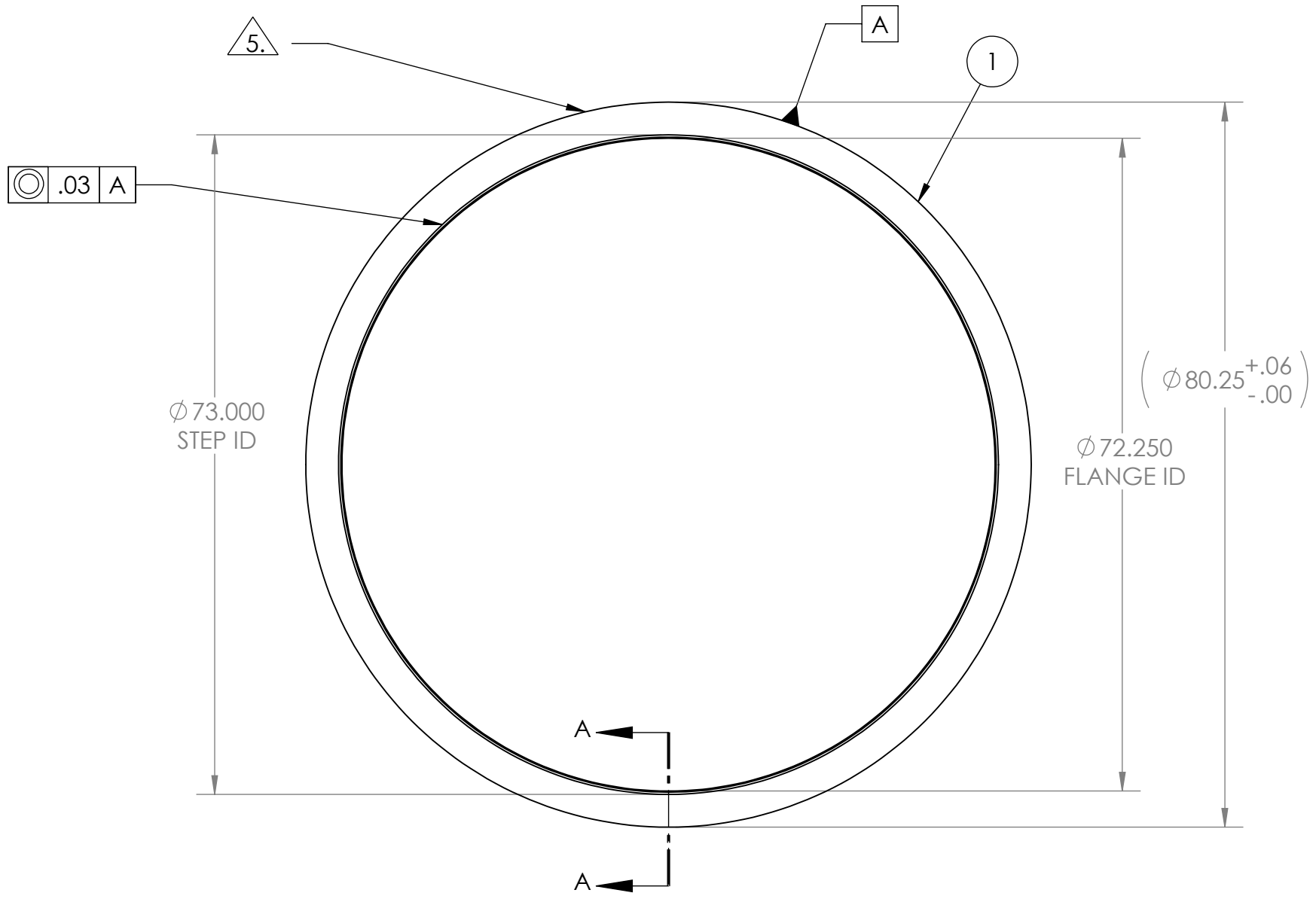


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED TO PRODUCTION	8/23/2010	MKM2



- NOTES:
- THE FOLLOWING ARE NOT ALLOWED: GRINDING, HONING, LAPPING, POLISHING, BUFFING, SANDING, BLASTING.
 - NO HYDROCARBONS ALLOWED IN THE COOLANT. COOLANT LIMITS AS FOLLOWS
 - WATER LEACHABLE CHLORIDES: 100PPM
 - TOTAL HALOGENS (INCLUDING CHLORIDES): 1000PPM
 - TOTAL SULFUR: 1000PPM
 - DO NOT ALLOW PART TO BE CONTAMINATED BY CARBON STEEL OR IRON CONTACT.
 - MACHINING TO BE IN LINE WITH LIGO SPECIFICATION E0900406, LATEST REVISION.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	114326-00S	FORGING, FLANGE, 72 ID X 80.25 OD	1

MATERIAL: AISI 304L PER ASME SA-182 GRADE F; MAX SULFUR CONTENT .006%

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 ANGULAR: ± 0°30'
 .XX ± .01
 .XXX ± .005
 UNSPECIFIED FILLETS: R.015
 BREAK EDGES .010x45°
 REMOVE ALL BURRS
 //, □, ⊥ WITHIN .03
 THIRD ANGLE PROJECTION

WEIGHT: 422.92#	
APPROVALS	DATE
DRAFTER MKM2	6/28/10
CHECKER RW	7/9/10
ENGINEER MKM2	6/28/10

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 www.gnbvalves.com

TITLE: FLANGE, LARGE, ADAPTER A-18	
DO NOT SCALE DRAWING	B DWG. NO. 114325-00S SCALE: 1:16
	REV A SHEET 1 OF 1