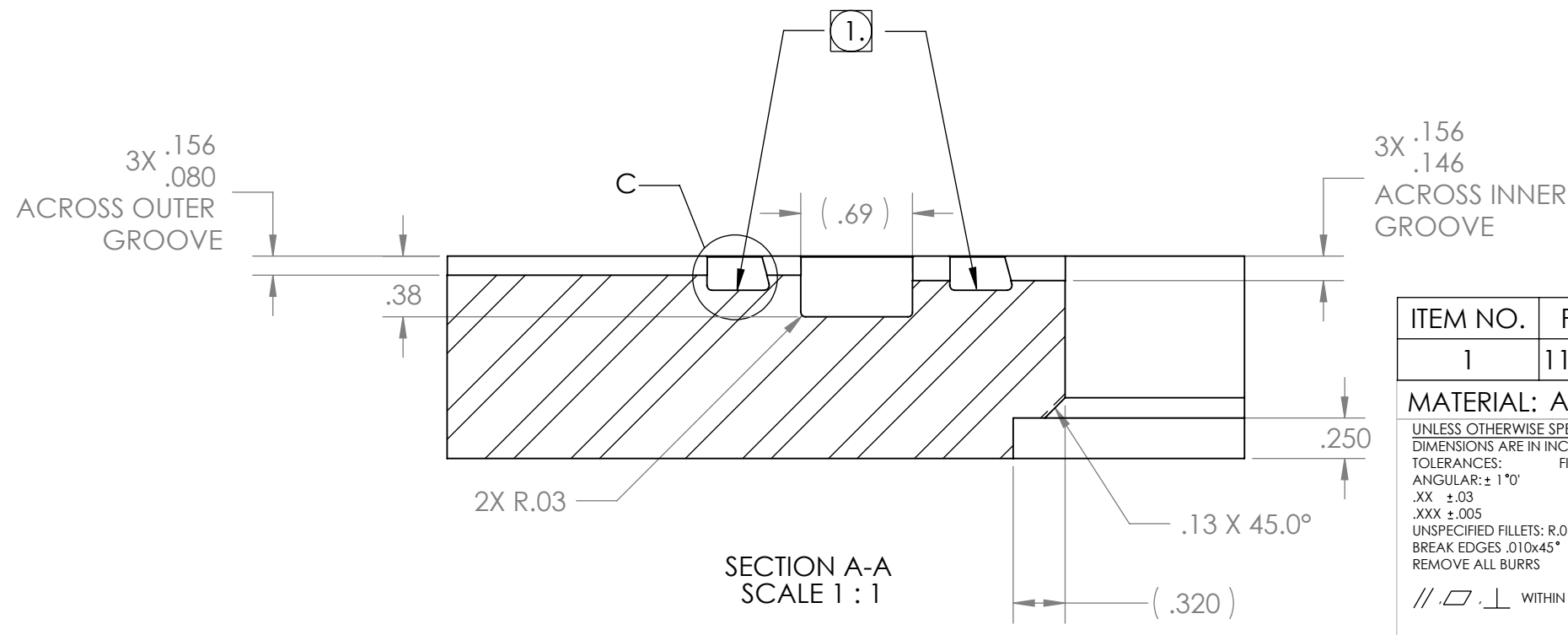
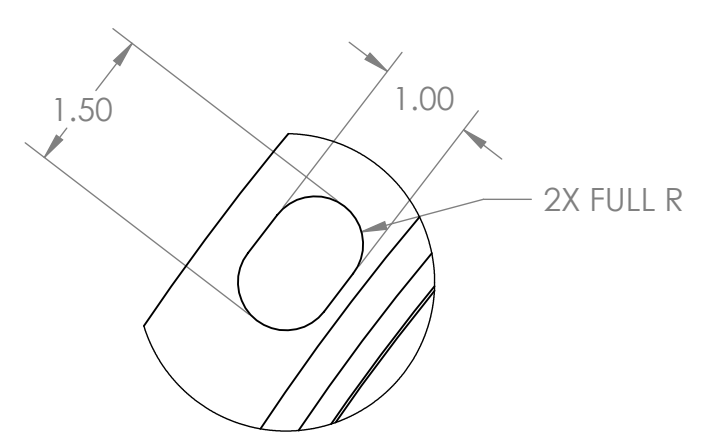
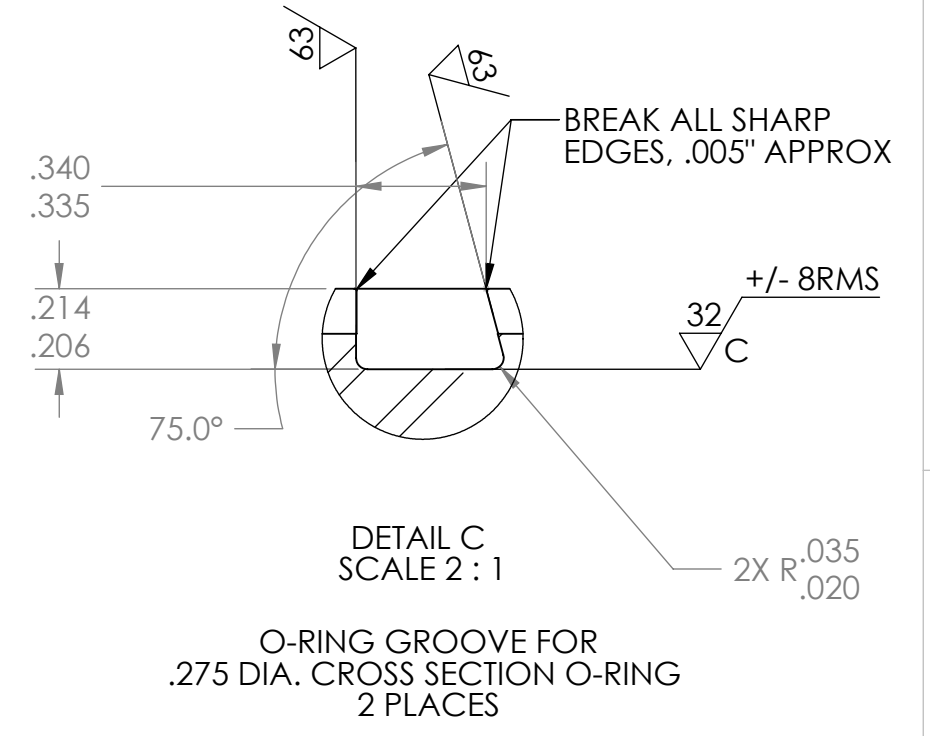
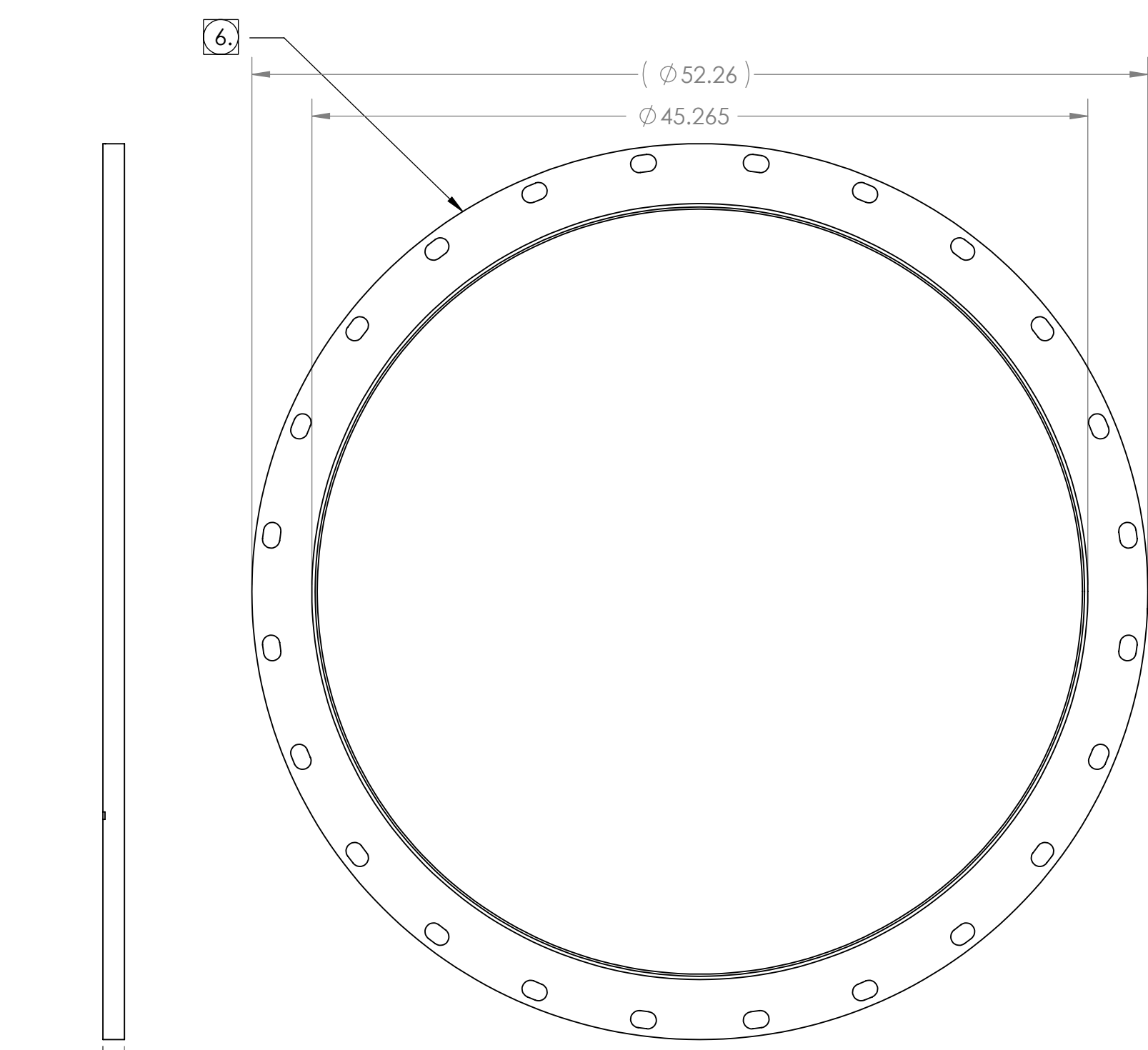
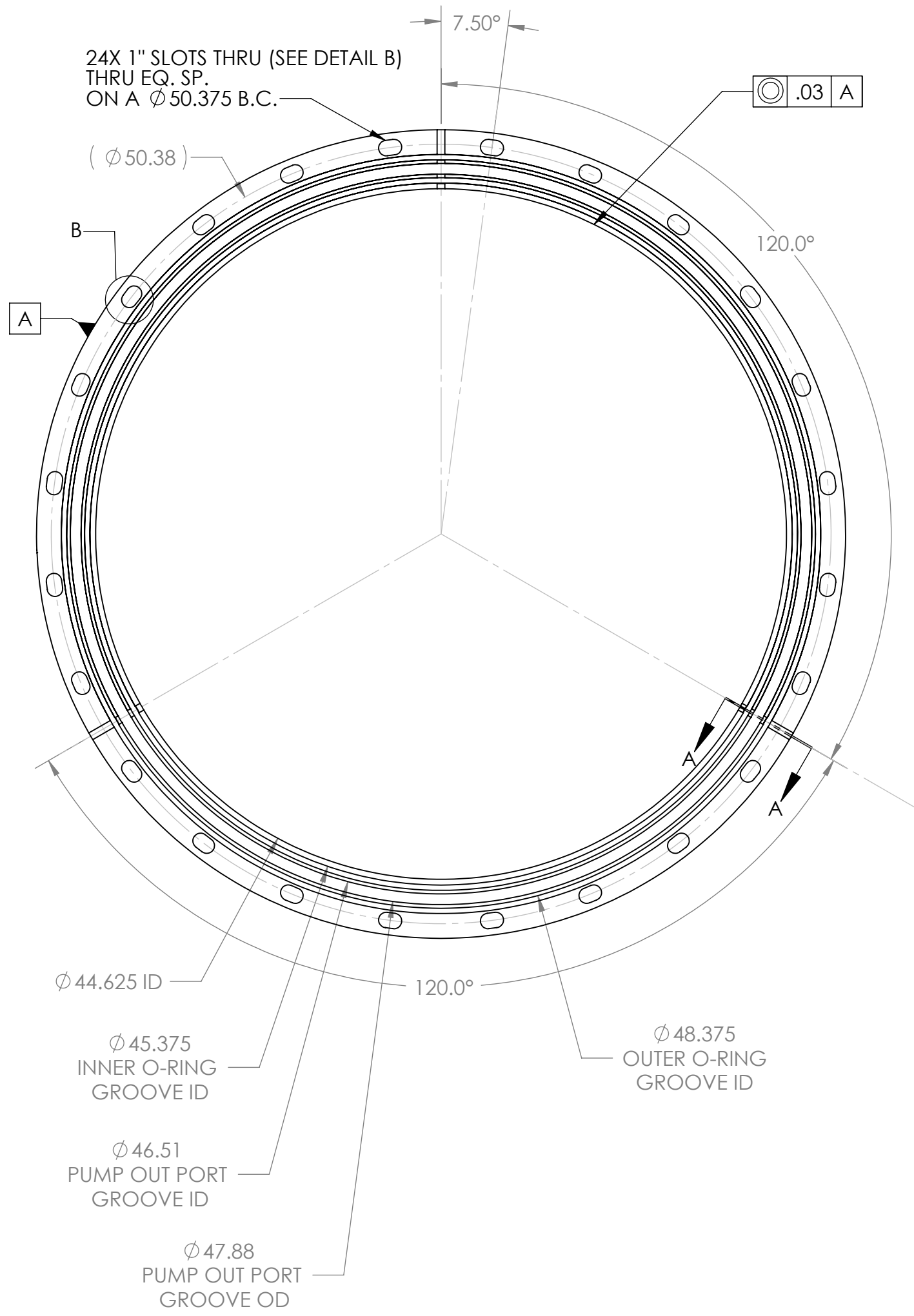


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED TO PRODUCTION	8/23/2010	MKM2



- NOTES:
- 1. VACUUM SEALING SURFACE
 - 2. THE FOLLOWING ARE NOT ALLOWED: GRINDING, HONING, LAPPING, POLISHING, BUFFING, SANDING, BLASTING.
 - 3. NO HYDROCARBONS ALLOWED IN THE COOLANT. COOLANT LIMITS AS FOLLOWS
 - a. WATER LEACHABLE CHLORIDES: 100PPM
 - b. TOTAL HALOGENS (INCLUDING CHLORIDES): 1000PPM
 - c. TOTAL SULFUR: 1000PPM
 - 4. DO NOT ALLOW PART TO BE CONTAMINATED BY CARBON STEEL OR IRON CONTACT.
 - 5. MACHINING TO BE IN LINE WITH LIGO SPECIFICATION E0900406, LATEST REVISION.
 - 6. DO NOT MACHINE OD OF FORGING; FORGING MANUFACTURER'S NUMBERS TO REMAIN INTACT

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	114305-00S	FORGING, 44 ID, 52.26 OD, GROOVED	1

MATERIAL: AISI 304/AISI 304L DUAL CERT PER SA 240

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES: FINISH

APPROVALS	DATE
DRAFTER MKM2	6/30/10
CHECKER RW	7/9/10
ENGINEER MKM2	6/30/10

WEIGHT: 177.42#

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 916-395-3003 FAX: 916-395-3363
 www.gnbvalves.com

TITLE: **FLANGE, SMALL, ADAPTER A-17**

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING	C	DWG. NO. 114304-00S	REV A
SCALE: 1:8		SHEET 1 OF 1	