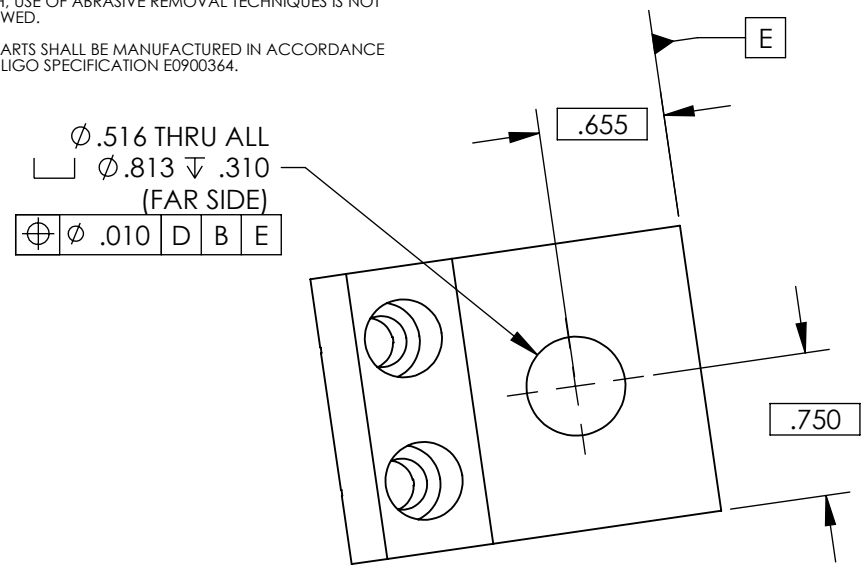


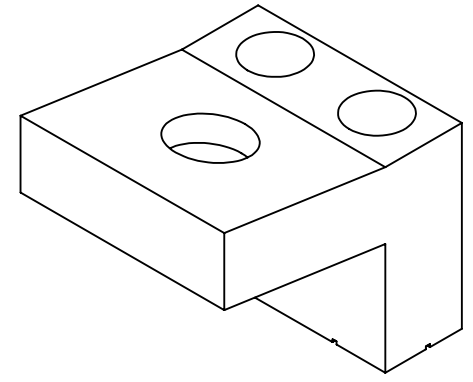
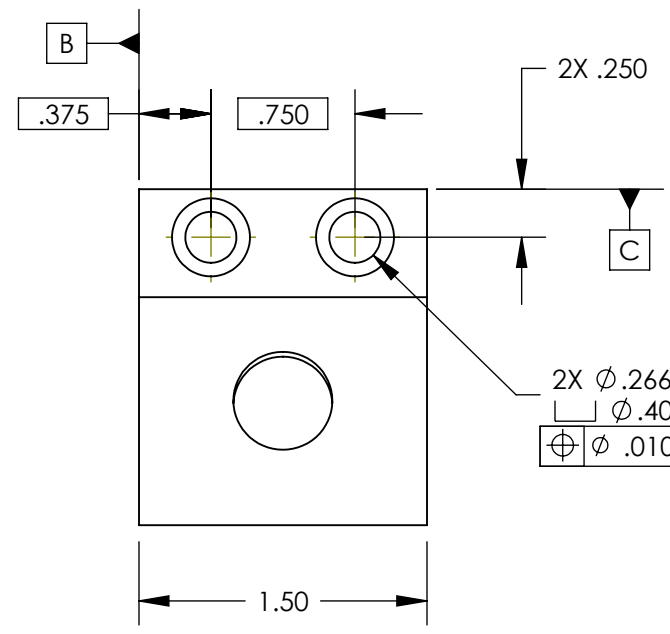
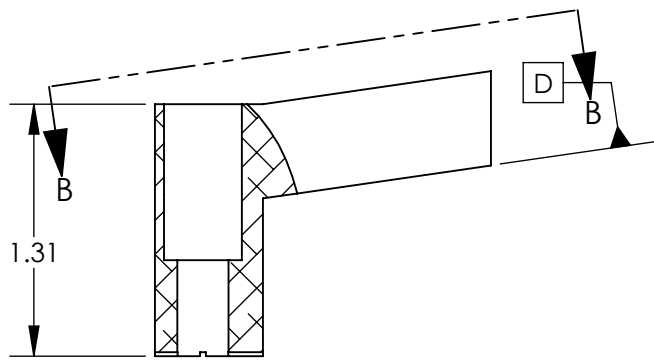
NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

6. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
 7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

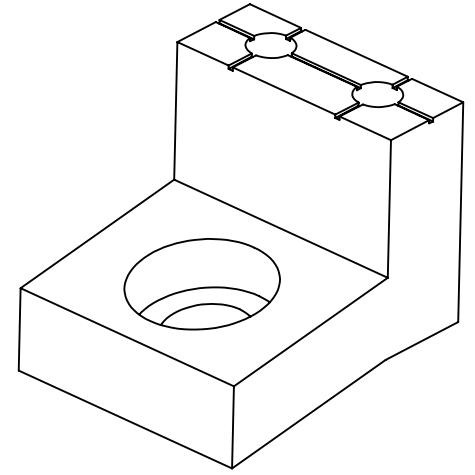
REV.	DATE	DCN #	DRAWING TREE #
v1	08 OCT 2010	E1000563	
v2	21 MAR 2011	E1000563	



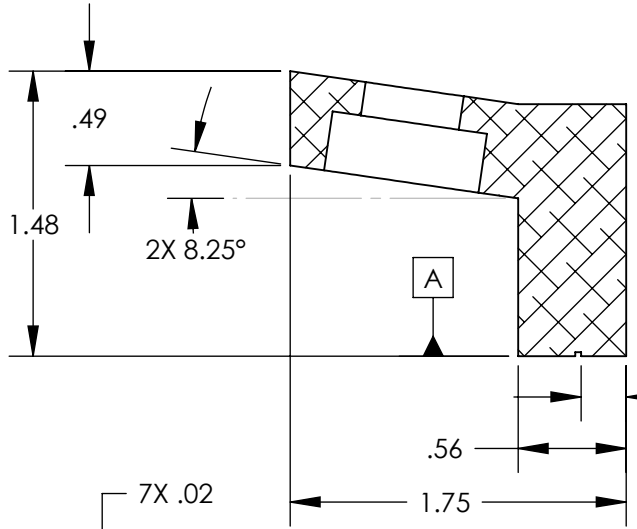
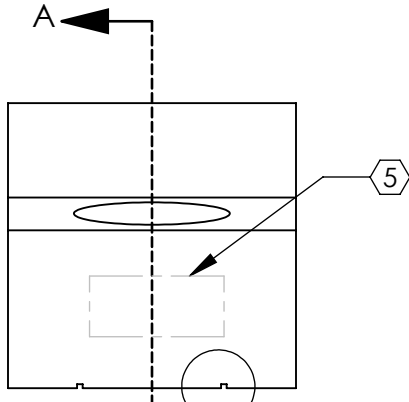
VIEW B-B



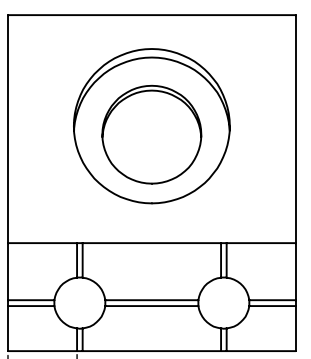
(TOP VIEW)



(BOTTOM VIEW)



SECTION A-A



DETAIL C
SCALE 2 : 1



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN TOLERANCES: .XX ± .02 .XXX ± .010 ANGULAR ± 5°				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		WIRE SUPPORT BLOCK	
MATERIAL		FINISH		NEXT ASSY		DESIGNER	
6061-T6 Al		63 μinch		D1001958		DRAFTER	
						CHECKER	
						APPROVAL	
				SIZE DWG. NO.		REV.	
				B D1001960		v2	
				SCALE: 1:1		PROJECTION:	
						SHEET 1 OF 1	

D1001960_alIGO_AOS_D0901958_Wire Support Block, PART PDM REV: X-009, DRAWING PDM REV: X-010