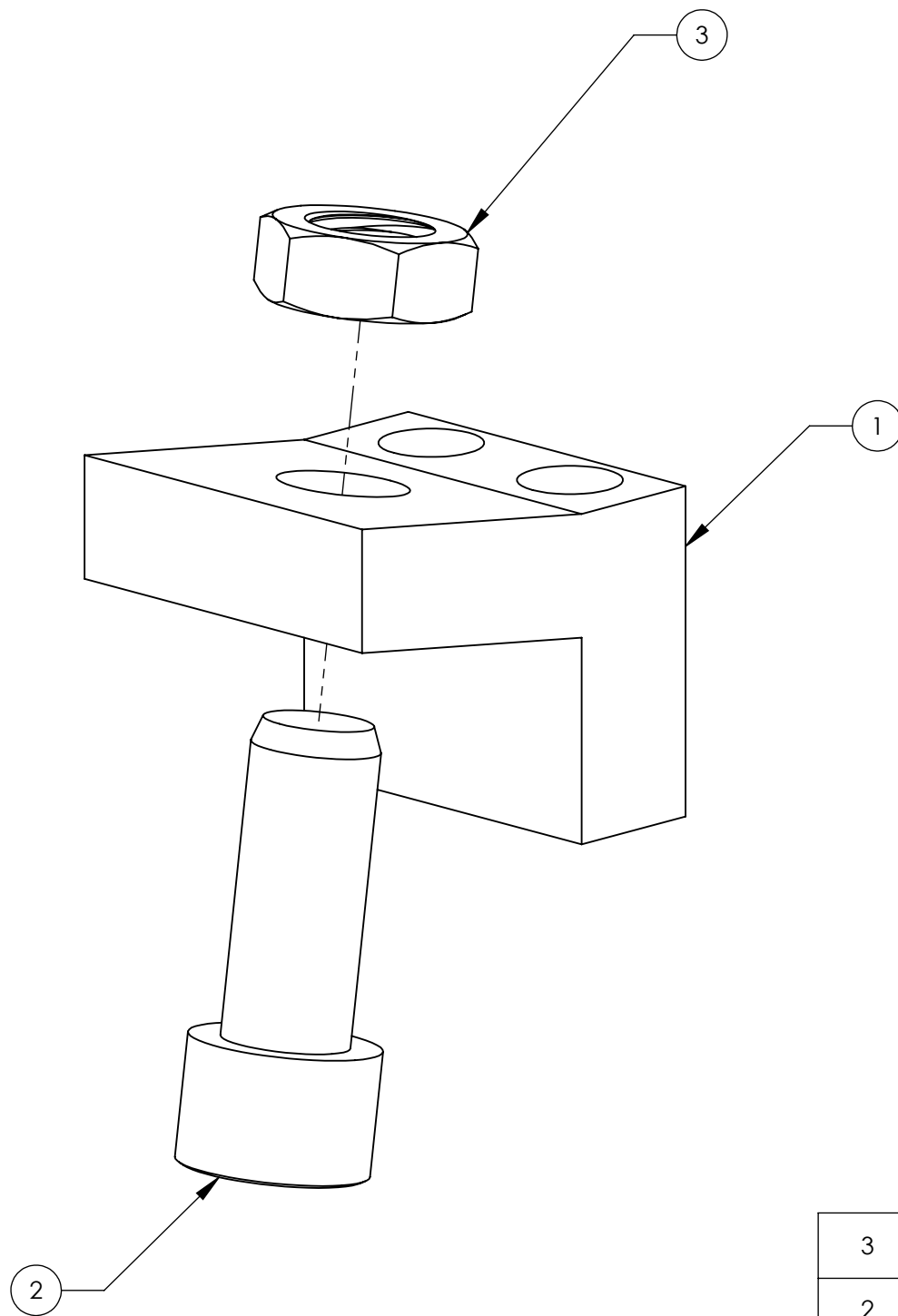


D1001958_d1lgo_aos_D0900623_Wire Support Block Assy, PART PDM REV: X-030, DRAWING PDM REV: X-006



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	v1	E1000563	08 OCT 2010	
	v2	E1000563	14 FEB 2011	

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
3	92101A870	NUT, HEX, 1/2-13, 300 SSTL, MS35691-35	300 SSTL	1		1
2	92200A714	Socket Head Cap Screw 300 Series SS, 1/2"-13 Thrd, 1-1/4" L, MS 16995-95	300 SSTL	1		1
1	D1001960	WIRE SUPPORT BLOCK	6061-T6 Al	1		1

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN
 TOLERANCES:
 .XX ±
 .XXX ±
 ANGULAR ± °

1. INTERPRET DRAWING PER ASME Y14.5-1994.
 2. REMOVE ALL SHARP EDGES, R.02 MIN.
 3. DO NOT SCALE FROM DRAWING.
 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL N/A FINISH N/A μinch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME		WIRE SUPPORT BLOCK ASSY	
SYSTEM	ADVANCED LIGO	SUB-SYSTEM	AOS	DESIGNER	
NEXT ASSY	D0900623	CHECKER	MRUIZ	03 AUG 2010	REV.
		APPROVAL		SCALE: 2:1	PROJECTION:
				SIZE DWG. NO.	B D1001958
					v2
					SHEET 1 OF 1