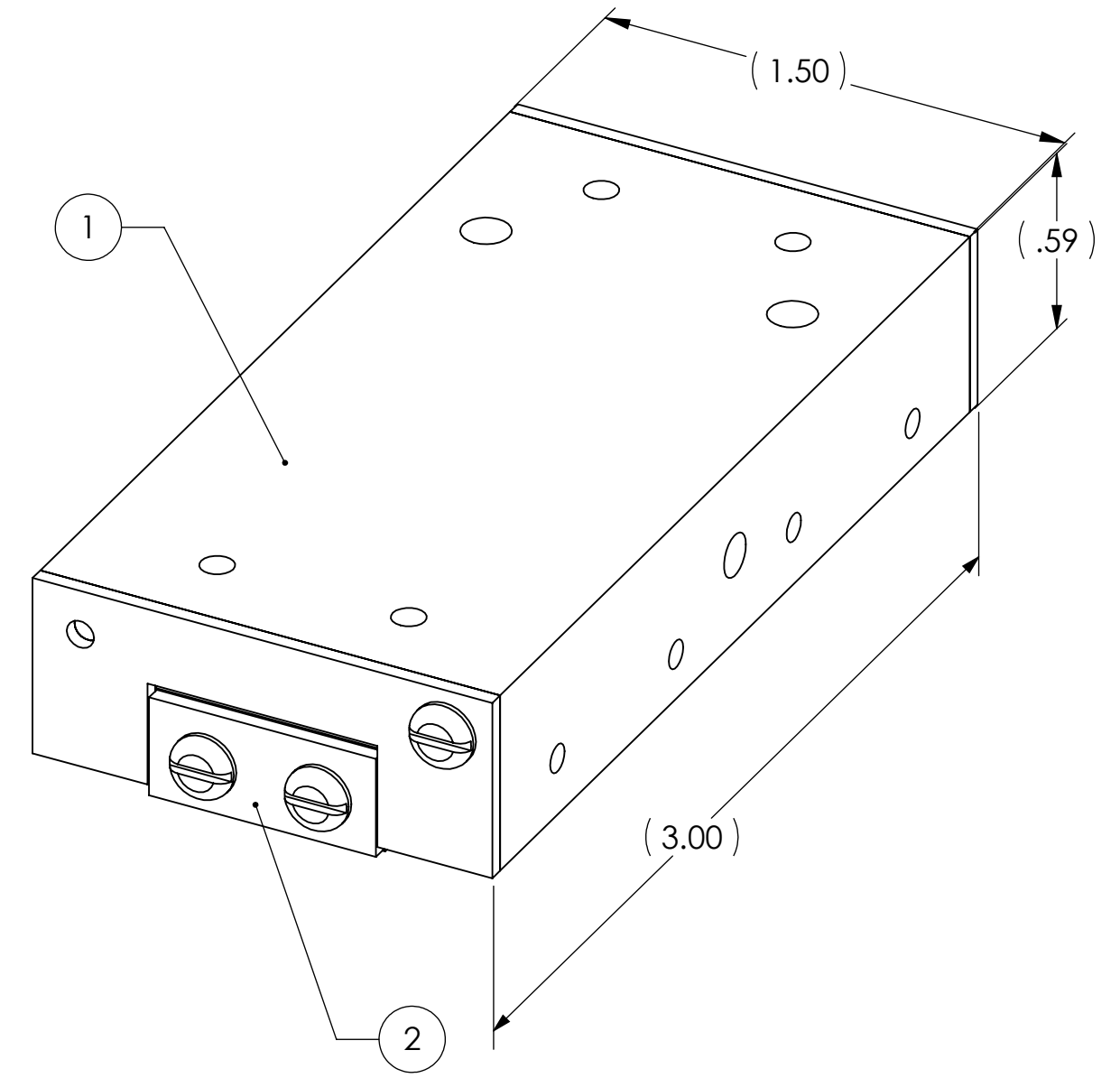
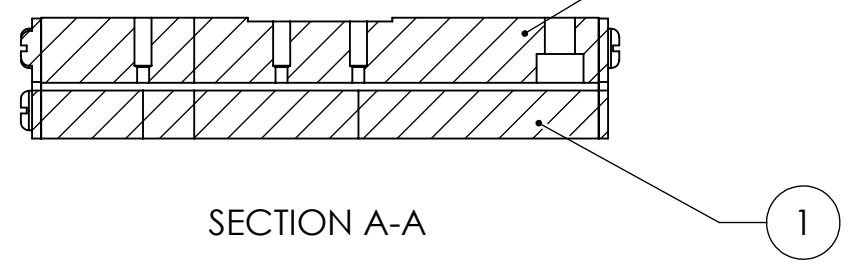
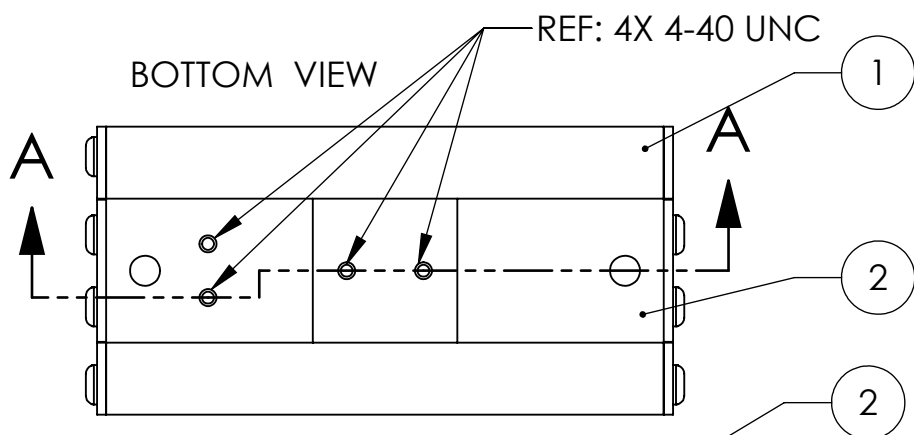
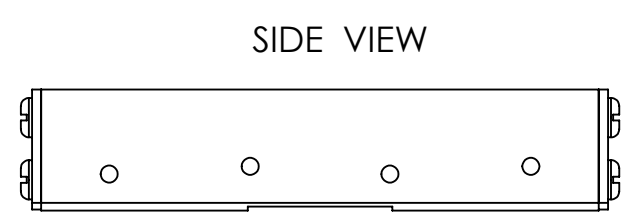
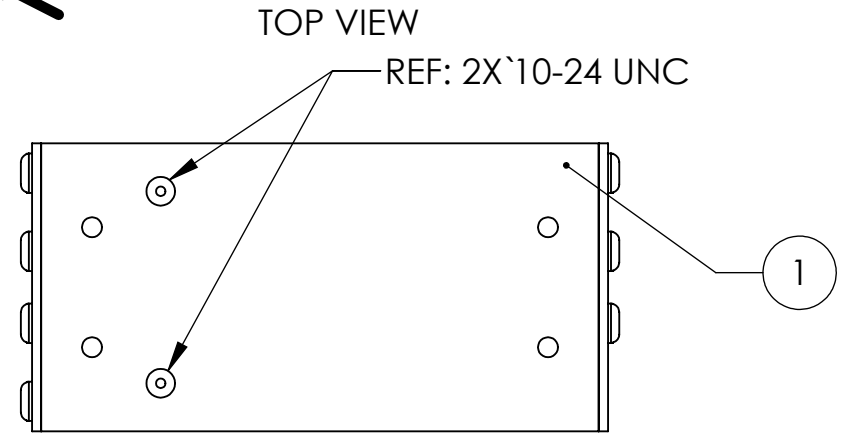


~~NOTES CONTINUED:
 5. SCRIBES, ENGRAVE, OR MECHANICALLY STAMP (NO
 DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER &
 REVISION NUMBER ON EACH PART. SERIAL NUMBERS
 START AT 001 FOR THE FIRST ARTICLE AND PROCEED
 CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR
 DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE"
 (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO
 SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS
 SUFFICIENT. (PART): 001-v1
 EXAMPLE (TAG): DXXXXXX-VY, TYPE-XX, QTY: 100~~

REV.	DATE	DCN #	DRAWING TREE #
v1	10/12/2010	E1000318	-
-	-	-	-
-	-	-	-



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	D1001952	αLIGO TMS DEL-TRON-RS1-2 FOCUS CARRIAGE	1
2	D1001953	αLIGO TMS DEL-TRON-RS1-2 FOCUS GUIDE	1

1. MODIFY DEL-TRON RS1-2 SLIDE ASSEMBLY.

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 .XX ± .10
 .XXX ± .010
 ANGULAR ± °

1. INTERPRET DRAWING PER ASME Y14.5-1994.
 2. REMOVE ALL SHARP EDGES, R.02 MIN.
 3. DO NOT SCALE FROM DRAWING.
 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL RS1-2 FINISH N/A μinch NEXT ASSY D1001600

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

PART NAME αLIGO TMS DEL-TRON RS1-2 FOCUS SLIDE ASSY.

DESIGNER	M. MILLER	07/30/2010	SIZE DWG. NO.	B D1001951	REV.	v1
DRAFTER						
CHECKER						
APPROVAL			SCALE: 1:1	PROJECTION:	SHEET 1 OF 1	

D1001951 αLIGO TMS DEL-TRON RS1-2 FOCUS SLIDE ASSY, PART PDM REV: X-011, DRAWING PDM REV: X-012