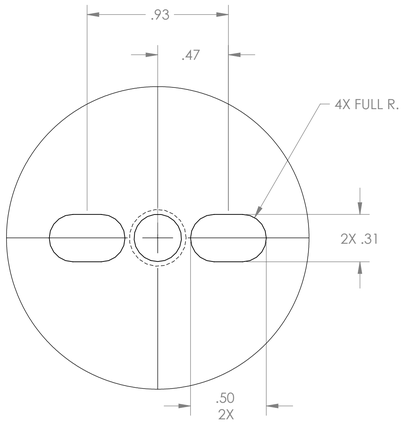
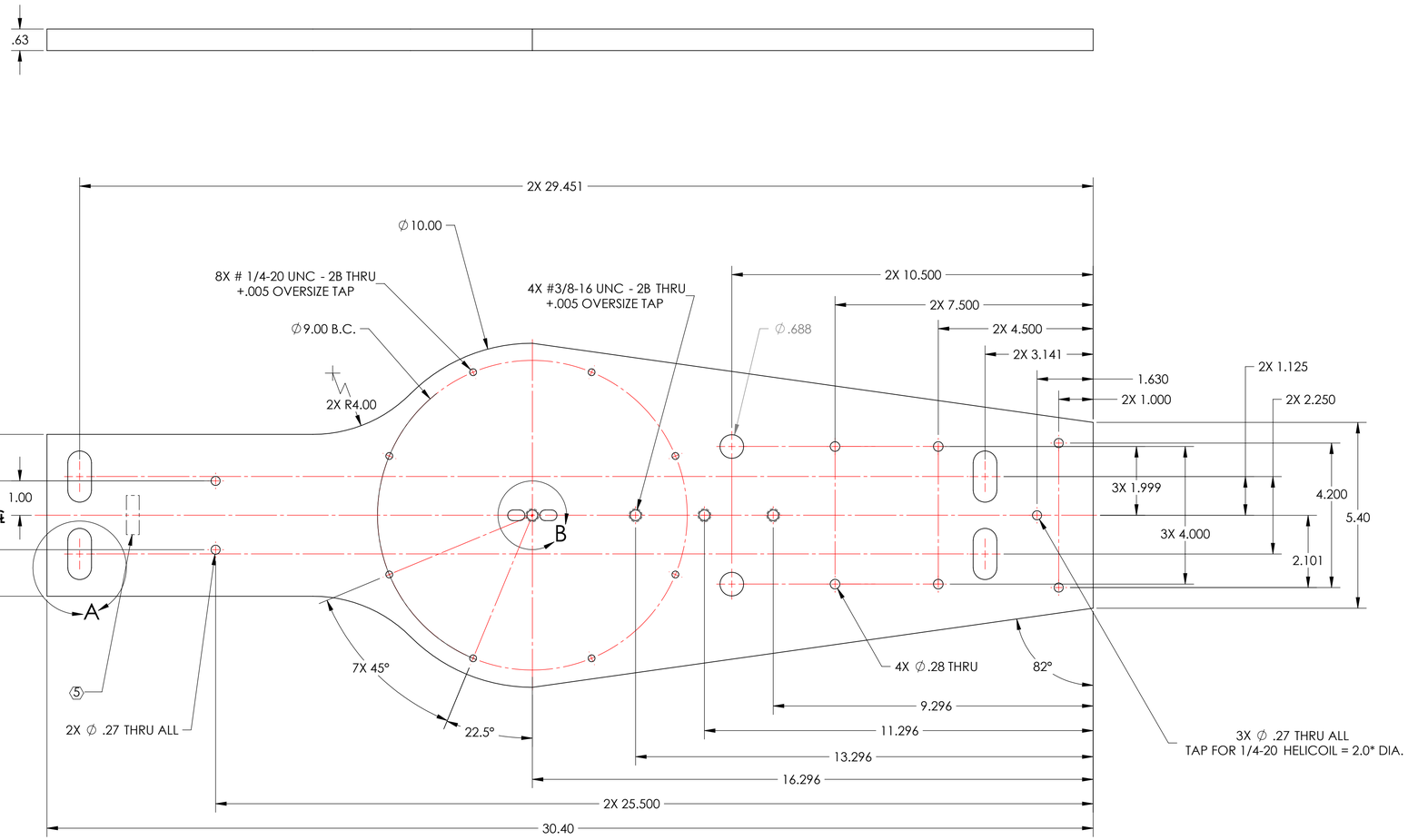
NOTES CONTINUED:

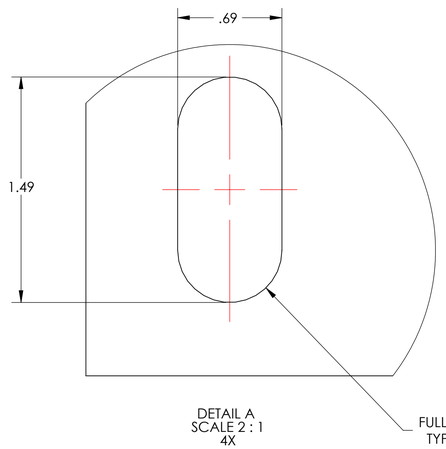
Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
v1	14 JUL 2010	E1000191	



DETAIL B
SCALE 2 : 1





DETAIL A
SCALE 2 : 1
4X

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME: ARM BAFFLE INTERFACE MTG PLATE-LASTI	
	MATERIAL: 6061-T6 Al	FINISH: 32 µinch	SYSTEM: ADVANCED LIGO / SUB-SYSTEM: AOS	NEXT ASSY: D1001766	

DESIGNER	N.Nguyen	01 Jun 2010	SIZE: D	DWG. NO.: D1001765	REV.: v1
DRAFTER	TQ. NGUYEN	14 JUL 2010			
CHECKER	M. SMITH	15 JUL 2010			
APPROVAL	D. COYNE		SCALE: 1:2	PROJECTION:	SHEET 1 OF 1

D1001765_AdLIGO_AOS_SLC ARM Baffle Interface Mounting Plate-LASTI, PART PDM REV= X-014, DRAWING PDM REV= X-009