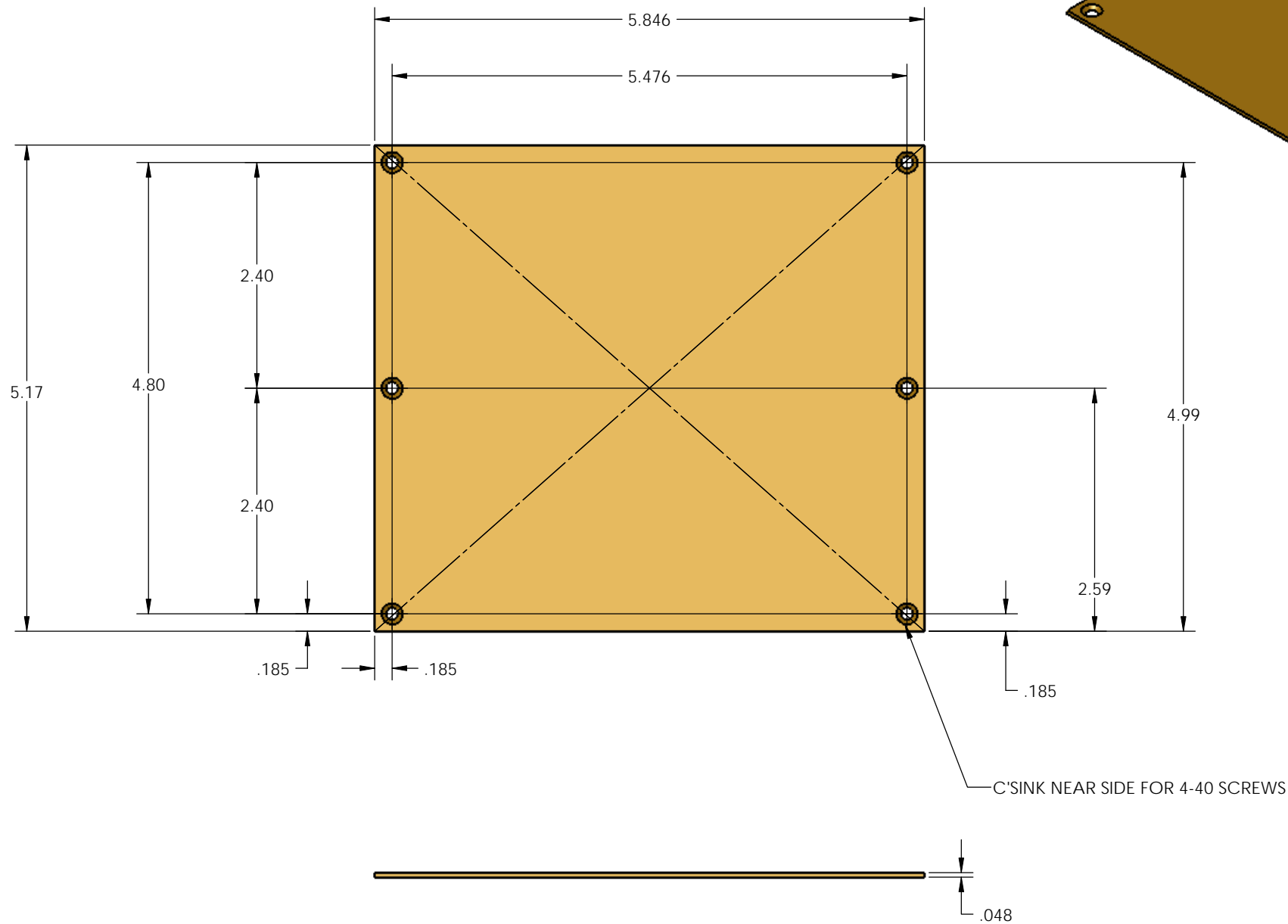


NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



MATERIAL 18GA C.R.S. (0.048")

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: Material: 18GA C.R.S. (0.048) FINISH:  $\mu$ inch

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

PART NAME: I/O EXPANSION CHASSIS - FRONT PANEL

SYSTEM	SUB-SYSTEM	DESIGNER	SIZE	DWG. NO.	REV.
	DAQ	S.O'CONNOR	c	D1001712_v1	
NEXT ASSY	CHECKER	JUL/8/2010	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1
	APPROVAL				

DIMENSIONS ARE IN

TOLERANCES:  
.XX ±  
.XXX ±

ANGULAR ± °