



NOTES: (UNLESS OTHERWISE SPECIFIED) 1. DO NOT SCALE FROM DRAWING. 2. REMOVE ALL SHARP EDGES R.02 MAX 3. ALL MACHINING FLUDES SHALL BE WATER SOLUBLE AND FREE OF SLAG, CHIPS AND SLUDGE. 4. SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (DO NOT USE) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE 1/2" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: D06204-A S/N001		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: JX ±0.01mm XX ±0.005mm ANGULAR: ±0.5°	FINISH: CLEAN to LIGO SPEC	DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING REVISION
DRAWN: TOMASZ BAK DATE: 28.04.2008		MATERIAL: Aluminium Alloy 6082		PARTS LIST CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IOR, GLASGOW UNIVERSITY GEO 400 GROUP	
TITLE: SHORT GUSSET		DWG NO: D060501-00-K		SCALE: 3:2 SHEET 1 OF 2	