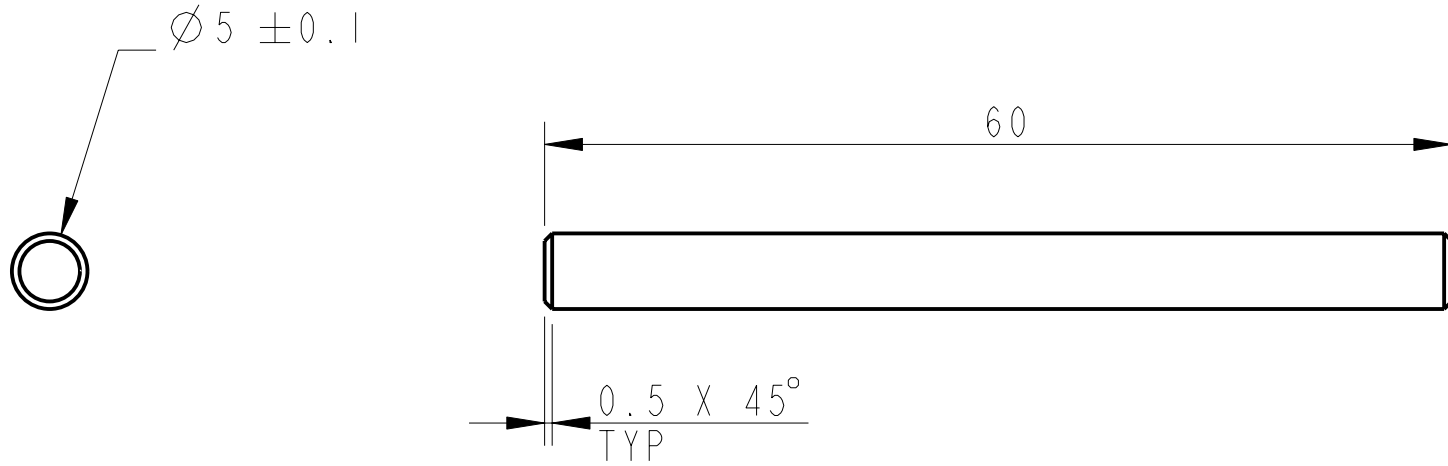




REV.	DATE	DCN #	DRAWING TREE #



NOTES: (UNLESS OTHERWISE SPECIFIED)		 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES													
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ± 0.2 mm ANGULAR ± 0.25 °		SYSTEM ADVANCED LIGO												
	MATERIAL: ST. STEEL 304/316		SUB-SYSTEM SUS												
	FINISH: CLEAN, GREASE FREE √μm [μin] Ra = 1.6		NEXT ASSY EARTHQUAKE STOP TOOLING												
	<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>J O'DELL</td> <td>30/APR/08</td> </tr> <tr> <td>CHECKED</td> <td>IW</td> <td>--/--/--</td> </tr> <tr> <td>APPROVED</td> <td>JOD</td> <td>--/--/--</td> </tr> </tbody> </table>			NAME	DATE	DRAWN	J O'DELL	30/APR/08	CHECKED	IW	--/--/--	APPROVED	JOD	--/--/--	PART NAME FLOUREL PUSHER FLOUREL TRIMMER
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<table border="1"> <tr> <td>SIZE A</td> <td>DRG. NO. D080249</td> <td>REV A</td> </tr> </table>		SIZE A	DRG. NO. D080249	REV A	SCALE 2:1										
SIZE A	DRG. NO. D080249	REV A													
PROJECTION: 			SHEET 1 OF 1												