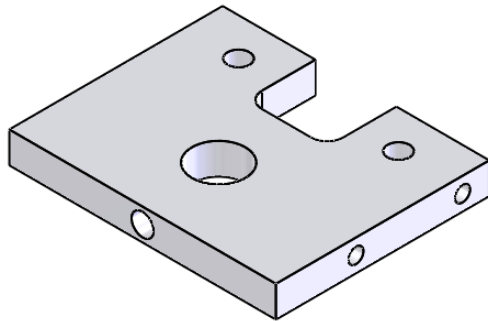
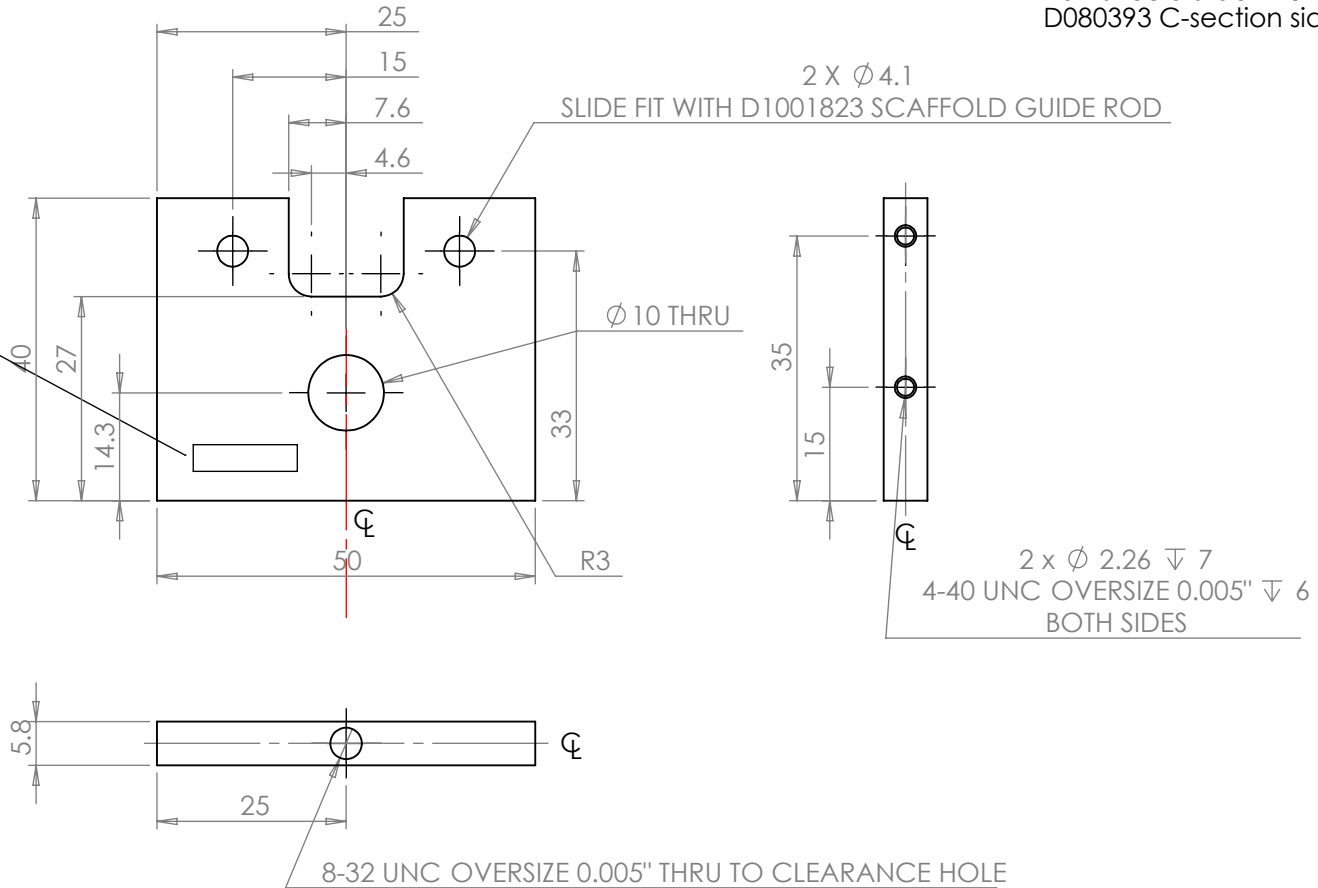


SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

FEATURES SYMMETRICAL ABOUT CENTRELINE

Part should slide in channel of D080393 C-section side piece



NOTES (UNLESS OTHERWISE SPECIFIED):

DIMENSIONS ARE IN MILLIMETERS

QUANTITY: 1

GENERAL TOLERANCES:
 0<X<50mm: ± 0.1 mm
 50<X<150mm: ± 0.2 mm
 100<X<1000mm: ± 0.3 mm
 ANGULAR: $\pm 0.2^\circ$

MATERIAL: PEEK (NATURAL)

SURFACE TEXTURE (μ m): 1.6

FINISH:

GEOMETRIC TOLERANCES: ISO-2768-K

1. DEBUR AND BREAK SHARP EDGES

	NAME	DATE
DRAWN	L Cunningham	20/10/09
CHK'D	R.JONES	14/09/10
APP'V'D		
Q.A		



Institute for Gravitational Research
University of Glasgow

SYSTEM: Advanced LIGO
 SUB-SYSTEM: Suspension
 ASSEMBLY: Weld scaffolding
 PART NAME: 3 hole plate

DWG NO. D080390

REV: V4

SCALE:1:1

SHEET 1 OF 1