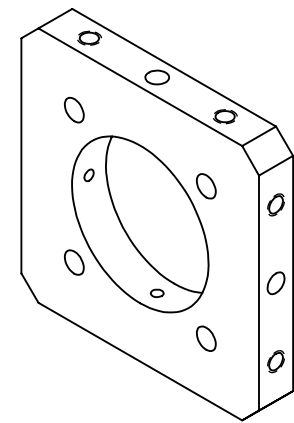


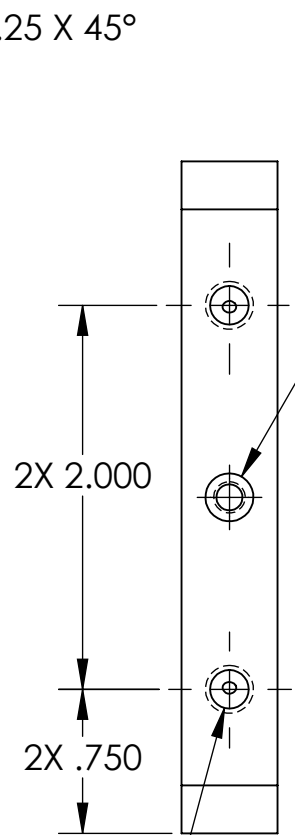
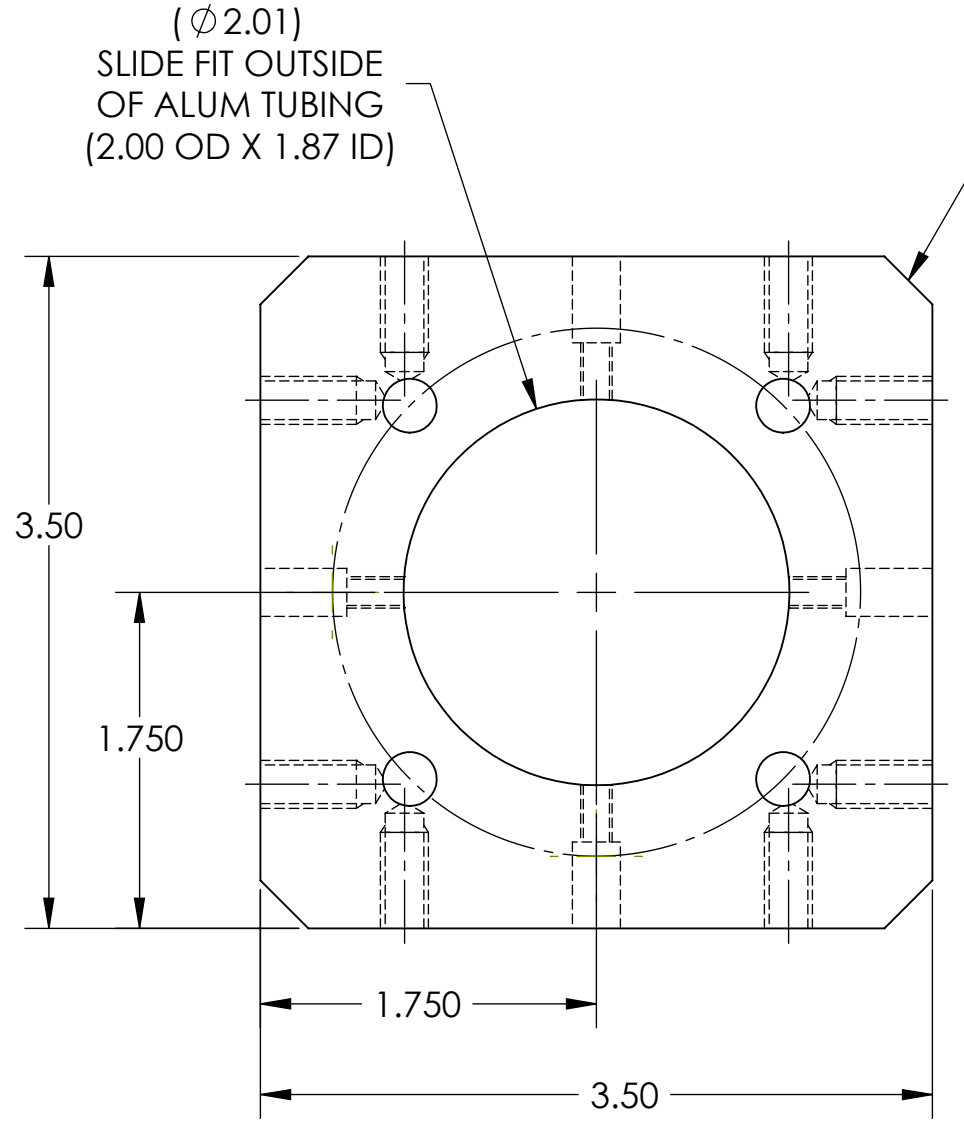
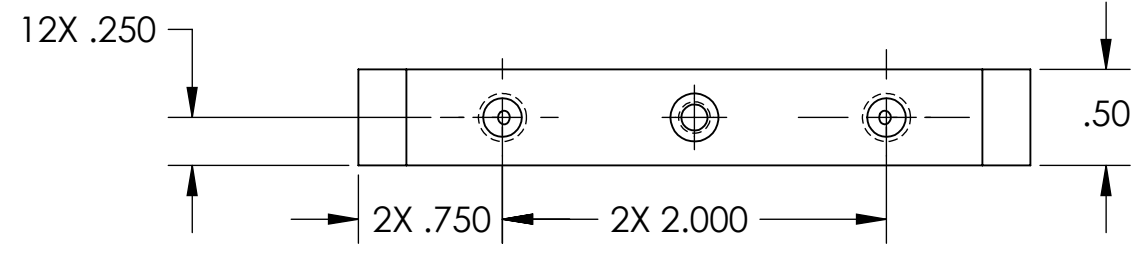
NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
v1	19 JUL 2010	E1000191	

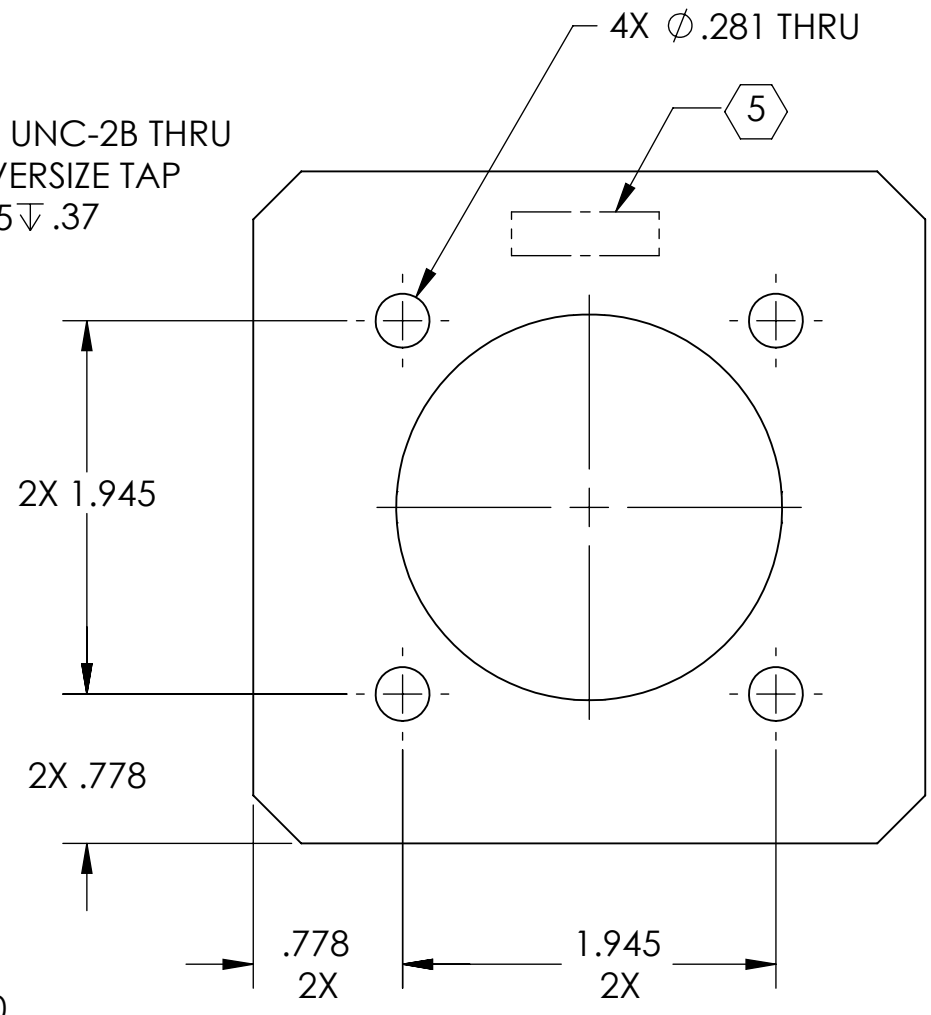


GENERAL VIEW
NO SCALE
FOR REFERENCE ONLY



4X #8-32 UNC-2B THRU
+.005 OVERSIZE TAP
□ Ø.25 ∇ .37

8X 1/4-20 UNC - 2B ∇ .50
+.005 OVERSIZE TAP



D1000904_AdLIGO_AOS_SLC Baffle Tube Lo Flange, PART PDM REV: X-013, DRAWING PDM REV: X-021

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
MATERIAL	FINISH
6061-T6 Al	32 μinch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
ADVANCED LIGO		SLC BAFFLE TUBE LO FLANGE	
DESIGNER	N. Nguyen	01 Jun 2010	SIZE DWG. NO.
DRAFTER	TQ. NGUYEN	19 JUL 2010	B
CHECKER	M. SMITH	19 JUL 2010	D1000904
APPROVAL	D. COYNE		REV. v1
NEXT ASSY		SCALE: 1:1	PROJECTION:
VARIABLE		SHEET 1 OF 1	