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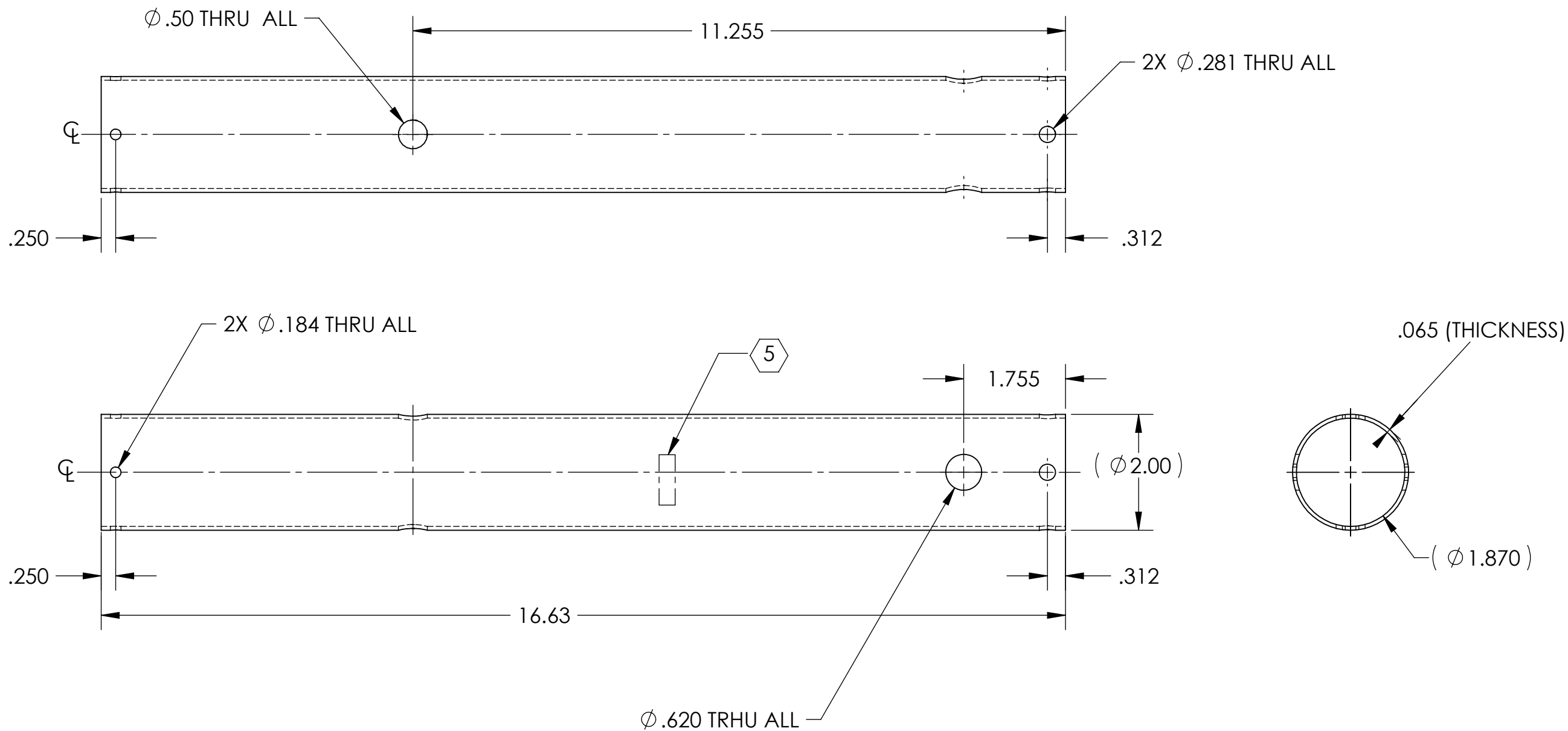
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NOTES CONTINUED:

5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.  
EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

6. BRIGHT DIP PER E0900364 TO REMOVE ALL SURFACE OXIDES AND POTENTIALLY EMBEDDED CONTAMINANTS.

REV.	DATE	DCN #	DRAWING TREE #
v1	19 JUL 2010	E1000191	



D1000903\_AdlIGO\_AOS\_SLC Baffle Tube Up, PART PDM REV: X-018, DRAWING PDM REV: X-028

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX ± .03 .XXX ± .005	
ANGULAR ± 1.0°	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
MATERIAL	FINISH
6061-T6 Al	32 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
SYSTEM	SUB-SYSTEM	SLC BAFFLE TUBE UP	
ADVANCED LIGO	AOS	DESIGNER	N.Nguyen 01 Jul 2010
NEXT ASSY	D1000900	DRAFTER	TQ. NGUYEN 19 JUL 2010
		CHECKER	M. SMITH 19 JUL 2010
		APPROVAL	D. COYNE
		SIZE	DWG. NO.
		B	D1000903
		SCALE: 1:2	PROJECTION:
			SHEET 1 OF 1

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