

4

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NOTES CONTINUED:

5 SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS & REVISION NUMBER ON EACH PART. SERIAL NUMBERS & REVISION NUMBER START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.
 EXAMPLE (PART): 001-v1
 EXAMPLE (TAG): DXXXXXX-VY, TYPE-XX, QTY: TBD

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-

6 PART IS MODIFIED FROM M&M METALS PART NUMBER MM21600

D

6

D

C

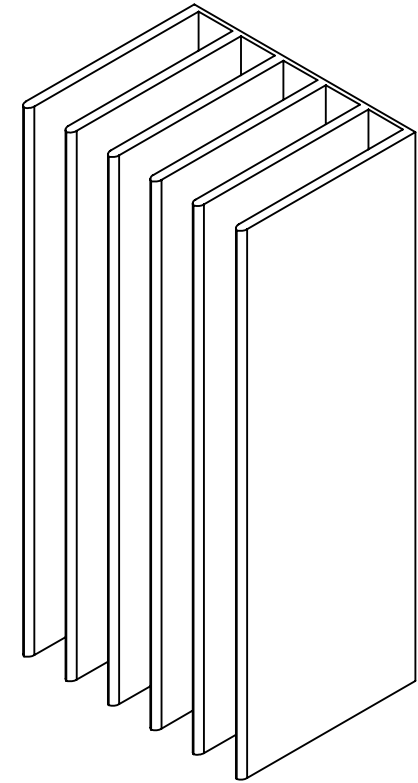
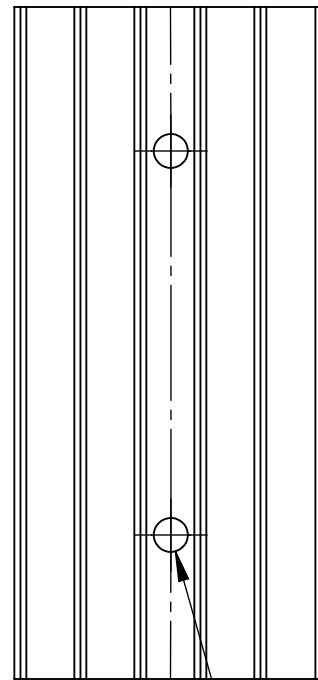
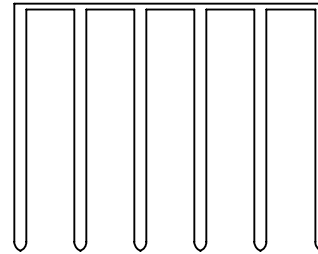
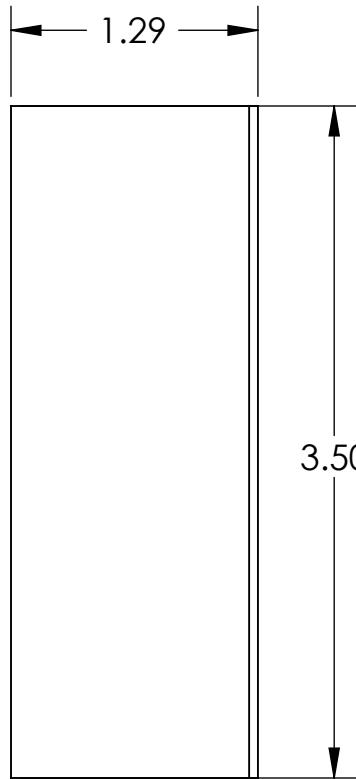
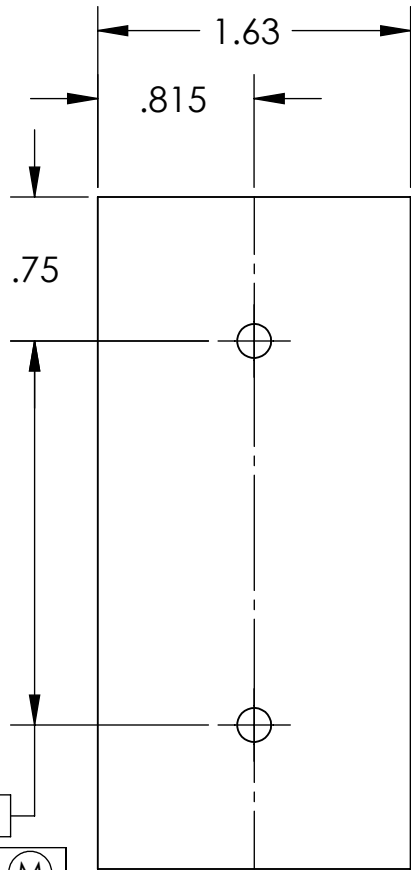
C

B

B

A

A



2X ϕ .18 THRU ALL
(CLEARANCE FOR M4-20)

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES [MM]
 TOLERANCES:
 .XX \pm .01
 .XXX \pm .005
 ANGULAR \pm 0.5°
 MATERIAL 6063-T5
 FINISH 63 μ inch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 SYSTEM ADVANCED LIGO
 SUB-SYSTEM AOS
 NEXT ASSY D1000657

PART NAME HARTMANN SENSOR HEAT SINK
 DESIGNER ADELAIDE 04-JAN-2010
 DRAFTER M. JACOBSON 12 APR 2010
 CHECKER ADELAIDE 13 APR 2010
 APPROVAL A. BROOKS 22 APR 2010
 SIZE DWG. NO. A D1000736
 SCALE: 1:2 PROJECTION: SHEET 1 OF 1
 REV. v1

4

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