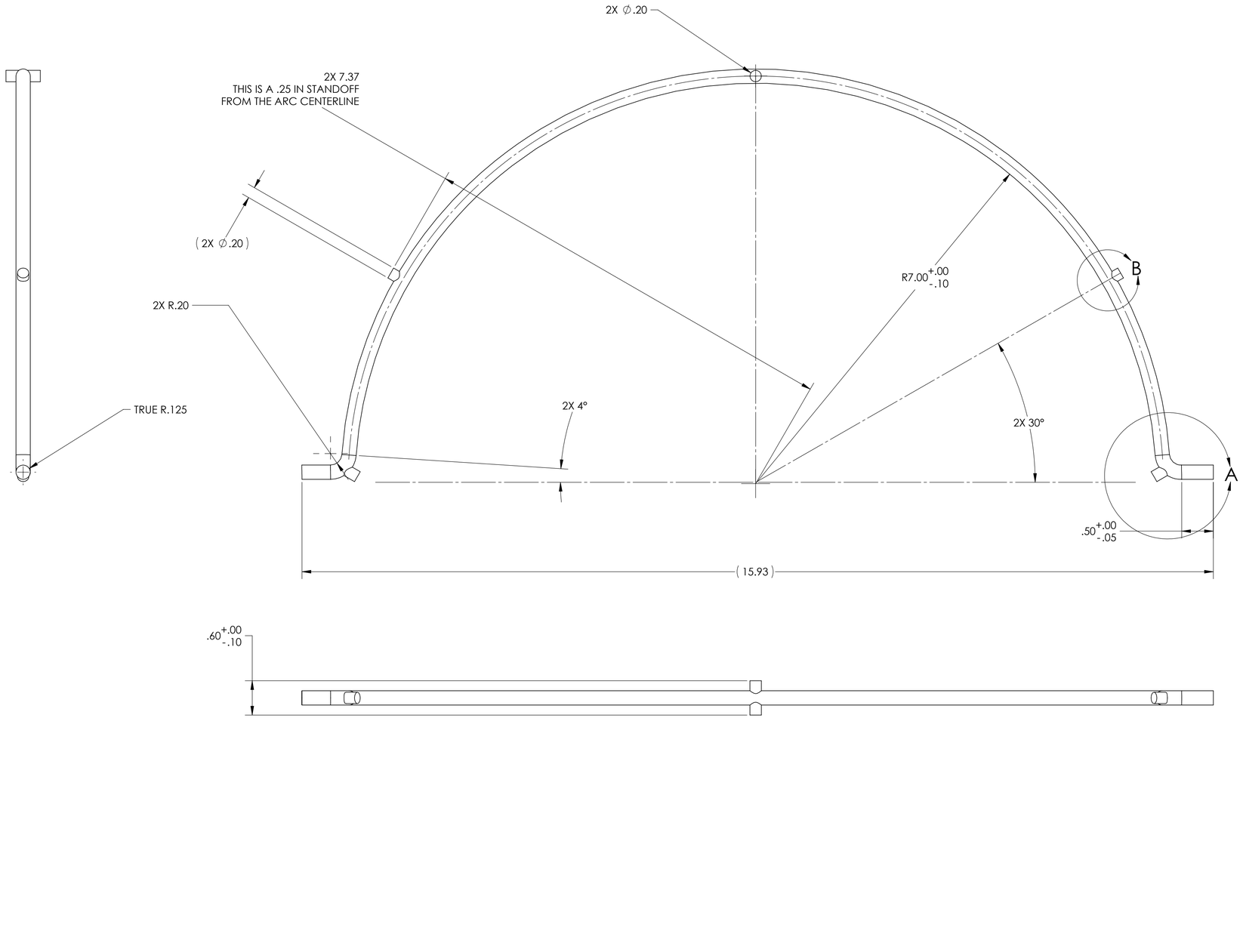
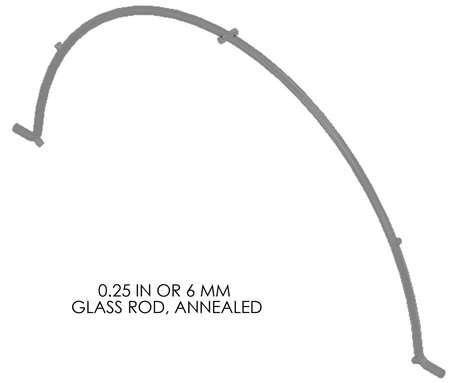
NOTES CONTINUED:

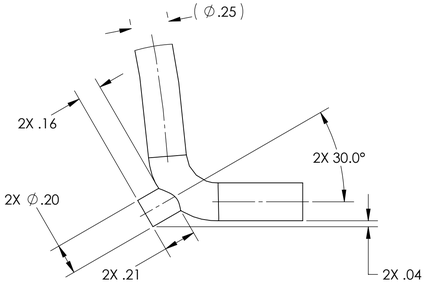
Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.
EXAMPLE (PART): 001-v1
EXAMPLE (TAG): DXXXXXXX-VY, TYPE-XX, QTY: TBD

REV.	DATE	DCN #	DRAWING TREE #
v2	04-AUG-2010	E10000291	E1000295-v1

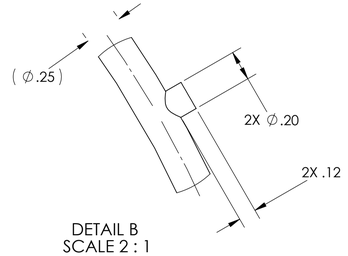




0.25 IN OR 6 MM
GLASS ROD, ANNEALED



DETAIL A
SCALE 2 : 1



DETAIL B
SCALE 2 : 1

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES [MM]

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: Glass
FINISH: N/A µinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO
SUB-SYSTEM: AOS
NEXT ASSY: D1001838

PART NAME: RING HEATER GLASS ROD INSULATOR

DESIGNER	M. JACOBSON	21 JUL 2010
DRAFTER	M. JACOBSON	25-MAR-2010
CHECKER	P. WILLEMS	25-MAR-2010
APPROVAL	P. WILLEMS	26-JUL-2010

SIZE: D
DWG. NO.: D1000682
REV.: v2
SCALE: 1:4
PROJECTION:
SHEET 1 OF 1

D1000682_RING HEATER GLASS ROD INSULATOR, PART PDM REV-X-012, DRAWING PDM REV-X-006