

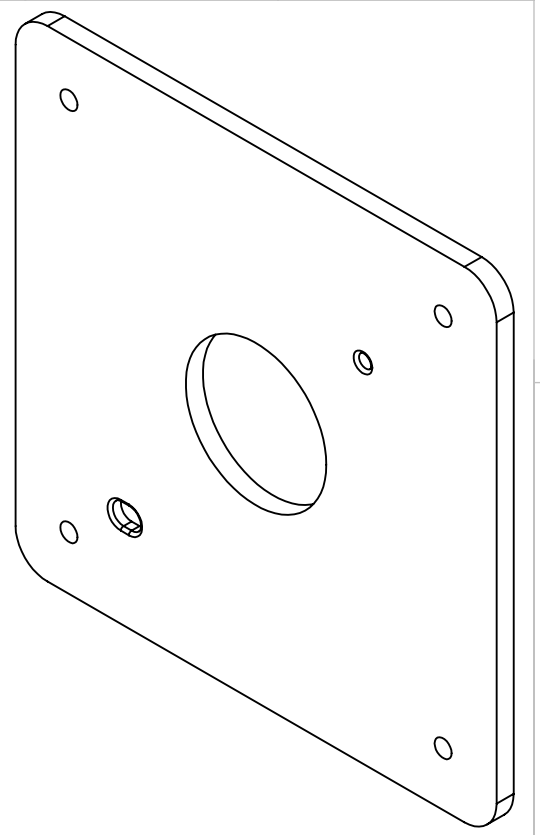
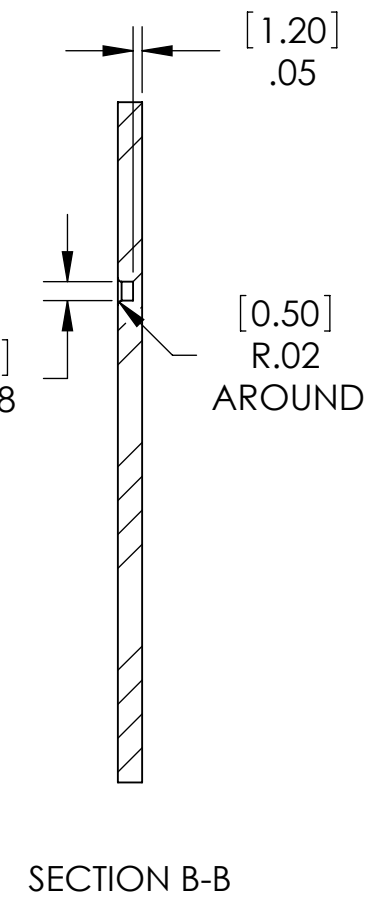
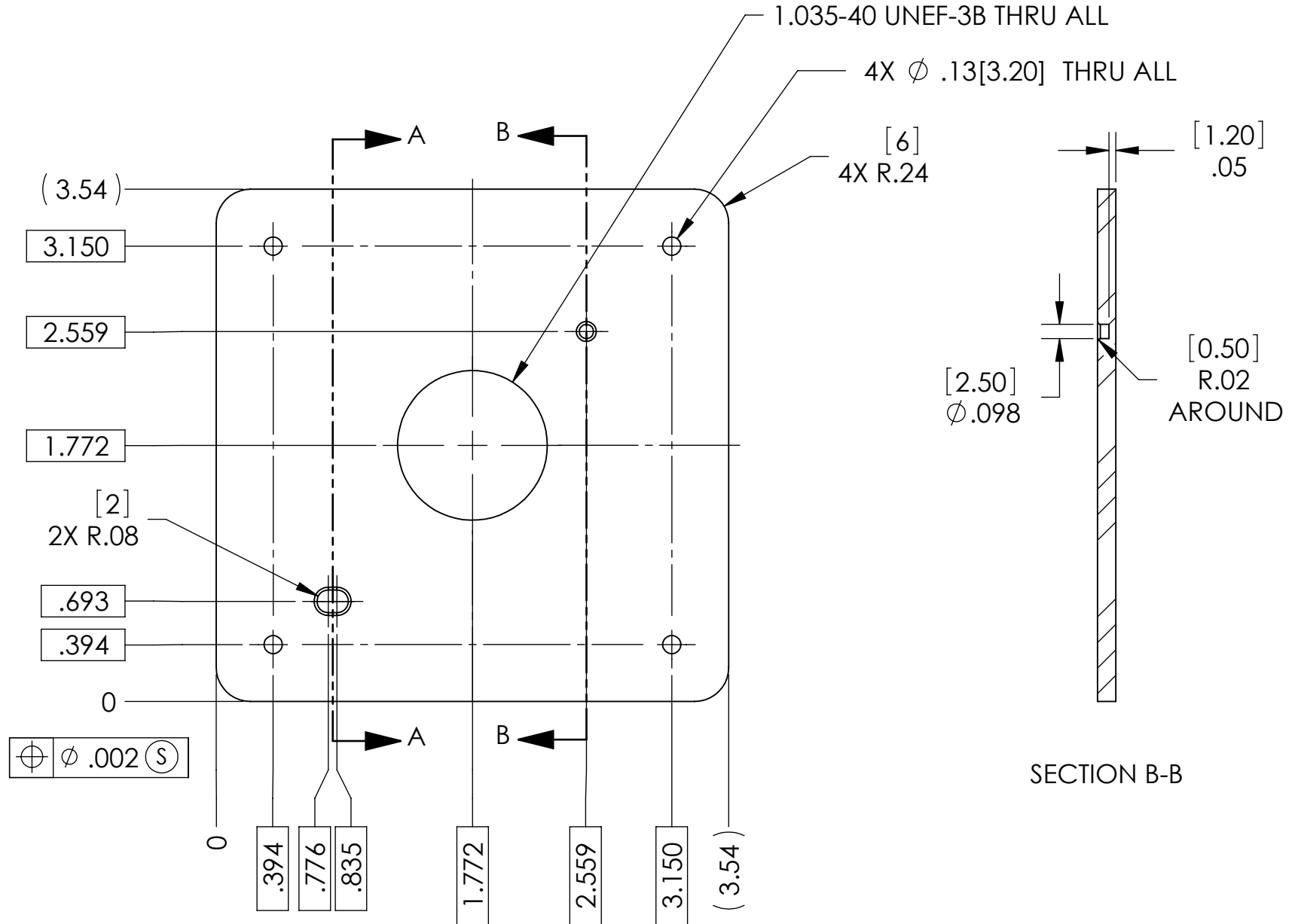
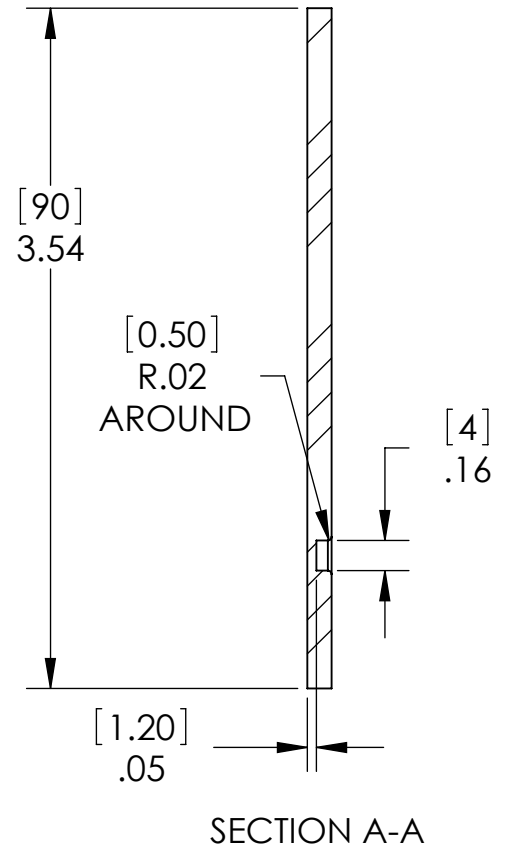
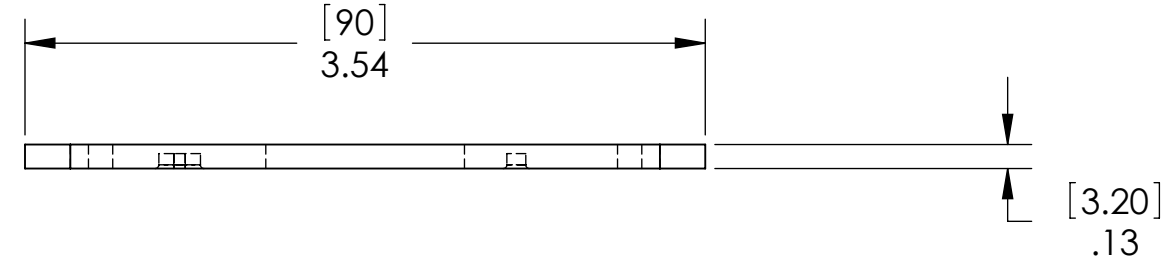
D1000658_dLIGO TCS HARTMANN SENSOR PLATE CLAMP, PART PDM REV: X-024, DRAWING PDM REV: X-007

NOTES CONTINUED:
 (S) SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-

D
C
B
A

D
C
B
A



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES [MM]

TOLERANCES:
 .XX ± .01
 .XXX ± .002
 ANGULAR ± 0.1°

MATERIAL: INVAR
 FINISH: 32 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO
 SUB-SYSTEM: AOS
 NEXT ASSY: D1000657

PART NAME
 aLIGO TCS HARTMANN SENSOR PLATE CLAMP

DESIGNER	M. JACOBSON	23-MAR-2010	SIZE	DWG. NO.	REV.
DRAFTER	M. JACOBSON	25-MAR-2010	B	D1000658	v2
CHECKER	ADELAIDE	31-MAR-2010	SCALE:	1:1	PROJECTION:
APPROVAL	A. BROOKS	10-MAY-2010	SCALE:	1:1	PROJECTION:

SCALE: 1:1
 PROJECTION:

SHEET 1 OF 1

8 7 6 5 4 3 2 1