



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	2			0060298	CAPTURE AND UNION PLATE; (LOWER STRUCTURE TOOLING)	AL ALLOY; 5083
2	1			0060300	TOP PLATE LARGE; (LOWER STRUCTURE TOOLING)	AL ALLOY; 5083 OR SIMILAR
3	16			0060301	LONG BARREL NUT; (LOWER STRUCTURE TOOLING)	ST STEEL; 300 SERIES
4	4			0060303	LEG; (LOWER STRUCTURE TOOLING)	AL ALLOY; 5083 OR SIMILAR
5	2			0060304	LIFTING SECTION (SHORT); (LOWER STRUCTURE TOOLING)	AL ALLOY; 5083
6	1			0070009	TOP PLATE LARGE; (LOWER STRUCTURE TOOLING)	AL ALLOY; 5083 OR SIMILAR
7	4				1/4" 20 UNC X 1" CAP HEAD; .	
8	16				1/4" 20 UNC X 2" CAP HEAD; .	

  

PARTS LIST	
NOTES: (UNLESS OTHERWISE SPECIFIED)	
1. REMOVE ALL SHARP EDGES. R.02 MIN.	DIMENSIONS ARE IN mm (INCHES)
2. DO NOT SCALE FROM DRAWING.	NAME: CALIFORNIA INSTITUTE OF TECHNOLOGY
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SUCH AS CINCINNATI MILACRON'S CMTTECH 410 (STAINLESS STEEL)	SYSTEM: ADVANCED LIGO
4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 07* HIGH CHARACTERS. EXAMPLE: 000100-001 - A VIBRATOR TOOL MAY BE USED.	MATERIAL: AS DRW
	FINISH: AS DRW
	DATE: 22/FEB/07
	APPROVED: [Signature]

  

SCALE: 3:16 PROJECTION	DRG. NO. 0060302	SHEET 1 OF 1
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