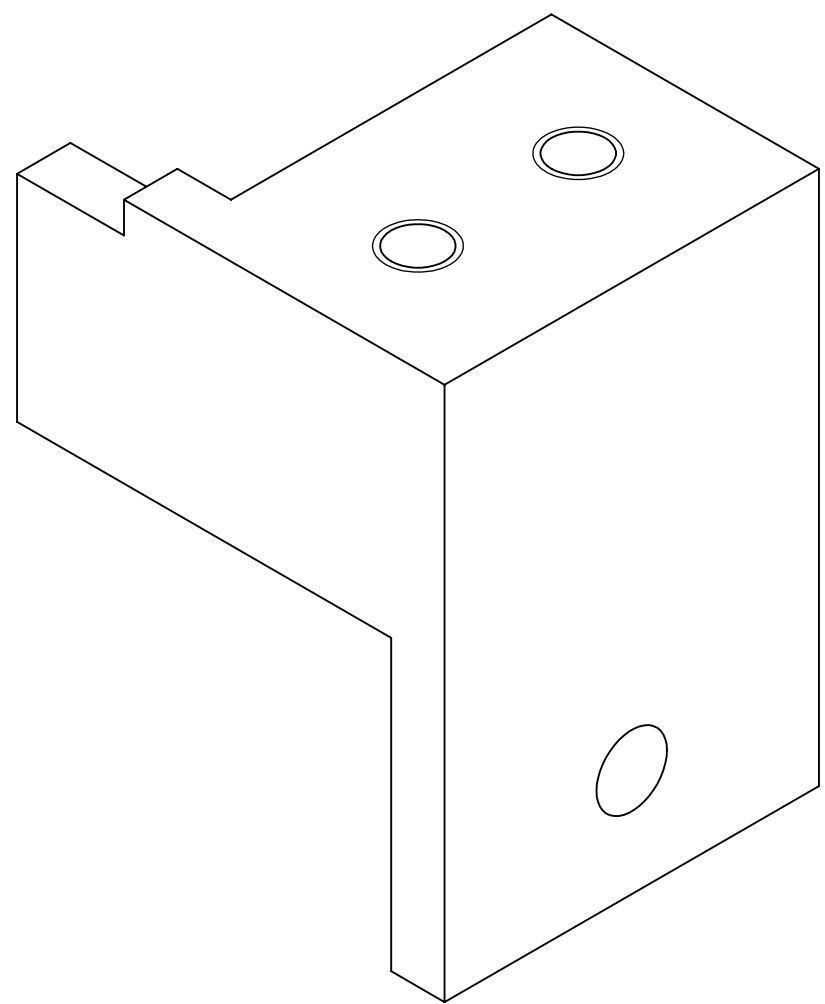


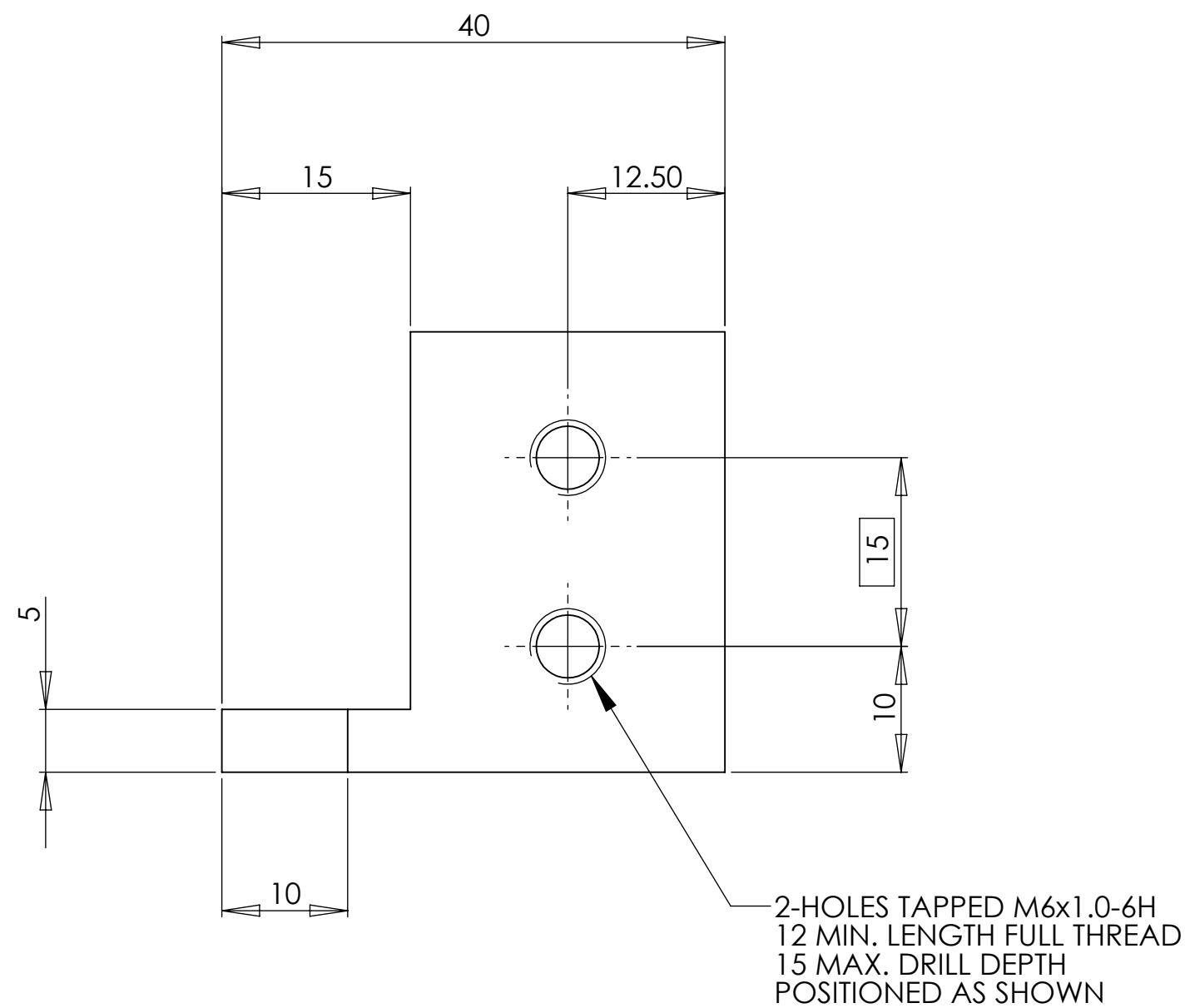
NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

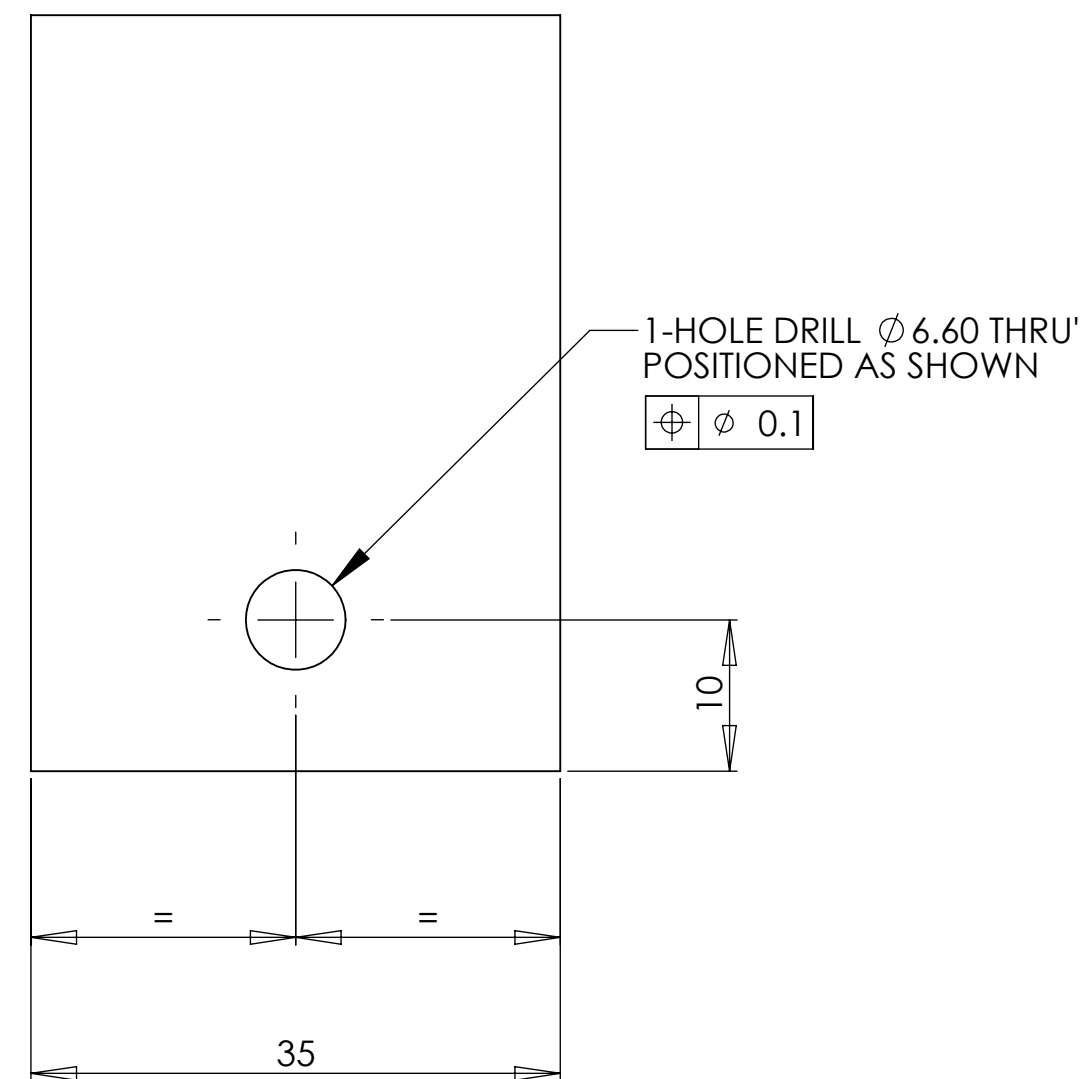
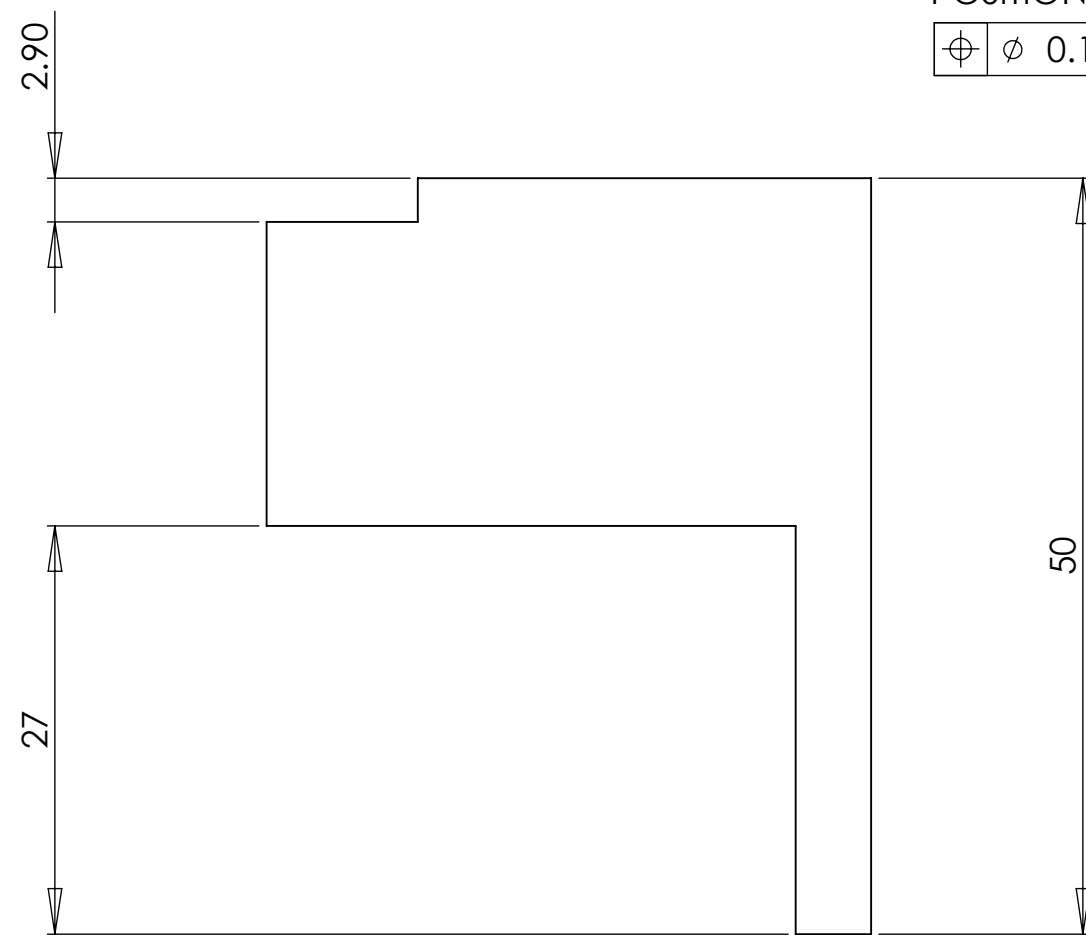
⑥ MACHINE ALL SURFACES.



ISOMETRIC VIEW



$\phi \pm 0.1$



$\phi \pm 0.1$

REV.	DATE	DCN #	DRAWING TREE #

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN MILLIMETERS  
 TOLERANCES:  
 .XX  $\pm .10$   
 .XXX  $\pm .010$   
 ANGULAR  $\pm 0.2^\circ$

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: 6061-T6 Al  
 FINISH: 1.6  $\mu\text{m}$

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO      SUB-SYSTEM: SUS

NEXT ASSY:

PART NAME: FIBRE CUTTER SLIDER BLOCK LOWER SIDE 1

DESIGNER: K.McINTYRE	12/01/2010	SIZE: c	DWG. NO. D1000358	REV. v1
DRAFTER: L.CUNNINGHAM	1/09/10	SCALE: 2:1	PROJECTION:	SHEET 1 OF 1
CHECKER:				
APPROVAL:				