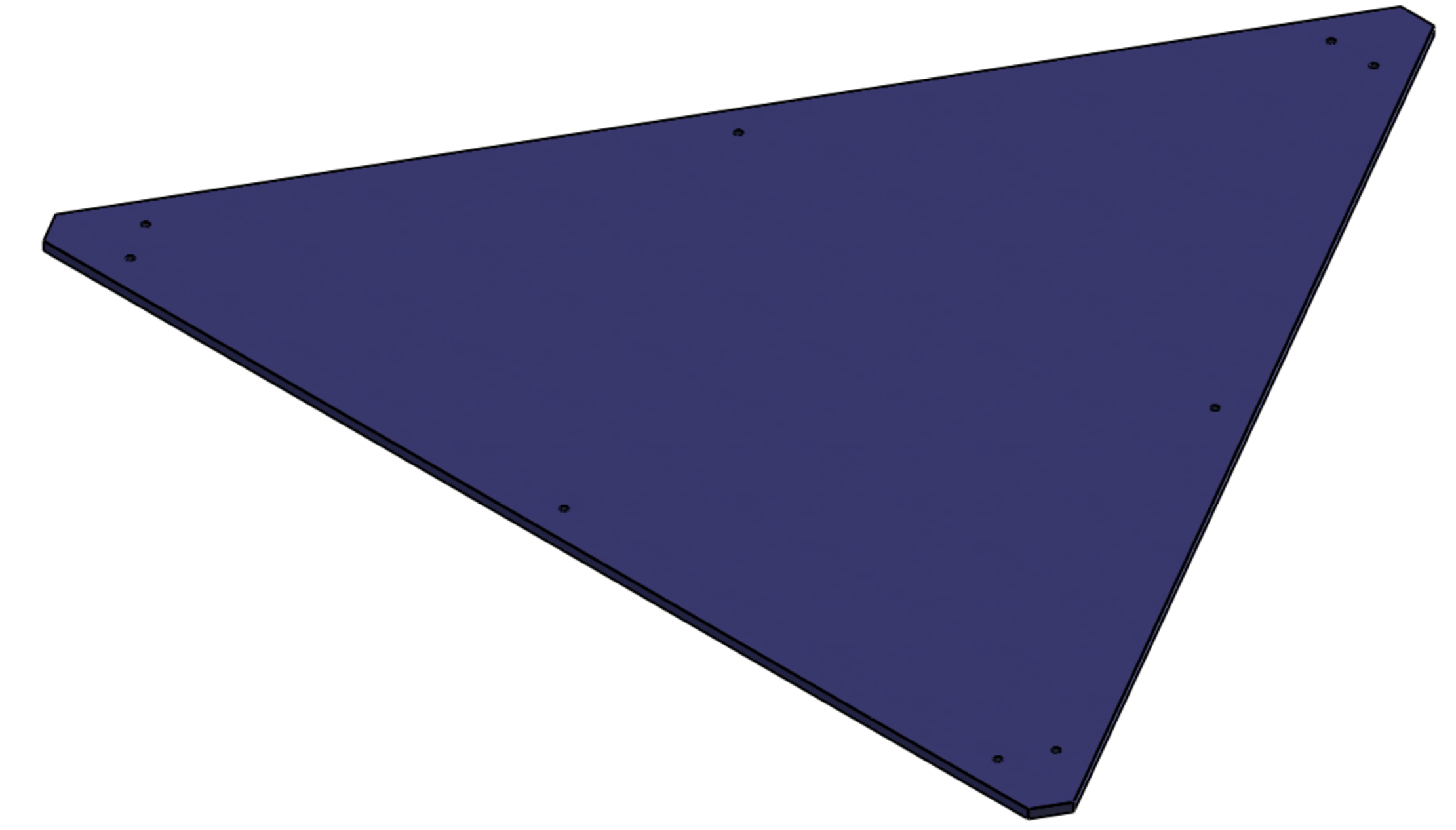
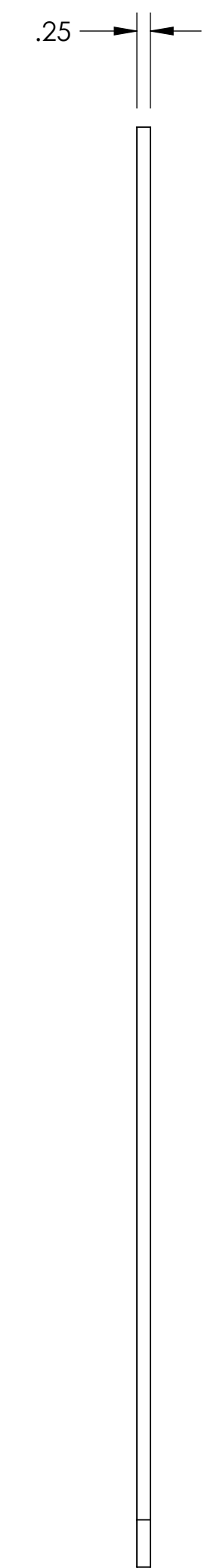
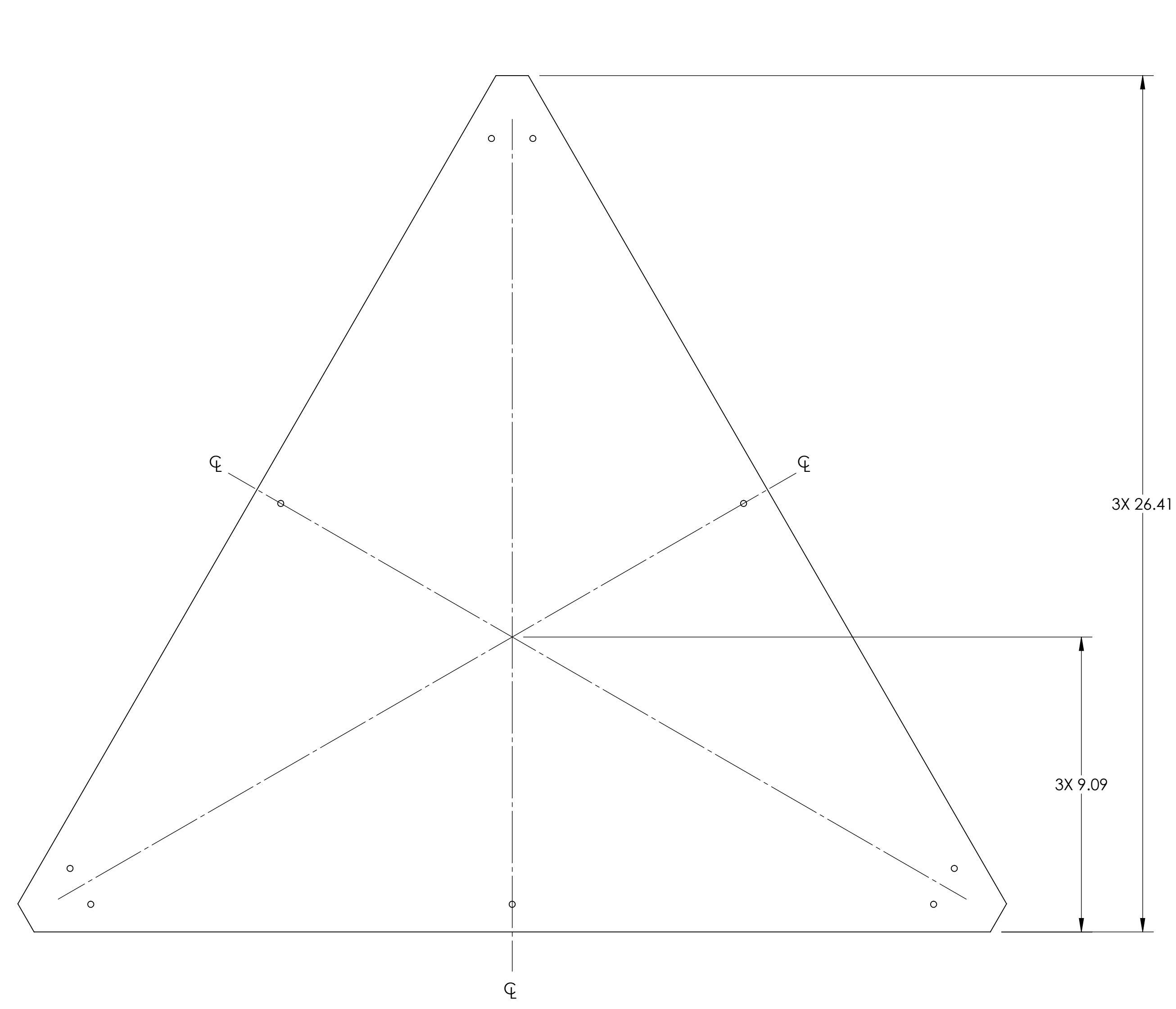


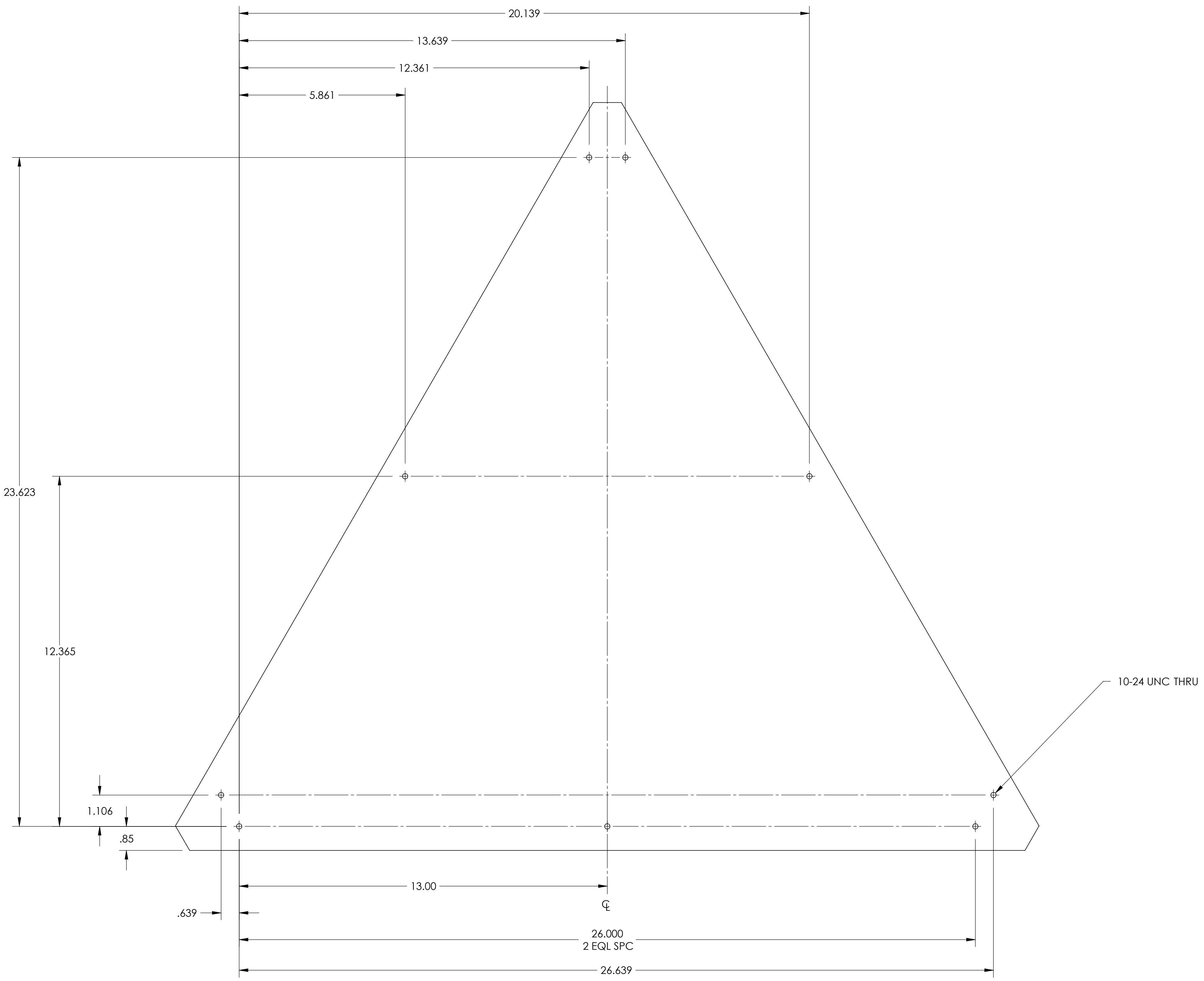
REV.	DATE	DCN #	DRAWING TREE #
v1	17 NOV 2009	E0900399-v1	-
-	-	-	-
-	-	-	-

NOTES CONTINUED:



DIMENSIONS ARE IN INCHES [MM]		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME		ALIGO AOS OPLEV	
TOLERANCES: .XX ± .01 .XXX ± .005		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER-SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM		SUB-SYSTEM		TX PIER TABLE MOCK-UP [ITM]	
ANGULAR ± 2°		MATERIAL		NEXT ASSY		DESIGNER		SIZE DWG. NO.	
		6061 ALLOY		D0902692		C. CONLEY		D	
		FINISH				DRAFTER		REV.	
		N/A μinch				C. CONLEY		v1	
						CHECKER		SCALE: NONE PROJECTION:	
						APPROVAL		SHEET 1 OF 2	

D0902692.dwg CALIGO AOS Oplev TX Pier Table Mock-Up [ITM], PART PDM REV: X-001, DRAWING PDM REV: X-000



D:\020269\1\ligo\ACS\Optics\TX Pin Table Mock-Up [ITM]_PART PDM\REV-X-001.DRAWING PDM REV-X-000