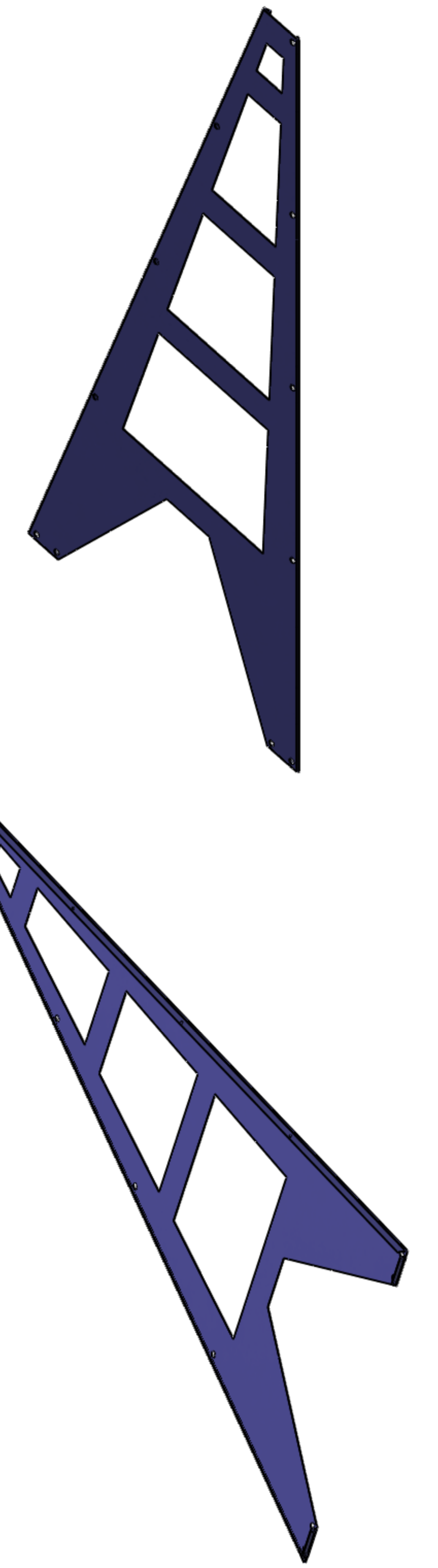
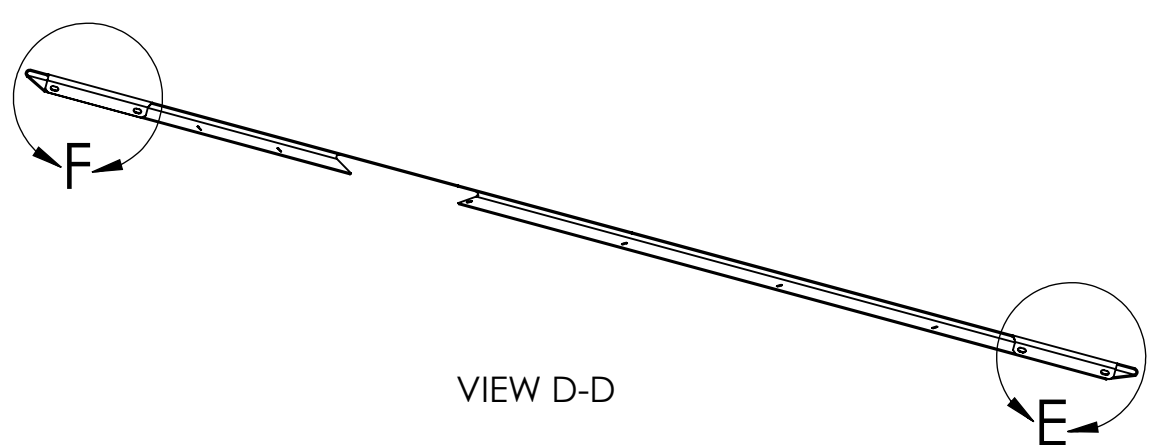
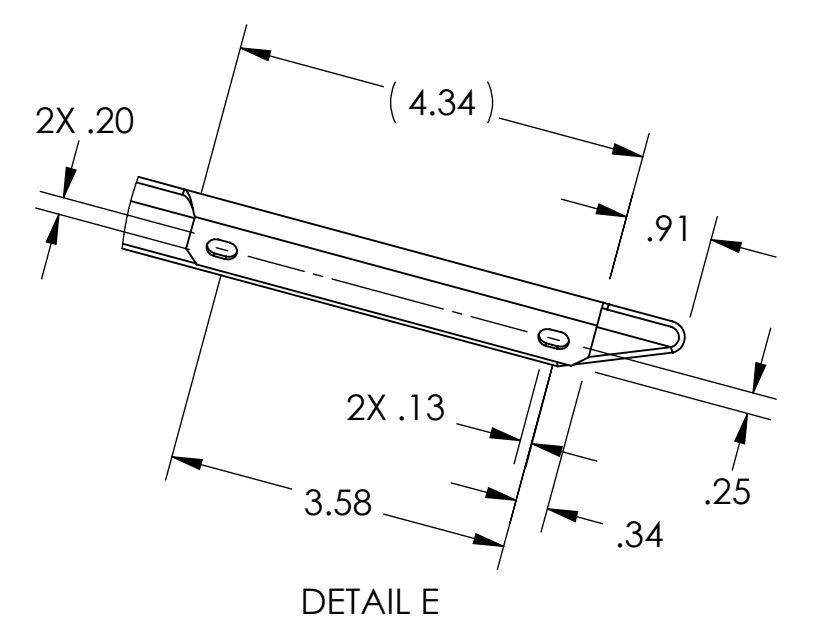
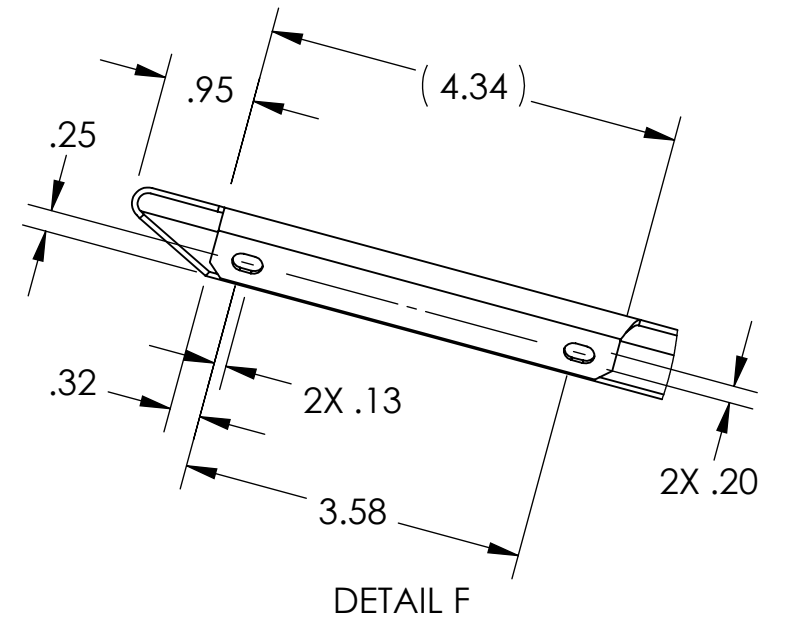
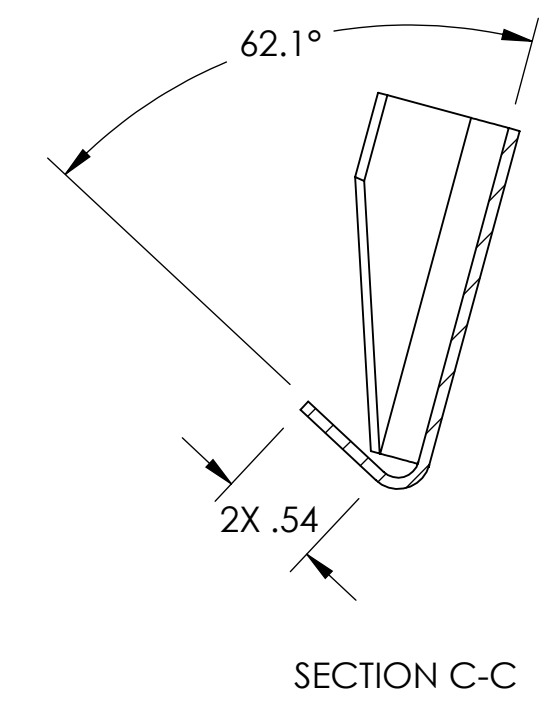
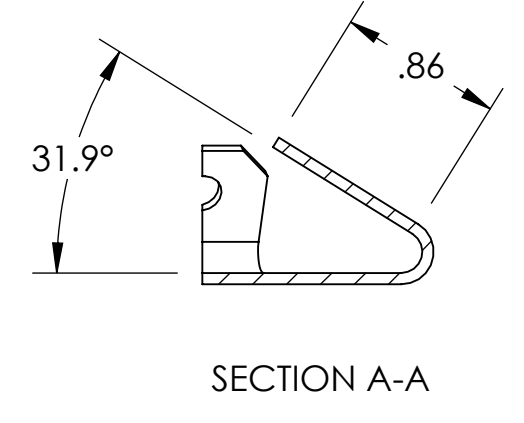
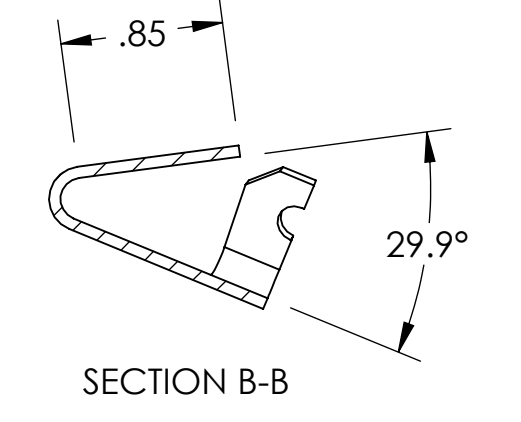
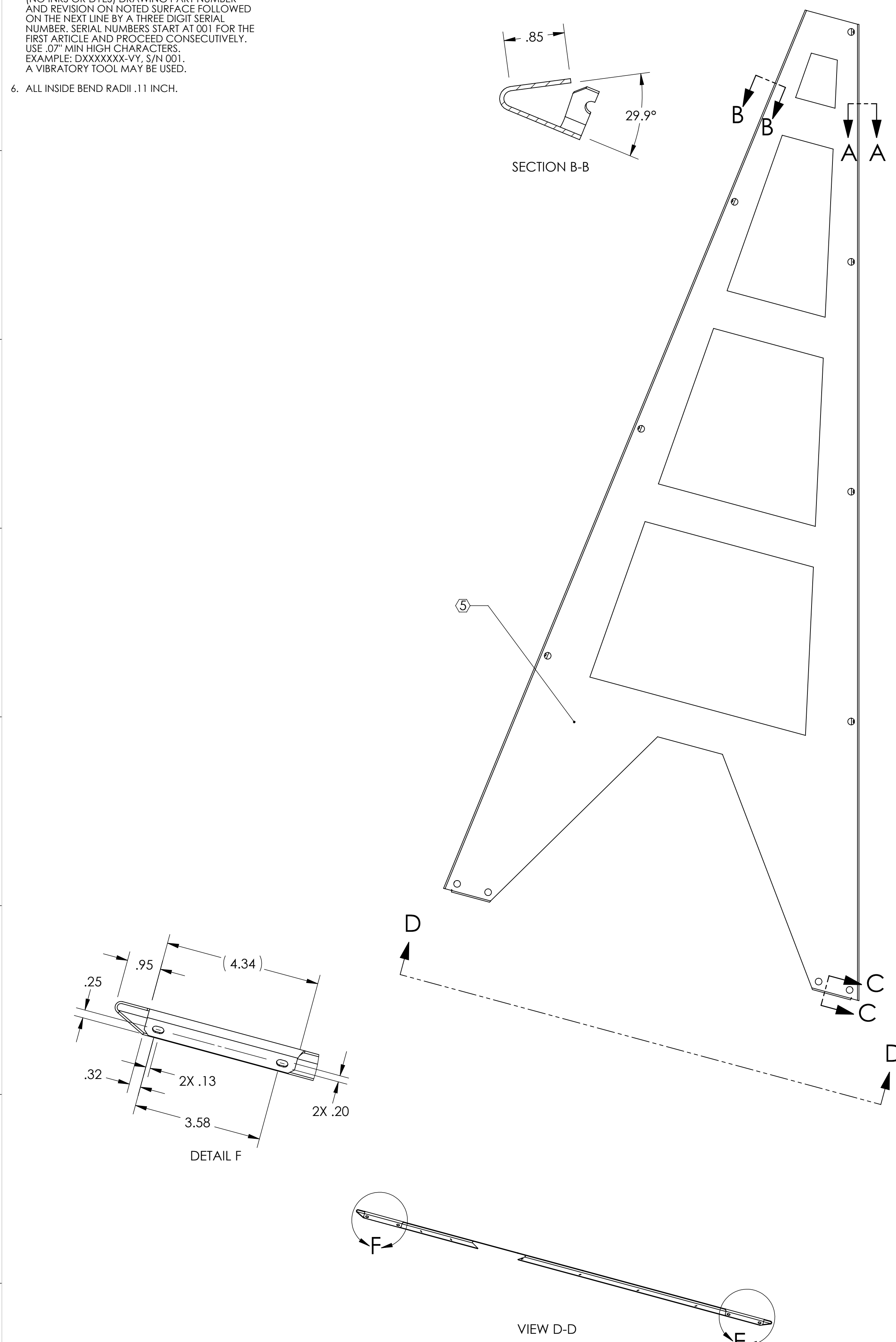


NOTES CONTINUED:  
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" MIN HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

6. ALL INSIDE BEND RADII .11 INCH.

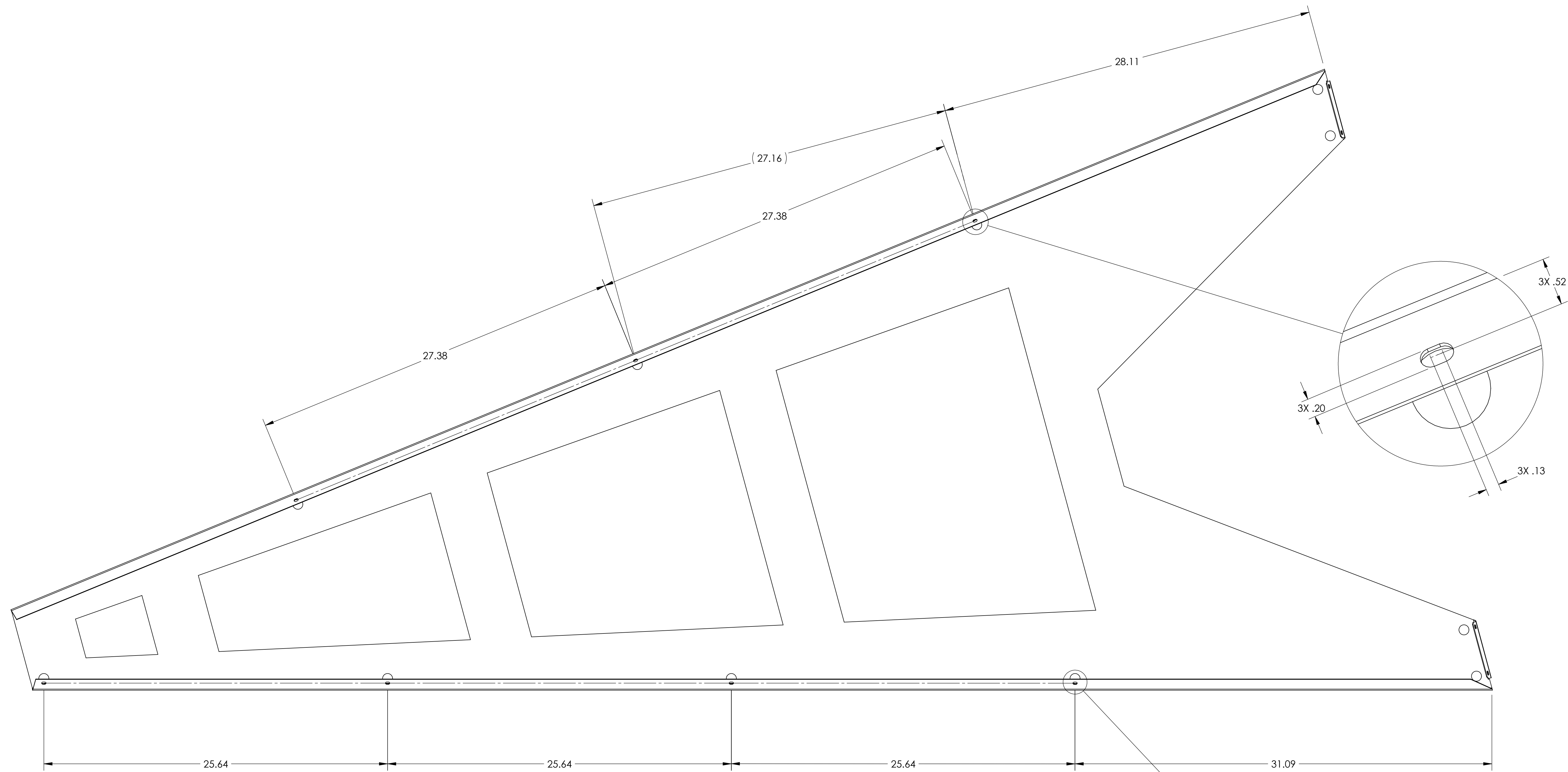
REV.	DATE	DCN #	DRAWING TREE #
v1	06 NOV 2009	E0900399-v1	-
-	-	-	-
-	-	-	-



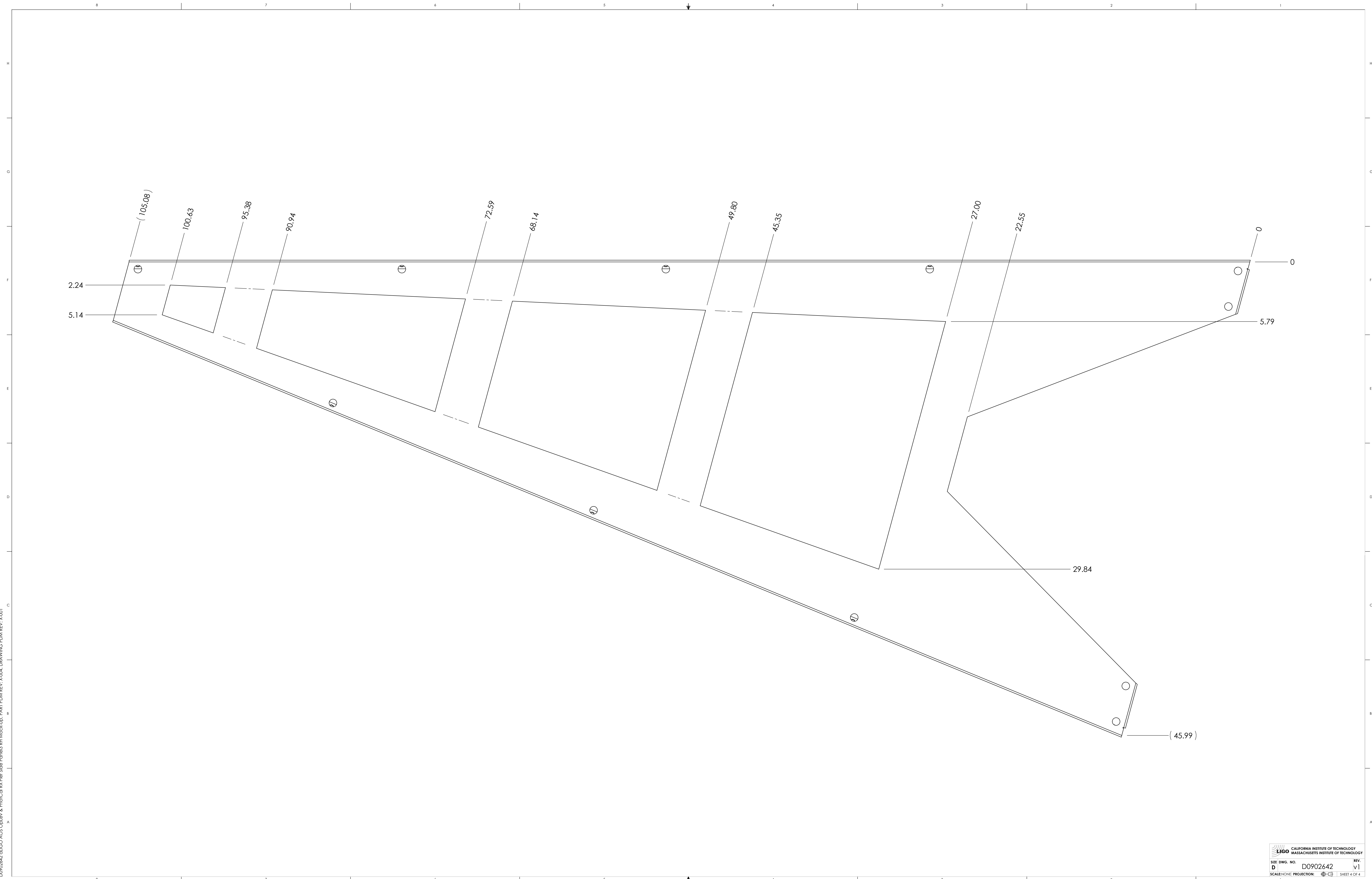
DIMENSIONS ARE IN INCHES		TOLERANCES: .XX ± .01 .XXX ± .005		ANGULAR ± 0.5°		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED) 1. INTERPRET DRAWING PER ASME Y14.5-1994. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER-SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		MATERIAL 6061 Alloy, .059 Sheet		FINISH μinch		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME ALIGO AOS OPLEV & PHOTCAL RX PIER SIDE PANEL3 RH MOCK-UP		DESIGNER C. CONLEY 06 NOV 2009		DRAFTER C. CONLEY 06 NOV 2009		CHECKER		APPROVAL		SCALE: NONE PROJECTION:		SHEET 1 OF 4	
1. INTERPRET DRAWING PER ASME Y14.5-1994.		3. DO NOT SCALE FROM DRAWING.		4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER-SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		6061 Alloy, .059 Sheet		μinch		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		ALIGO AOS OPLEV & PHOTCAL RX PIER SIDE PANEL3 RH MOCK-UP		C. CONLEY 06 NOV 2009		C. CONLEY 06 NOV 2009						SCALE: NONE PROJECTION:		SHEET 1 OF 4			
ADVANCED LIGO		AOS		D0902639		D0902642																					

D0902642.dwg: AOS: C:\Users\conley\OneDrive\Documents\Projects\ALIGO\AOS\Drawings\RX\_Pier\_Side\_Panel3\_RH\_Mock-Up\_Part.dwg REV: X:004 DRAWING PDM REV: X:001





D0902642.cad LIGO ACS Optics & Photo RX Per Side Panel B RH Mock-Up, PART PDM REV. X004, DRAWING PDM REV. X001



D0902642.ctb LIGO ACS Optics & Photo RX Per Side Panel B RH Mock-Up, PART FDM REV. X004, DRAWING FDM REV. X001