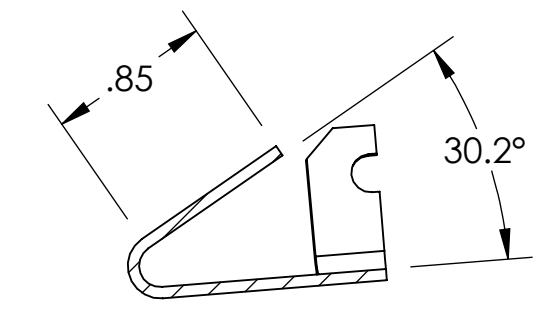


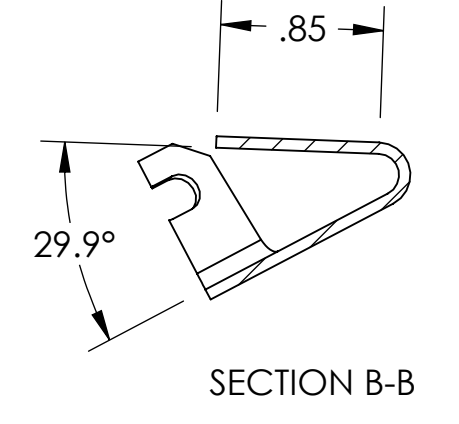
NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" MIN HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

6. ALL INSIDE BEND RADII .11 INCH.

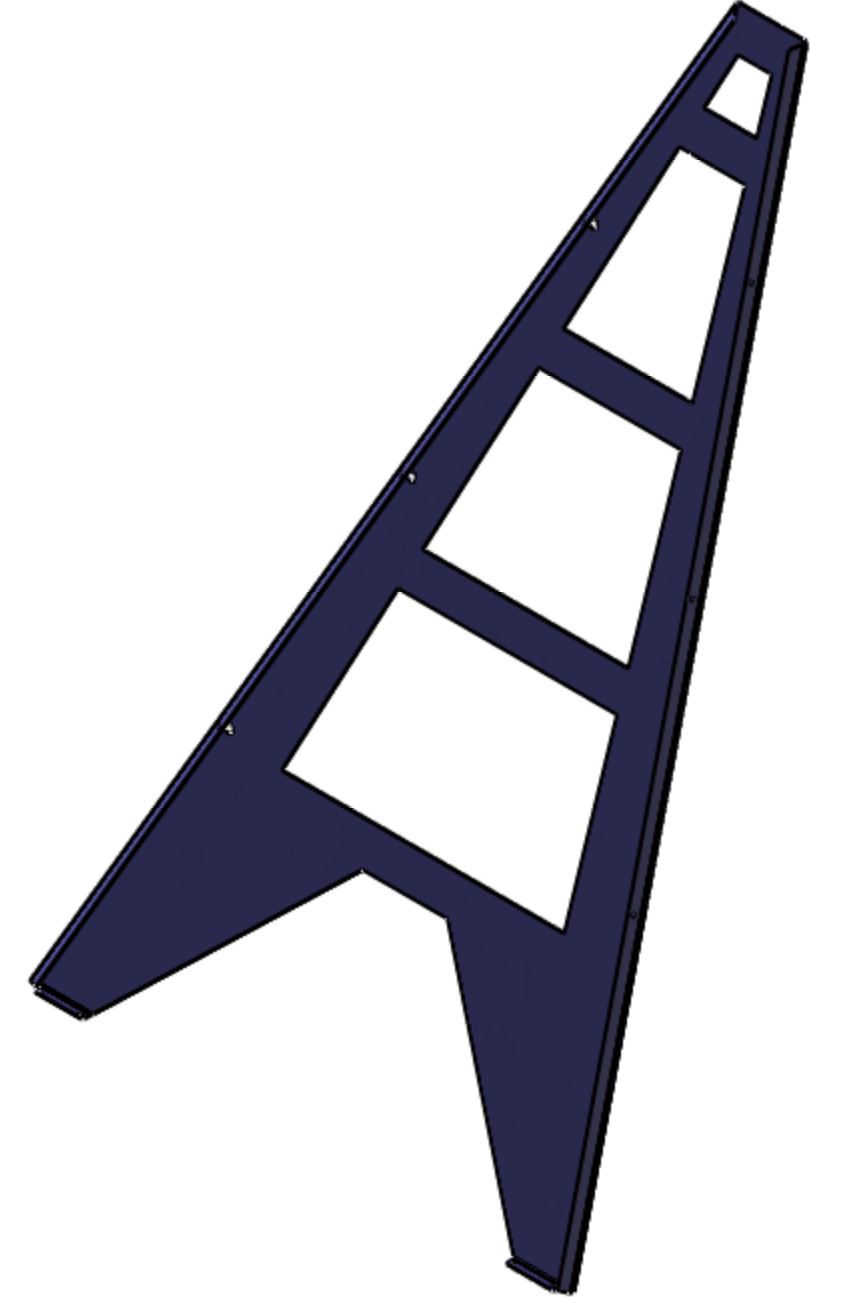
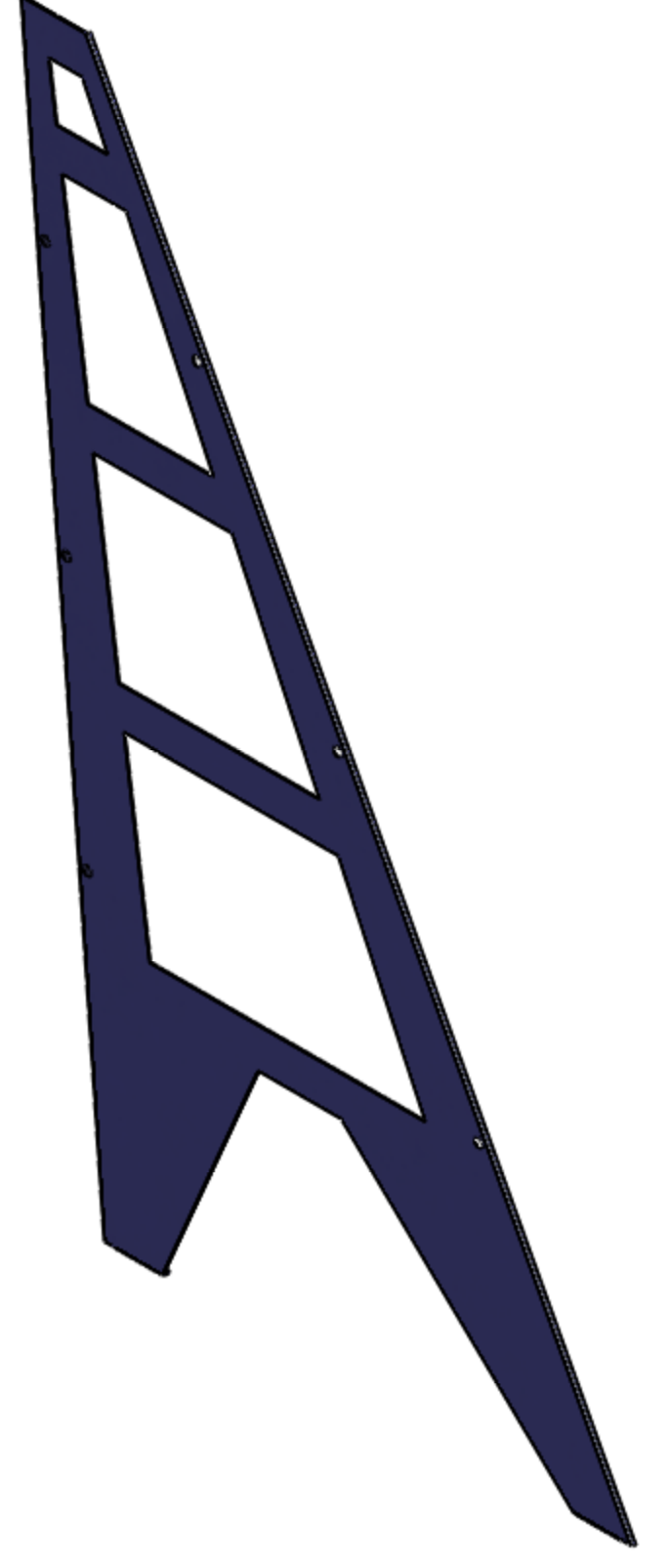
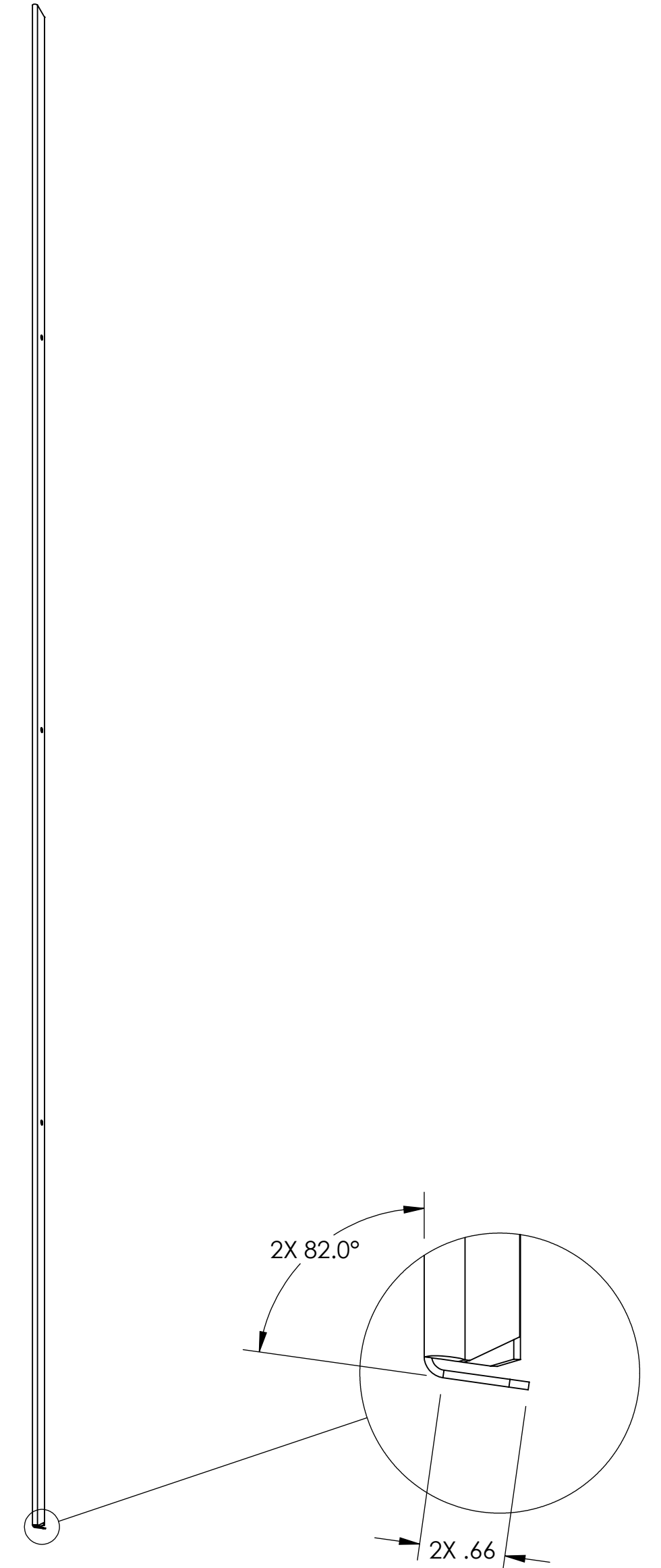
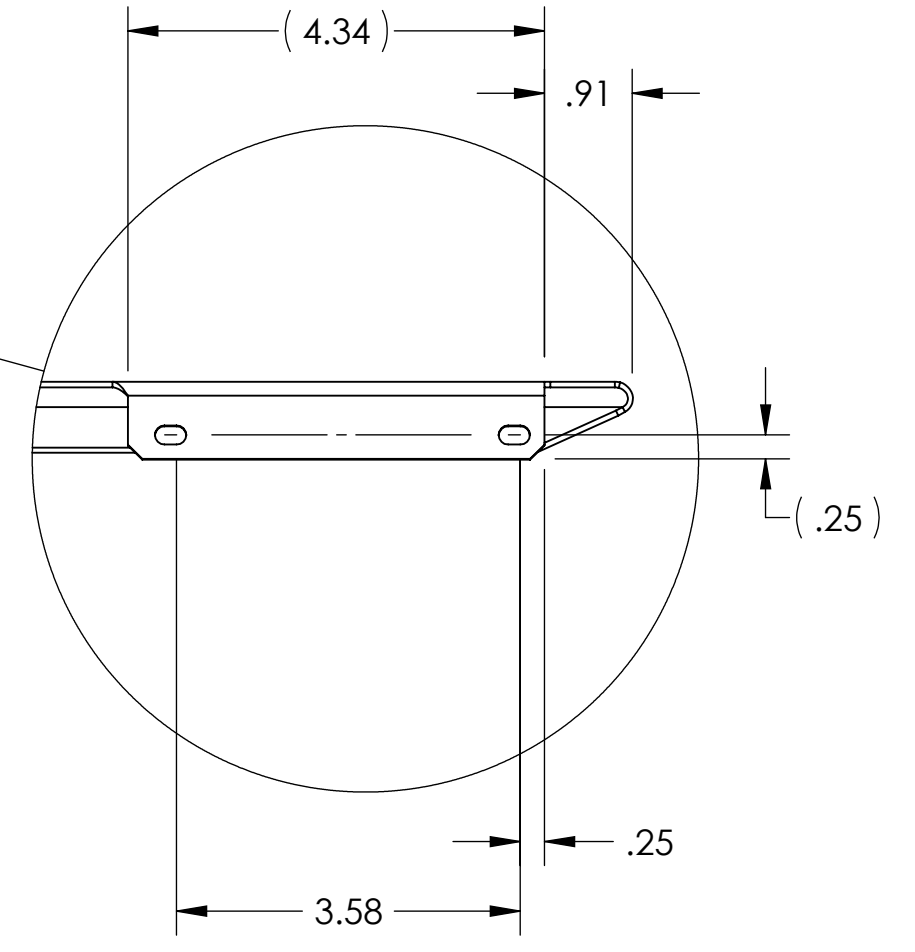
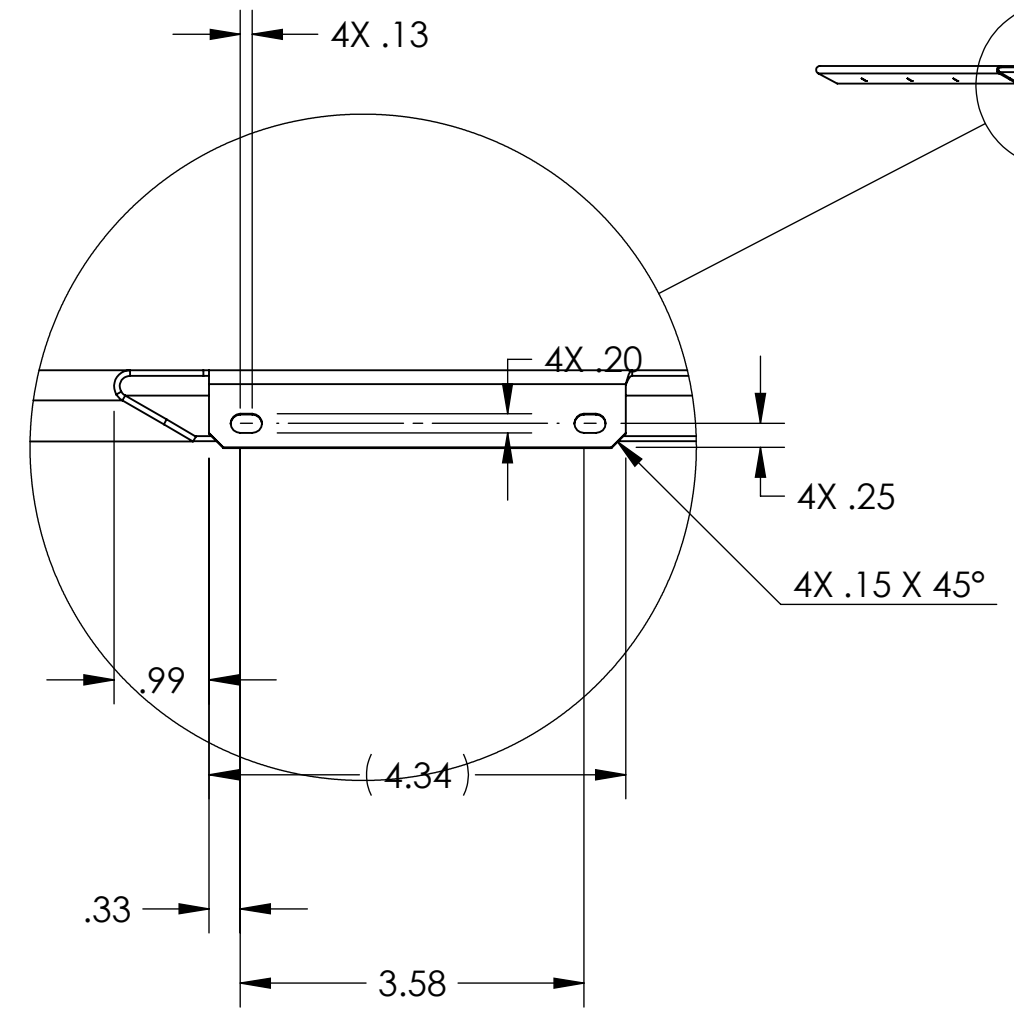
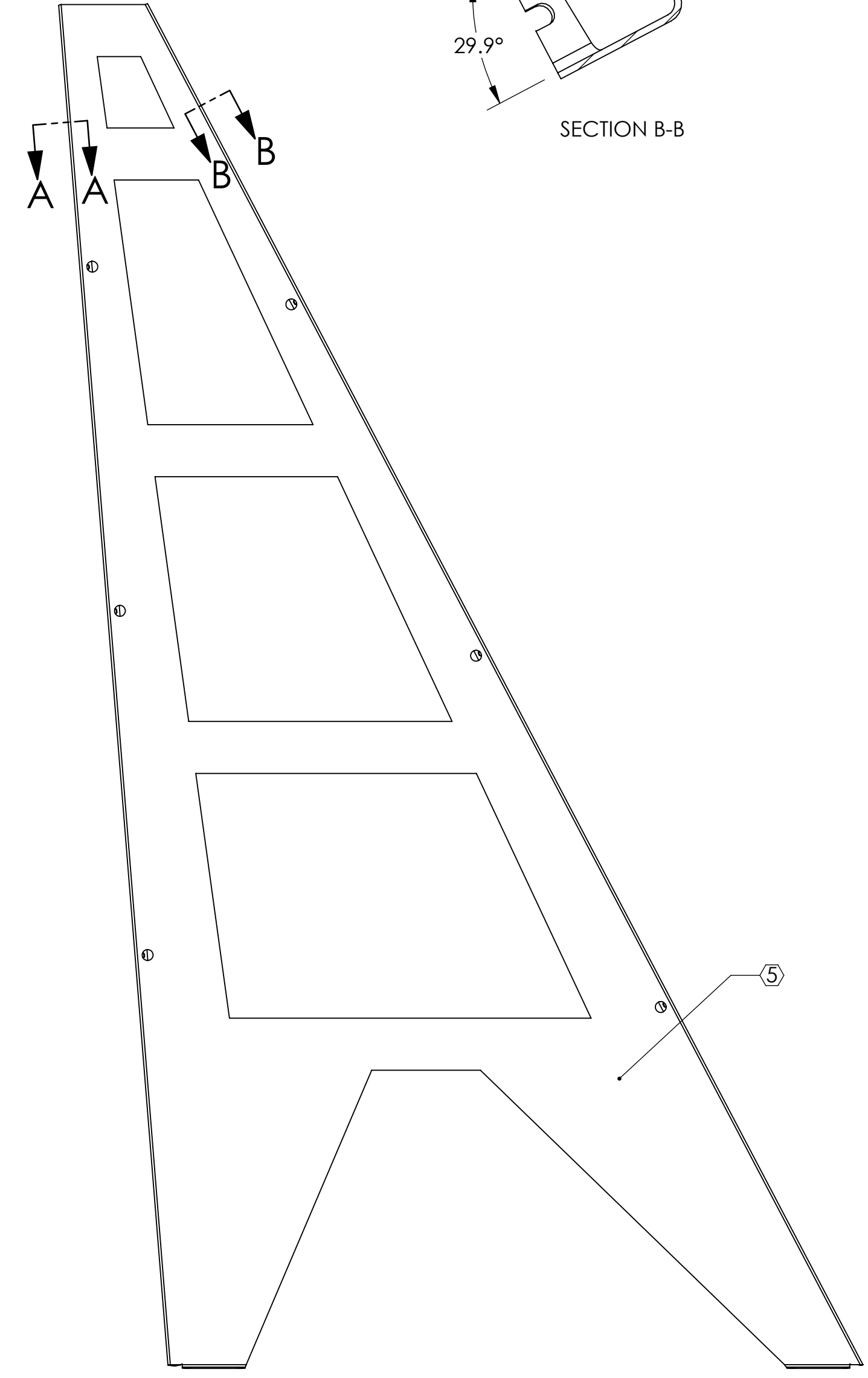
REV.	DATE	DCN #	DRAWING TREE #
v1	06 NOV 2009	E0900399-v1	-
-	-	-	-
-	-	-	-



SECTION A-A



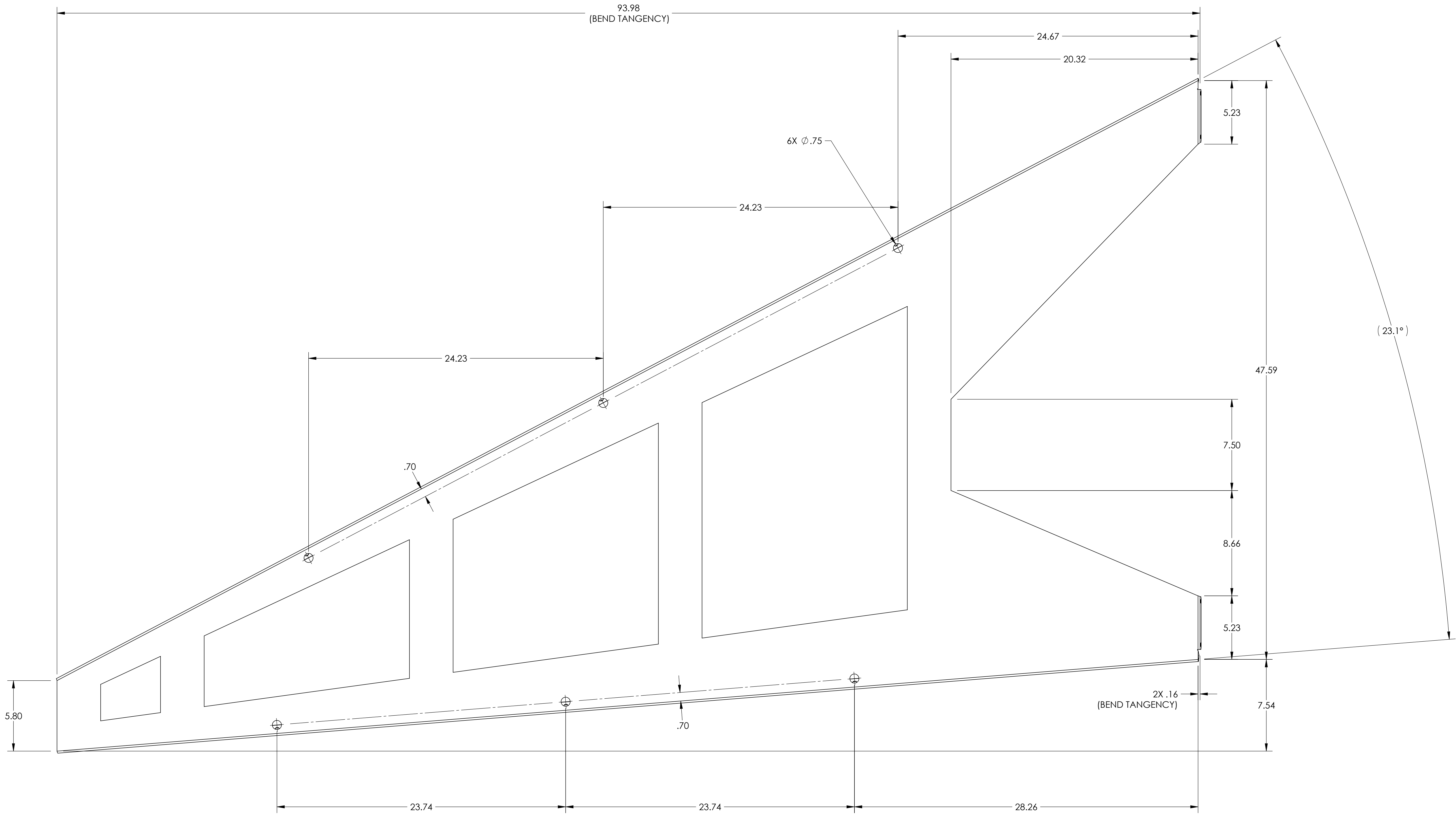
SECTION B-B

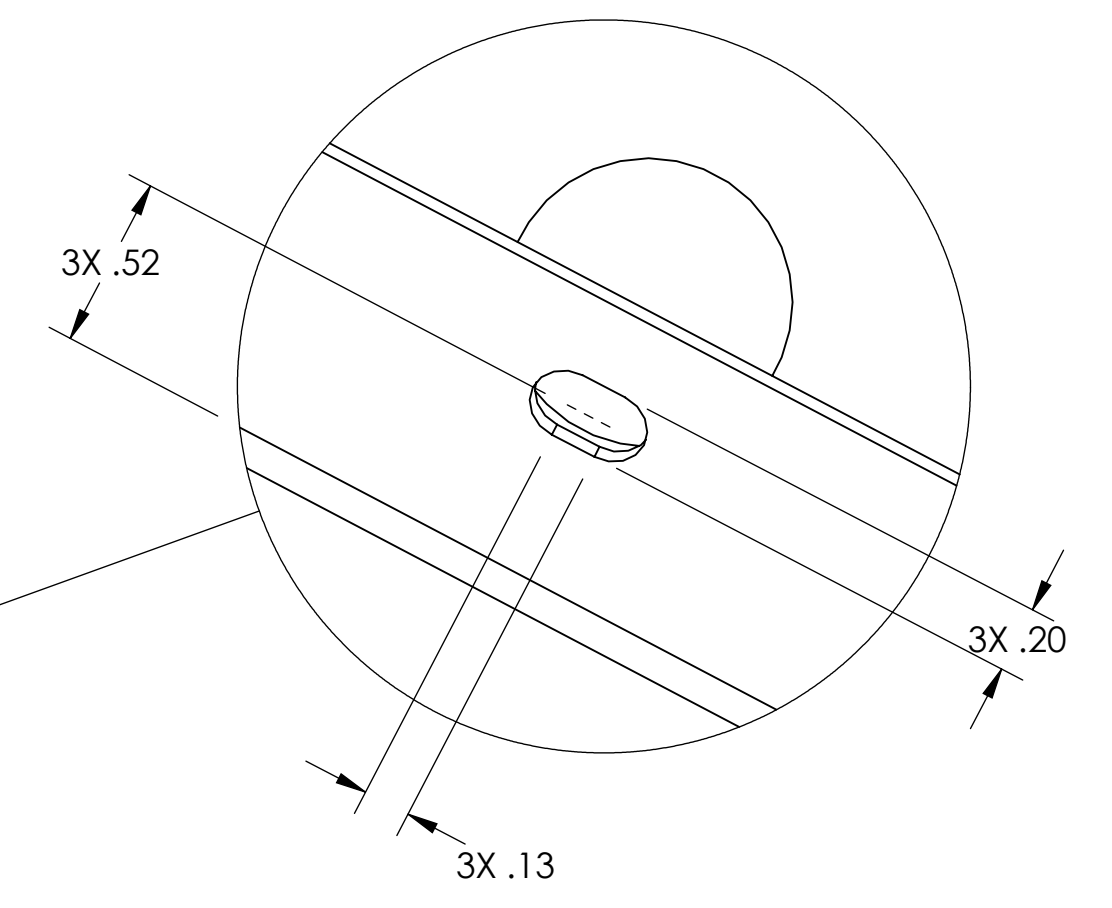
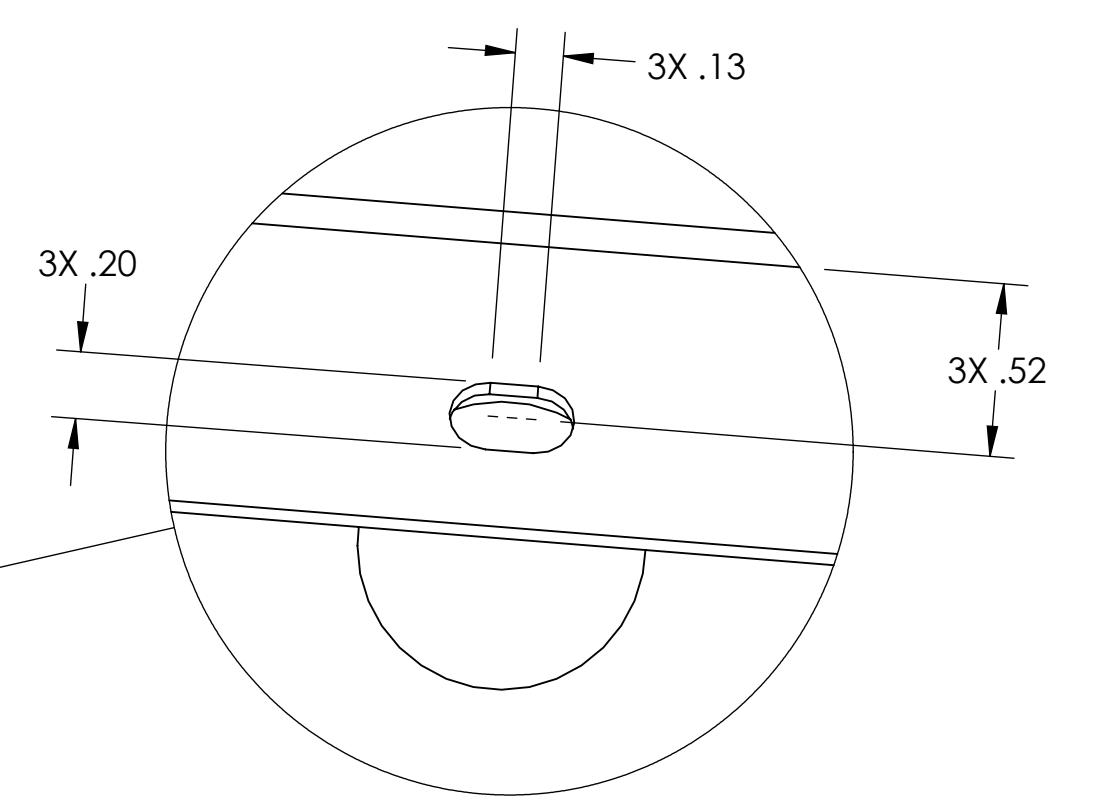
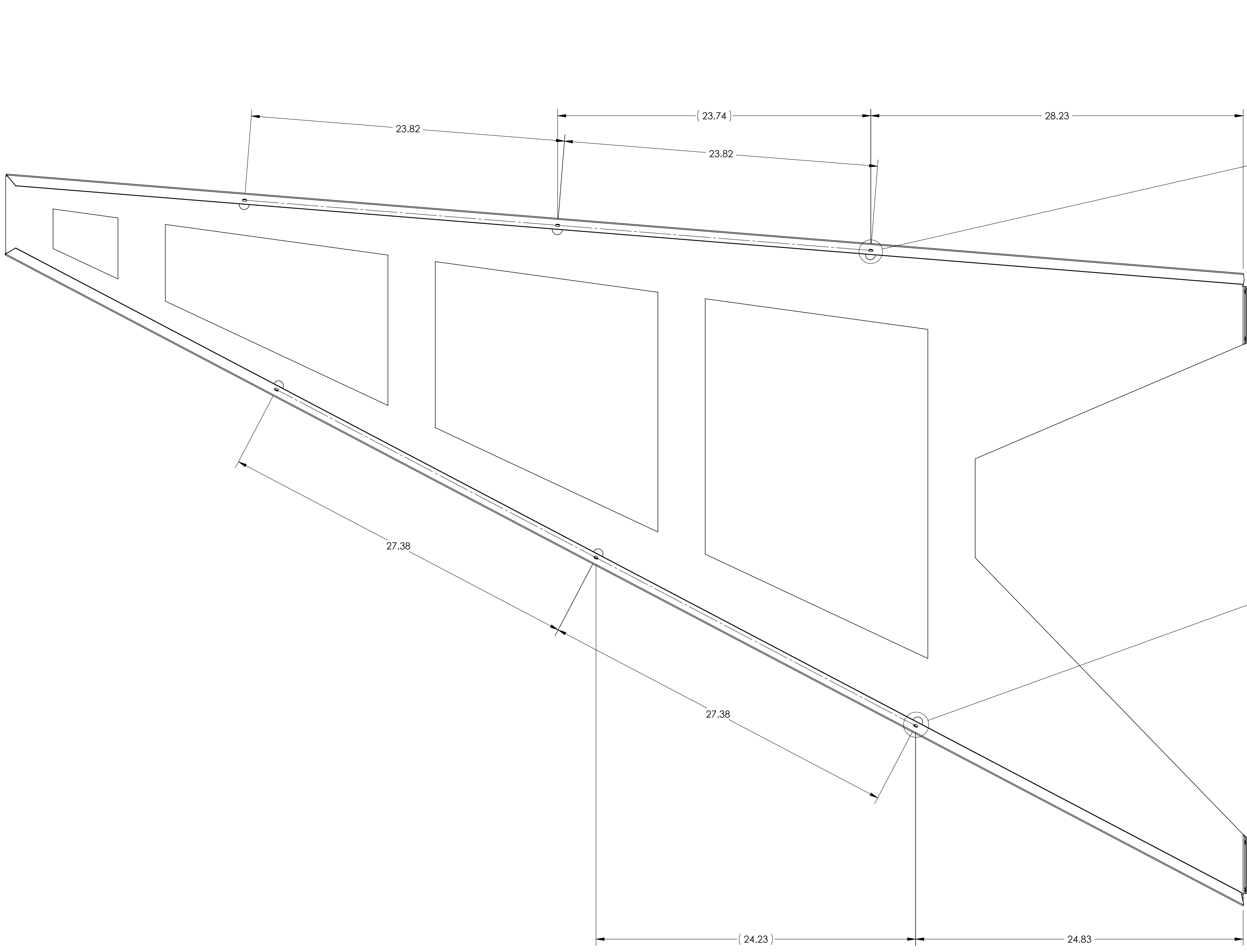


DIMENSIONS ARE IN INCHES		TOLERANCES: .XX ± .01 .XXX ± .005		ANGULAR ± 0.5°		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED) 1. INTERPRET DRAWING PER ASME Y14.5-1994. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER-SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		MATERIAL 6061 Alloy, .059 Sheet		FINISH μinch		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY SYSTEM ADVANCED LIGO SUB-SYSTEM AOS NEXT ASSY D0902639		PART NAME ALIGO AOS OPLEV & PHOTCAL RX PIER SIDE PANEL2 RH MOCK-UP		DESIGNER C. CONLEY 06 NOV 2009		DRAFTER C. CONLEY 06 NOV 2009		CHECKER		APPROVAL		SCALE: NONE PROJECTION:		SHEET 1 OF 4	

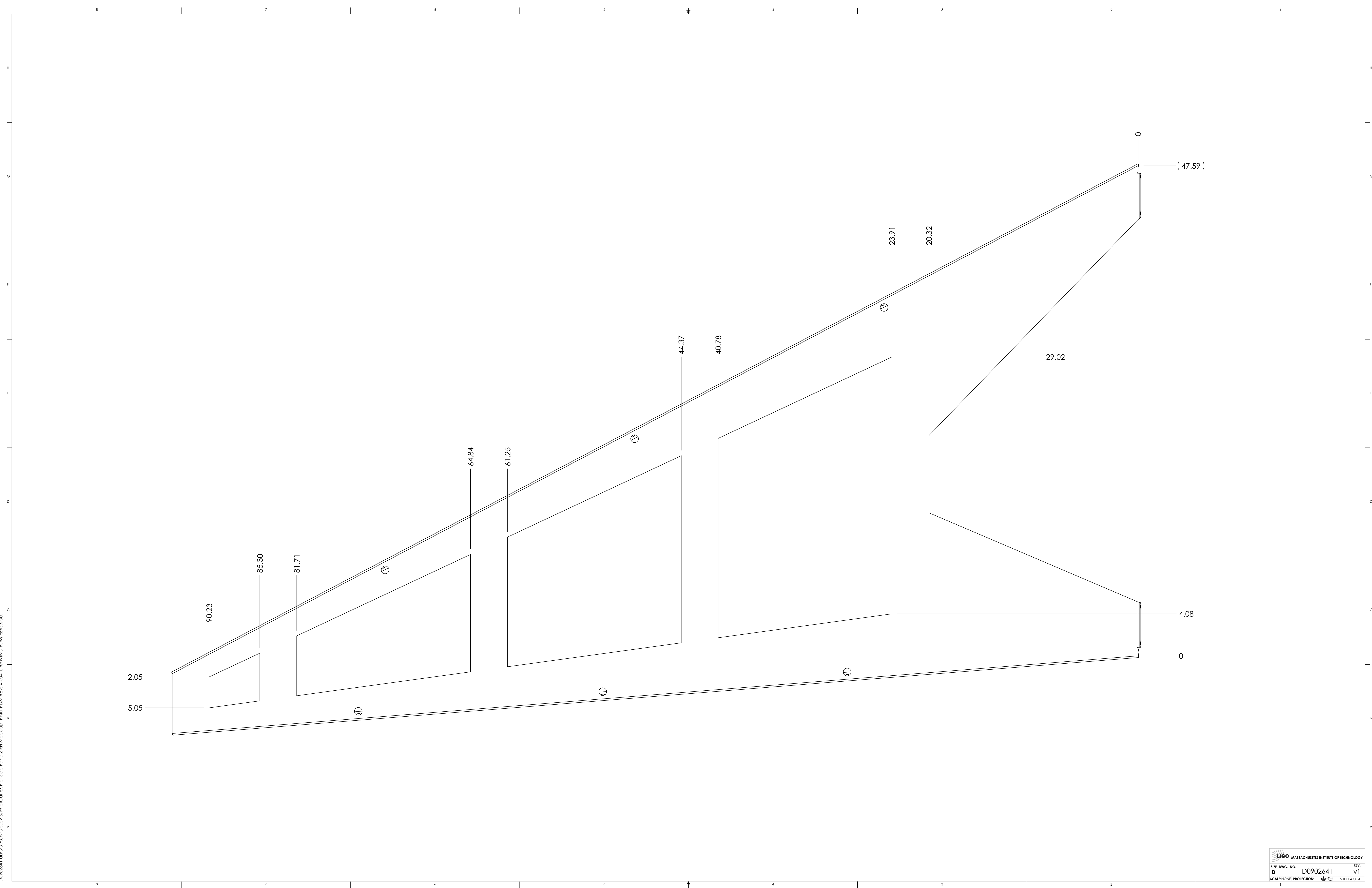
D0902641.dwg: AOS Oplev & Photcal RX Pier Side Panel2 RH Mock-Up, PART PDM REV: X004, DRAWING PDM REV: X000

D0902641.dwg ACS Optics & Photo RX Per Side Panel 2D Mock-Up PART FDM REV. X004 DRAWING FDM REV. X000





D0902641.dwg ACS Optics & Photonics RX Per Side Panel2 RH Mock-Up PART FDM REV. X004 DRAWING FDM REV. X000



D0902641.ctb LIGO ACS Optics & Photo RX Per Side Panel2 RH Mock-Up, PART PDM REV. X004, DRAWING PDM REV. X000