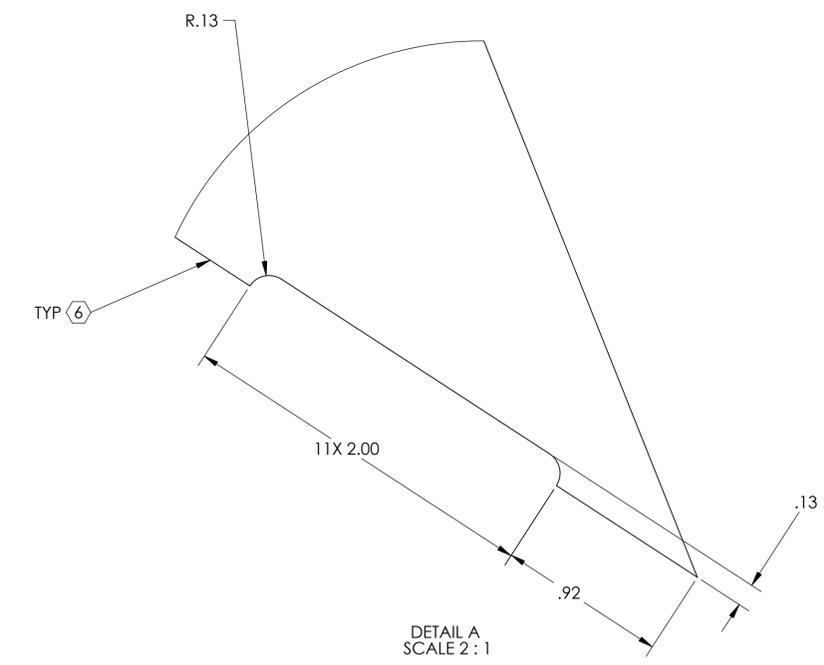
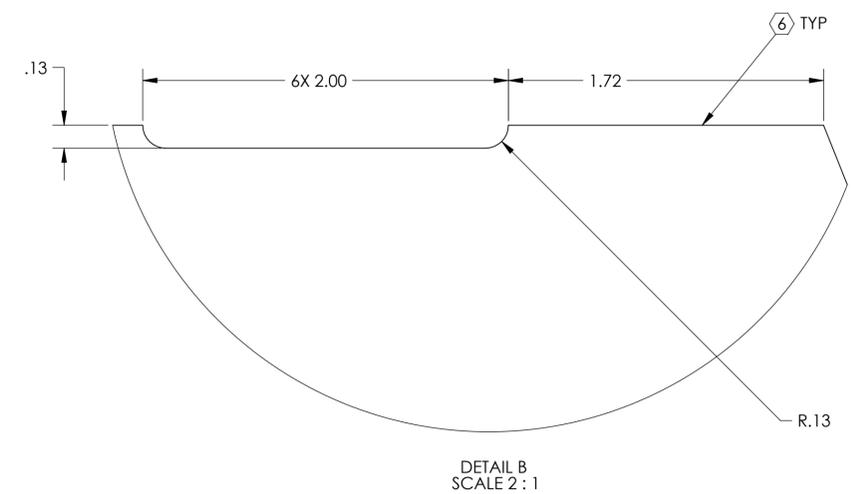
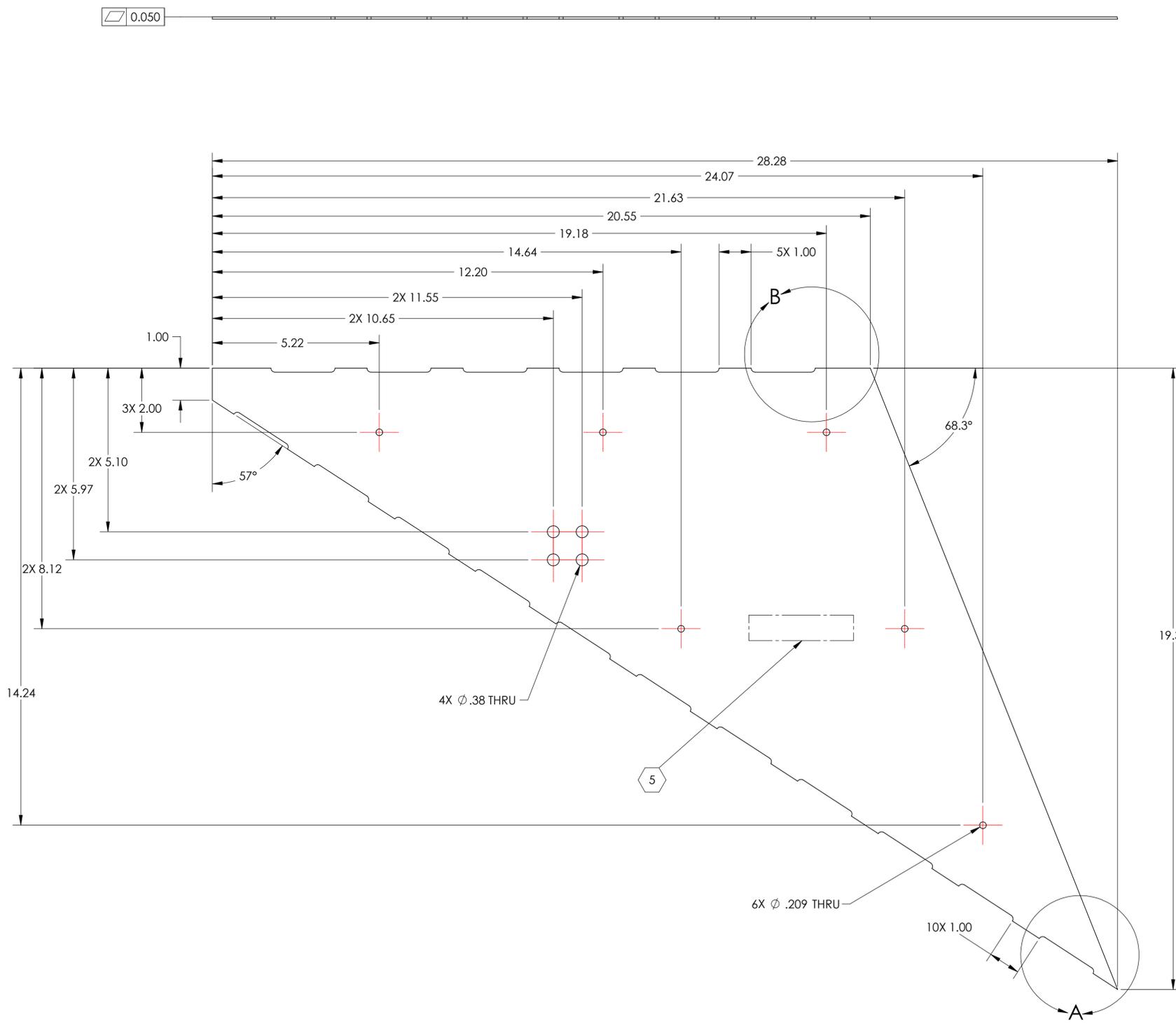


NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. VIBRATORY TOOL MAY BE USED.

⑥ CASTELLATION ON MATERIAL EDGES ARE FOR WELD PURPOSES IN ASSEMBLIES (D0902654, D0902655, D0902656).

⑦ AS RECEIVED MACHINE FINISH.

REV.	DATE	DCN #	DRAWING TREE #
V1	17 MAR 2010	E1000360	E1000085-v1
-	-	-	E1000090-v1
-	-	-	E1000091-v1



THIS PIECE IS PART OF A WELDMENT. DIMENSIONS SHOWN ARE APPROXIMATE; WELD INDUCED SHRINKAGE OR FILL, AND POST WELD ANNEALING AND MACHINING CONSIDERATIONS ARE NOT INCLUDED. SEE NEXT ASSEMBLY FOR REQUIRED DIMENSIONS FOR STRUCTURE AFTER WELDING.

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
DIMENSIONS ARE IN INCHES	TOLERANCES: .XX ± .06 .XXX ± .010
ANGULAR ± 1.0°	MATERIAL 14GA A424 TYPE I STEEL
FINISH ⑦ μinch	

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SYSTEM ADVANCED LIGO	SUB-SYSTEM AOS
NEXT ASSY D0902654, D0902655, D0902656	

PART NAME Manifold Cryo Baffle Bracket, Right			
DESIGNER H. KELMAN	17 MAR 2010	SIZE D	DWG. NO. D0902621
DRAFTER TQ. NGUYEN	16 AUG 2010	REV. v1	
CHECKER		SCALE: 1:8	PROJECTION:
APPROVAL			SHEET 1 OF 1