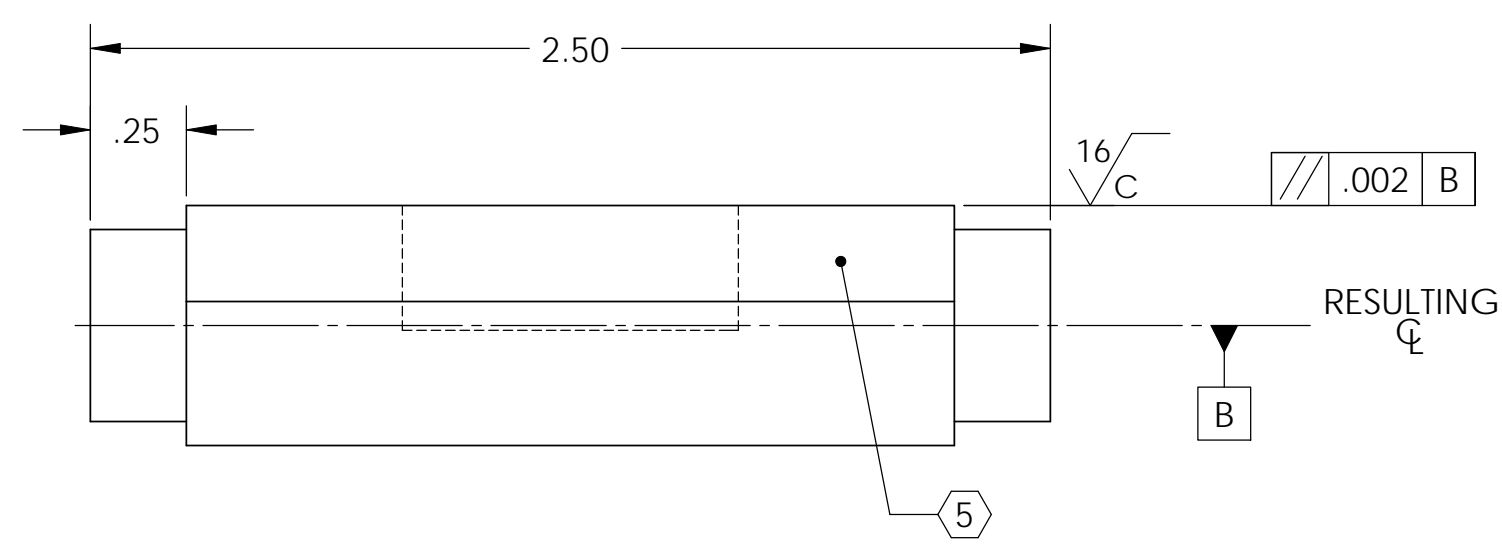
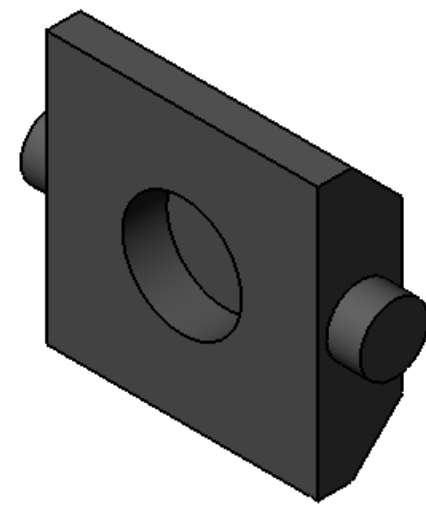
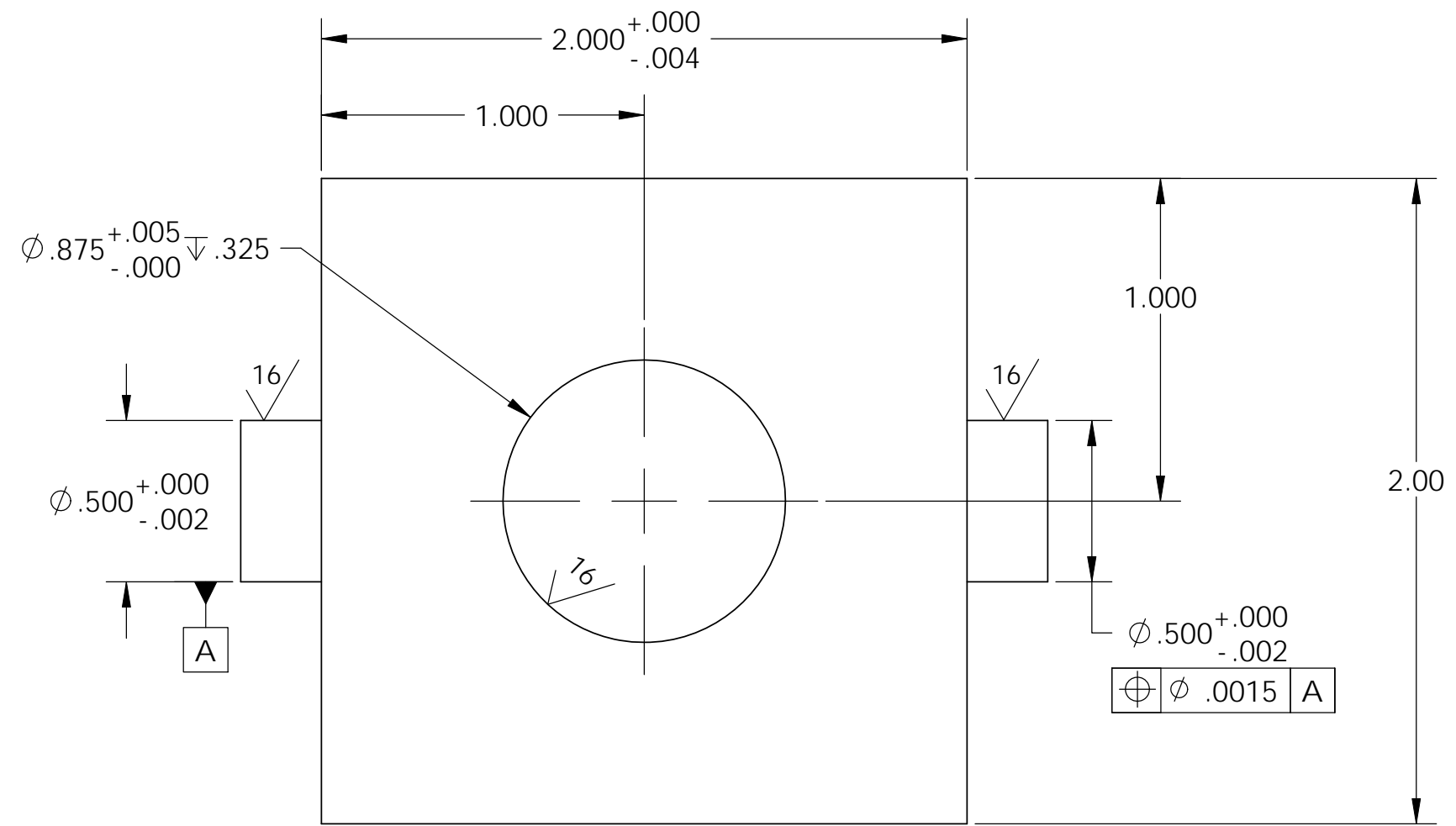
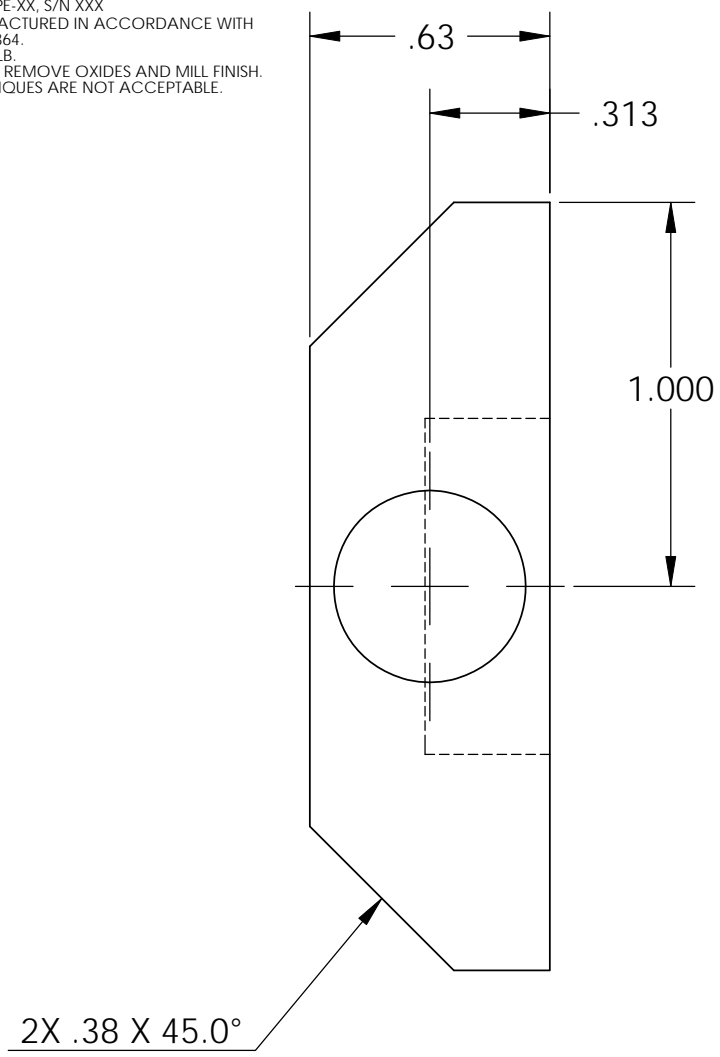


D0902602 Bottom Pivot, Stage 0-1 Blade Pusher, aLIGO BSC-ISI, PART PDM REV: X-004, DRAWING PDM REV: X-005

REV.	DATE	DCN #	DRAWING TREE #
v1	14 FEB 2010	E1000028	E1000025

NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR 'TYPE' IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX
 6. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
 7. APPROXIMATE WEIGHT: 0.6LB.
 8. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH.
 9. ABRASIVE REMOVAL TECHNIQUES ARE NOT ACCEPTABLE.



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .015 .XXX ± .005 ANGULAR ± .5°				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		Bottom Pivot, Stage 0-1 Blade Pusher, aLIGO BSC-ISI	
MATERIAL		FINISH		NEXT ASSY		DESIGNER S.BARNUM 14 FEB 2010 DRAFTER M.HILLARD 14 FEB 2010 CHECKER F.MATICHARD 14 FEB 2010 APPROVAL K.MASON 14 FEB 2010	
NITRONIC 60		32 μinch		D0902593		SIZE DWG. NO. B D0902602	
REV. v1 SCALE: 2:1 PROJECTION:				SHEET 1 OF 1			