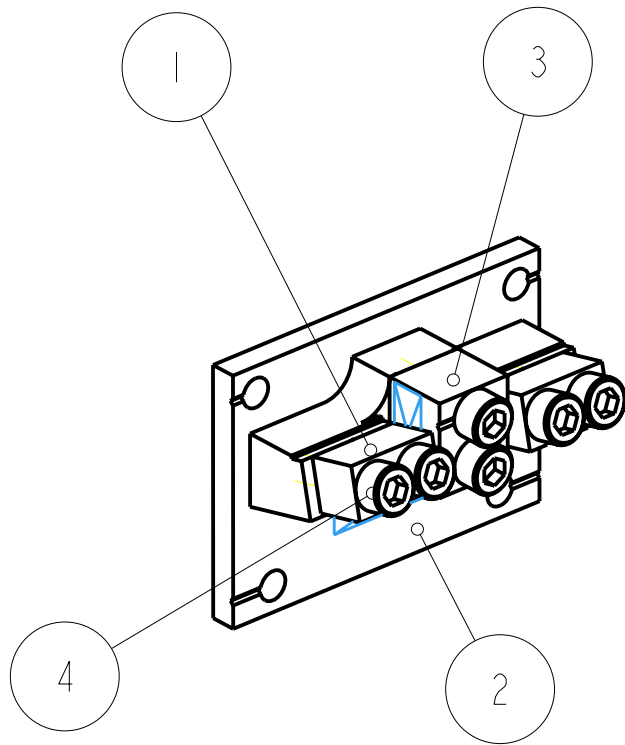


REV.	DATE	DCN #	DRAWING TREE #



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	2			D070433	WIRE CLAMP JAW; BS MASSES	ST. STEEL: 304/316
2	1			D080560	MODIFIED D CLAMP BODY; BS ROUND MASS WIRE CLAMP	ST. STEEL
3	1			D080561	WIRE CLAMP JAW; BS MASSES	ST. STEEL: 303/304/316
4	6				8-32 UNC X 0.625" CAP HEAD; .	

PARTS LIST

NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

X.XX ± mm
ANGULAR ± °

MATERIAL: -----
AS DRW

FINISH: -----
√μm [μin] Ra = AS DRW

	NAME	DATE
DRAWN	J O'DELL	SEP 08
CHECKED	AJB	--/--/--
APPROVED	---	--/--/--

 CALIFORNIA INSTITUTE OF TECHNOLOGY
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IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES


SYSTEM **ADVANCED LIGO**

SUB-SYSTEM **SUS**

NEXT ASSY **BS TRIPPLE**

PART NAME **MODIFIED D PENULTIMATE MASS CLAMP
BS ROUND MASS**

SIZE **A** DRG. NO. **D080559** REV **E**

SCALE 1:1 PROJECTION:  SHEET 1 OF 1