


Originator	Cognizant Engineer	Ext./Phone#	Project	Account Number
Derek Bridges	Derek Bridges	686-3189	HLTS	

Dwg/Part Number	Rev	Part Description / Material	Serial Number	Qty
D070336	V2	Main Section, Intermediate Mass (SSTL)	001	1
D030155	V1	Center Offset, Intermediate Mass (Aluminum)	001	1
D080182	V1	Collar, Upper, 100g, Intermediate Mass (Aluminum)	001	1
D080183	V1	Collar, Lower, 100g, Intermediate Mass (Aluminum)	001	1
D080223	V1	Collar, Upper, 300g, Intermediate Mass (Aluminum)	001	1
D080232	V1	Collar, Lower, 300g, Intermediate Mass (Aluminum)	001	1
D080225	V1	Collar, Upper, 500g, Intermediate Mass (SSTL)	001	1
D080234	V1	Collar, Lower, 500g, Intermediate Mass (SSTL)	001	1
D080227	V1	Collar, Upper, 700g, Intermediate Mass (SSTL)	001	1
D080236	V1	Collar, Lower, 700g, Intermediate Mass (SSTL)	001	1
D080229	V1	Collar, Upper, 900g, Intermediate Mass (SSTL)	001	1
D080238	V1	Collar, Lower, 900g, Intermediate Mass (SSTL)	001	1
D030156	V1	Side Offset, Intermediate Mass (Aluminum)	001-002	2
D030148	V1	Breakoff, Intermediate Mass, Lower Wire (Aluminum)	001-004	4
D070438	V2	Clamp, Lower Loop Wire (SSTL)	1A - 4A, 1B - 4B	8
-	-	(Note: keep matching pairs together)	-	-
D070310	V1	Top Blade Guard Bar (Aluminum)	001-002	2
D070309	V1	Top Blade Guard Riser (Aluminum)	001-004	4
D070449	V1	Coil Holder (Tablecloth) (Aluminum)	001	1
D070320	V1	Mounting Bracket, Coil Holder (Aluminum)	001-004	4
D0900997	V1	Rounded End SHCS, 1/4-20 X 1.5 Long (SSTL)	-	15
-	-	SHCS, #8-32 X 0.625 Long (SSTL)	-	100
-	-	SHCS, #8-32 X 0.625 Long (Ag-Plated SSTL)	-	23
-	-	SHCS, #8-32 X 0.75 Long (Ag-Plated SSTL)	-	13
-	-	Socket Set Screw, 1/4-20 X 0.25 Long (Ag-Plated SSTL)	-	3
-	-	Socket Set Screw, 1/4-20 X 0.5 Long (Ag-Plated SSTL)	-	5
-	-	SHCS, 1/4-20 X 1.5 Long, Vented (Ag-Plated SSTL)	-	3

N.B.: A copy of this traveller must be submitted to the DCC each time the original is shipped with the associated part(s) and when the traveller has been completed.

	DCC Number: E0900338
	Date Prepared: 07 October 2009

1185-2EN410	-	Helicoil, #8-32 X 0.410 Long (AirHardware P/N) (Nitronic 60)	-	25
-	-	SHCS, #8-32 X 0.5 Long (Ag-Plated SSTL)	-	127
-	-	SHCS, #4-40 X 1 Long (SSTL)	-	30

Used In (next higher assembly): HAM Large Triple Suspension (HLTS) prototype

Vendor Name	PO/Contract Number

Data Package, Receiving/Inspection Remarks:

Inspection Required Y/N	Visual Damage Y/N	Comments	Name/ Initials	Date Comp.

Process Flow:

#	Operation	Start Date	Work Area	Instructions	Name/ Initials	Date Comp.
1	Clean					
2	Wrap & Tag vacuum clean parts					
3	Ship and Deliver/File paperwork			Please send to: File one copy of traveler with the DCC. Note: Ship original traveler with these parts.		

END: Go to Traveler or procedure associated with next higher assembly processing

Special Instructions (Handling/Packaging Constraints, Remarks, etc.) or Notes:

These parts are for the HLTS prototype and should not be entered into the Advanced LIGO inventory system. These parts should also be stored separately from production Advanced LIGO parts.

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