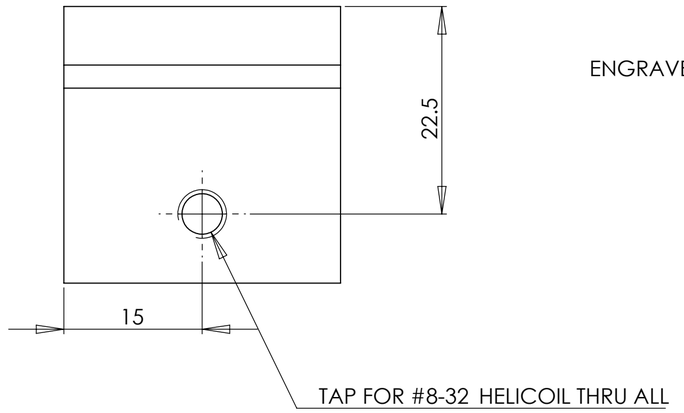
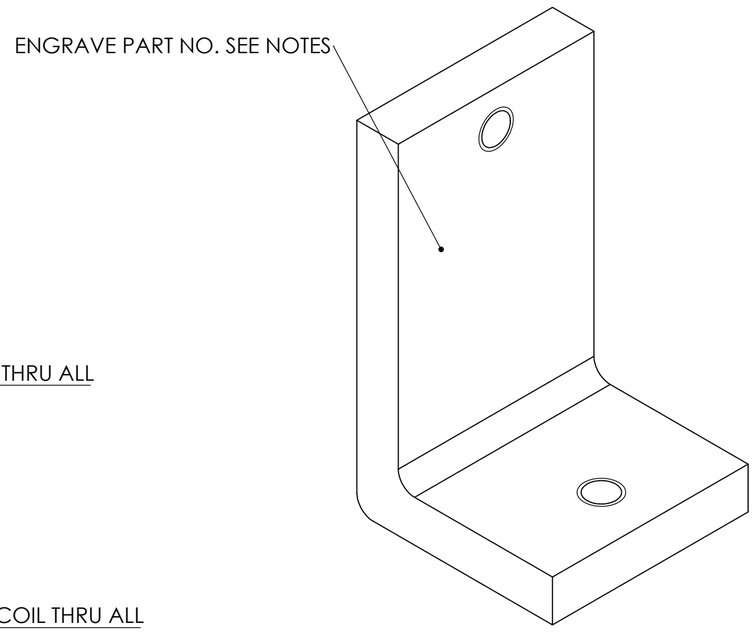
NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS.
EXAMPLE: DXXXXXXX-VY, S/N 001.
A VIBRATORY TOOL MAY BE USED.

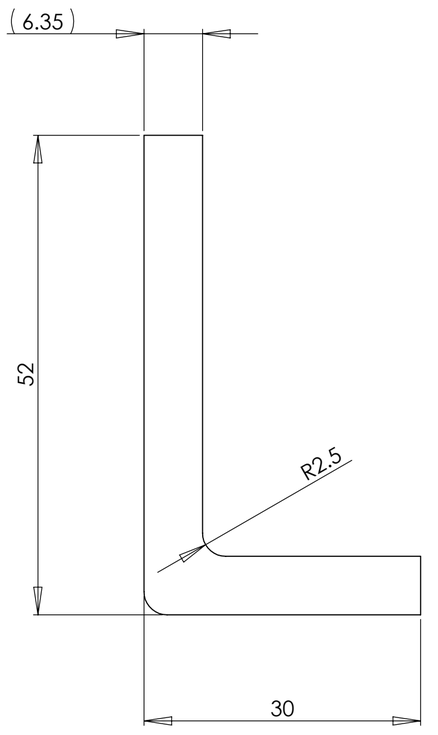
⑥ MACHINE ALL SURFACES.

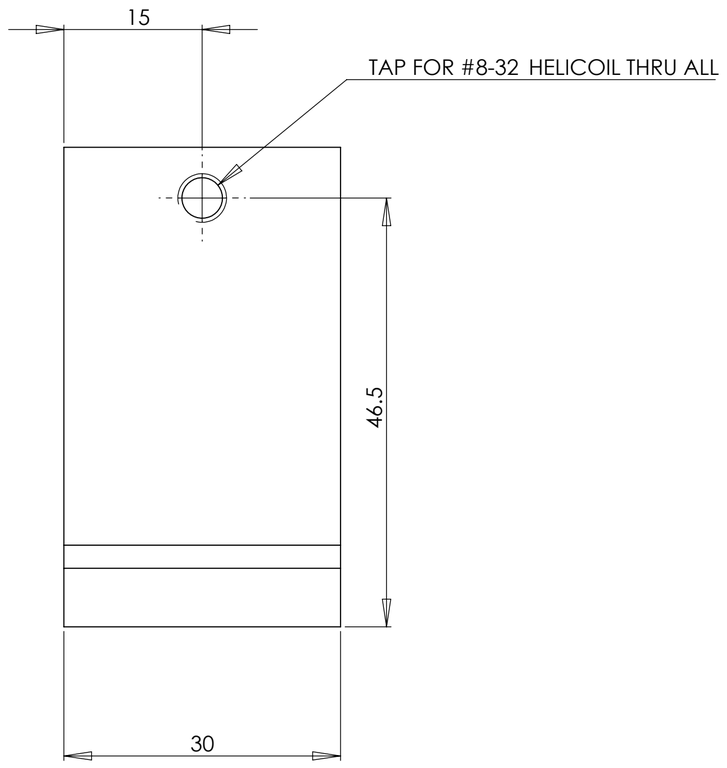
REV.	DATE	DCN #	DRAWING TREE #





ISOMETRIC VIEW





NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN MILLIMETERS

GENERAL TOLERANCE ± 0.1
ANGULAR ± 0.2°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL ALUMINIUM

FINISH 1.6 µm

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO

SUB-SYSTEM SUS

NEXT ASSY

PART NAME ANGLE SECTION 10

DESIGNER	L CUNNINGHAM	28/06/10	
DRAFTER	L CUNNINGHAM	30/06/10	
CHECKER			
APPROVAL			

SIZE c **DWG. NO.** D0902518 **REV.** V2

SCALE: 2:1 **PROJECTION:** SHEET 1 OF 1