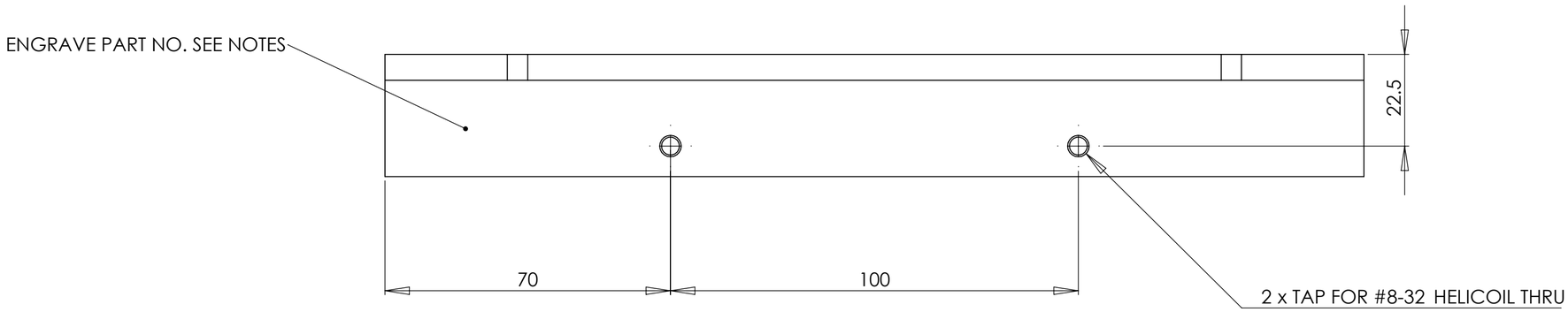
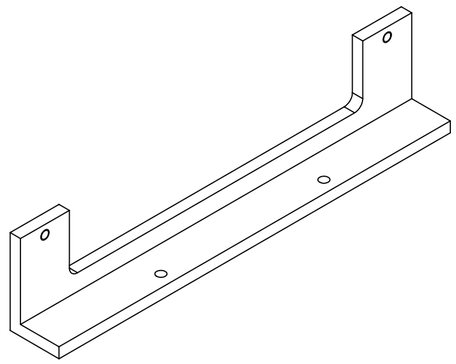
NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS.
EXAMPLE: DXXXXXXX-VY, S/N 001.
A VIBRATORY TOOL MAY BE USED.

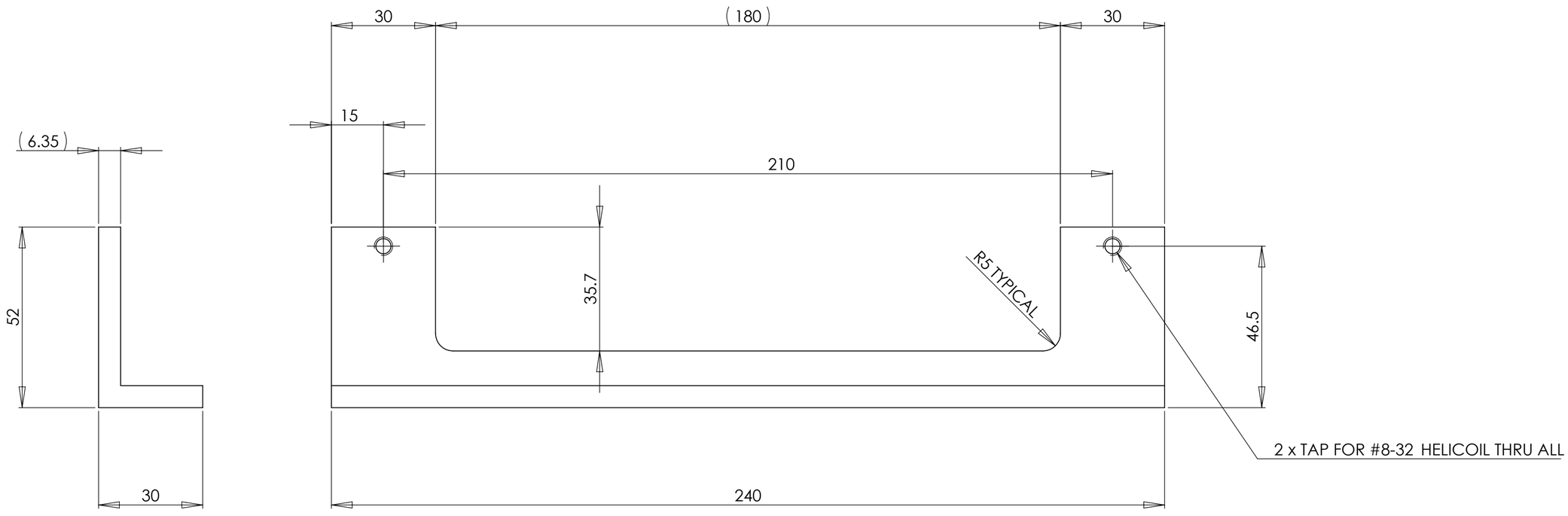
⑥ MACHINE ALL SURFACES.

REV.	DATE	DCN #	DRAWING TREE #





ISOMETRIC VIEW
SCALE 1:2



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN MILLIMETERS

GENERAL TOLERANCE ± 0.1
ANGULAR ± 0.2°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL	FINISH
ALUMINIUM	1.6 µm

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MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM	SUB-SYSTEM
ADVANCED LIGO	SUS

NEXT ASSY

PART NAME: ANGLE SECTION 8

DESIGNER	L CUNNINGHAM	28/06/10	SIZE	DWG. NO.	REV.
DRAFTER	L CUNNINGHAM	30/06/10	C	D0902516	V2
CHECKER					
APPROVAL			SCALE: 1:1	PROJECTION:	SHEET 1 OF 1