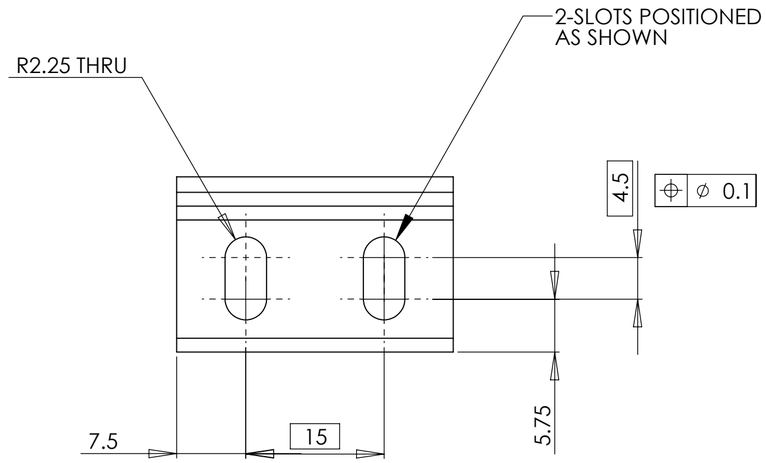
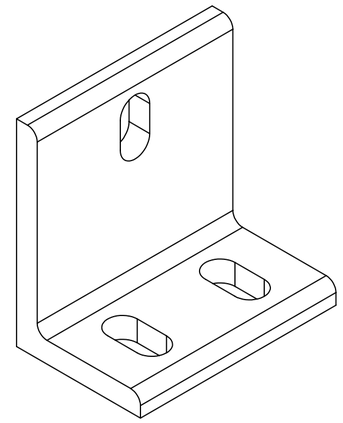
**NOTES CONTINUED:**

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

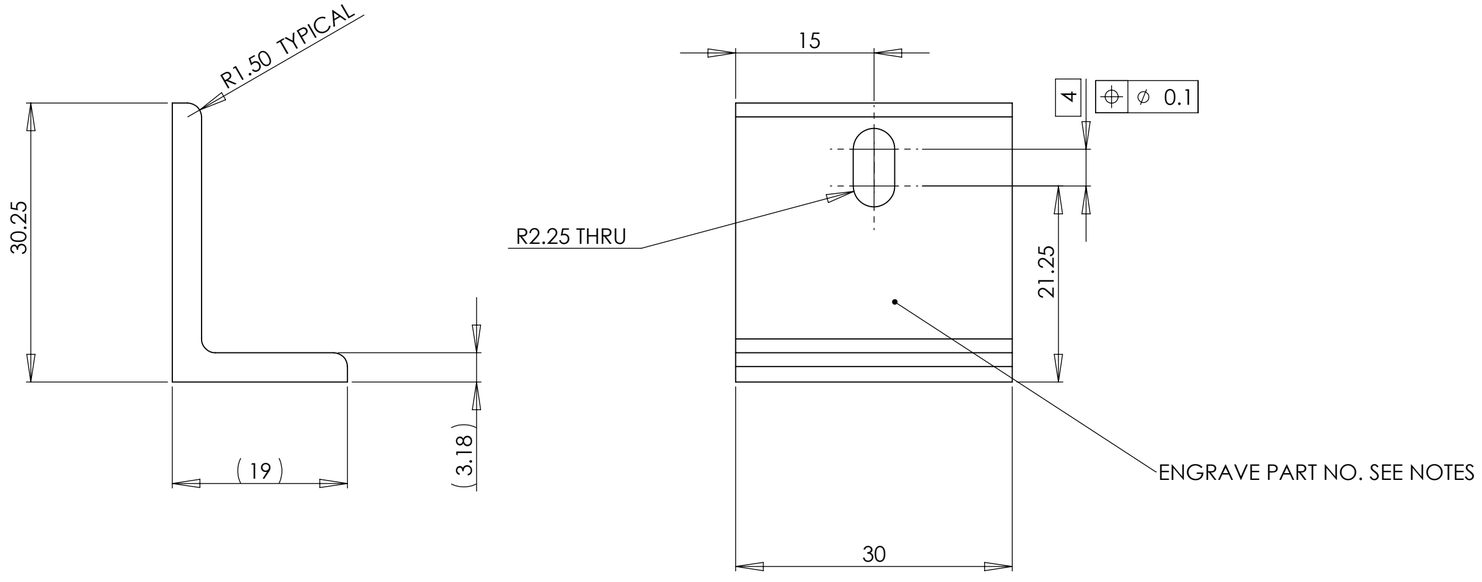
⑥ MACHINE ALL SURFACES.

| REV. | DATE | DCN # | DRAWING TREE # |
|---|---|---|---|
| | | | |
| | | | |
| | | | |



ISOMETRIC VIEW




**NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)**

DIMENSIONS ARE IN MILLIMETERS

GENERAL TOLERANCES: ± 0.1
ANGULAR: ± 0.2°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

**MATERIAL:** ALUMINIUM

**FINISH:** 1.6 µm

LIGO — CALIFORNIA INSTITUTE OF TECHNOLOGY, MASSACHUSETTS INSTITUTE OF TECHNOLOGY

**SYSTEM:** ADVANCED LIGO

**SUB-SYSTEM:** SUS

**NEXT ASSY:**

**PART NAME:** ANGLE SECTION 4

| | | |
|---|---|---|
| DESIGNER | L CUNNINGHAM | 28/06/10 |
| DRAFTER | L CUNNINGHAM | 30/06/10 |
| CHECKER | | |
| APPROVAL | | |

**SIZE:** C

**DWG. NO.:** D0902512

**REV.:** V2

**SCALE:** 2:1

**PROJECTION:**

SHEET 1 OF 1