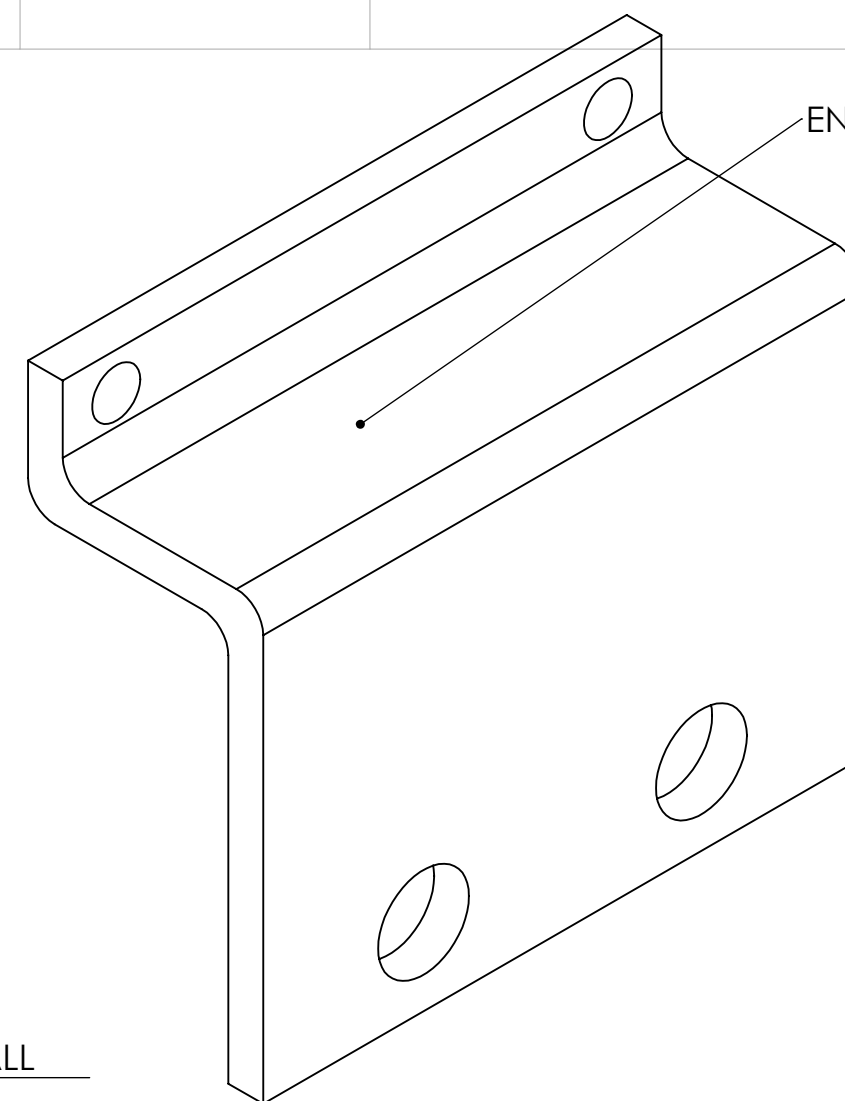
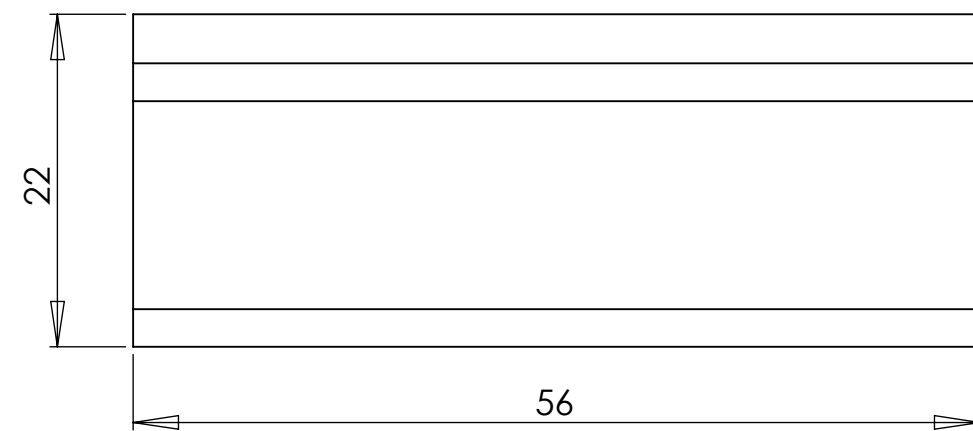


NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

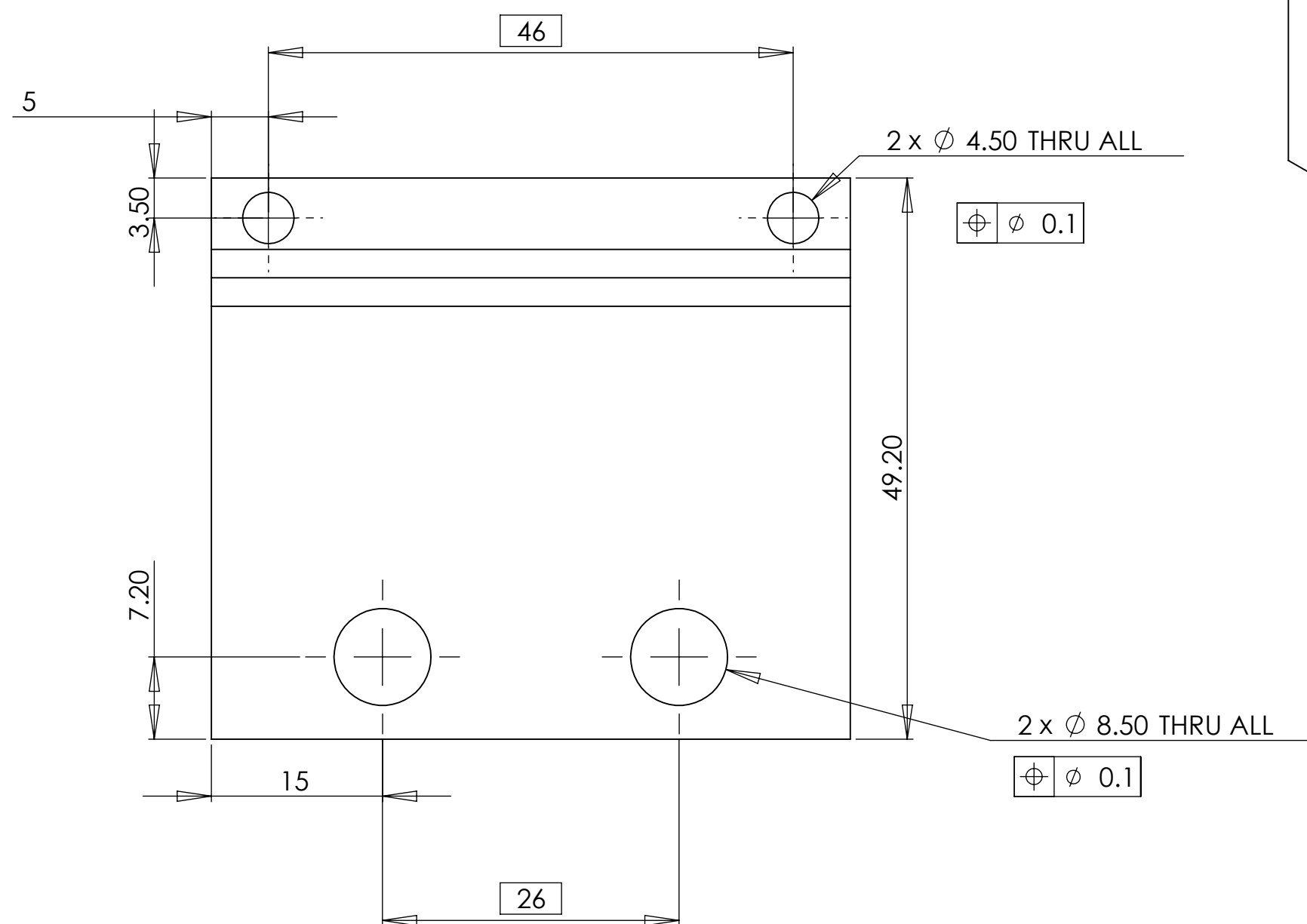
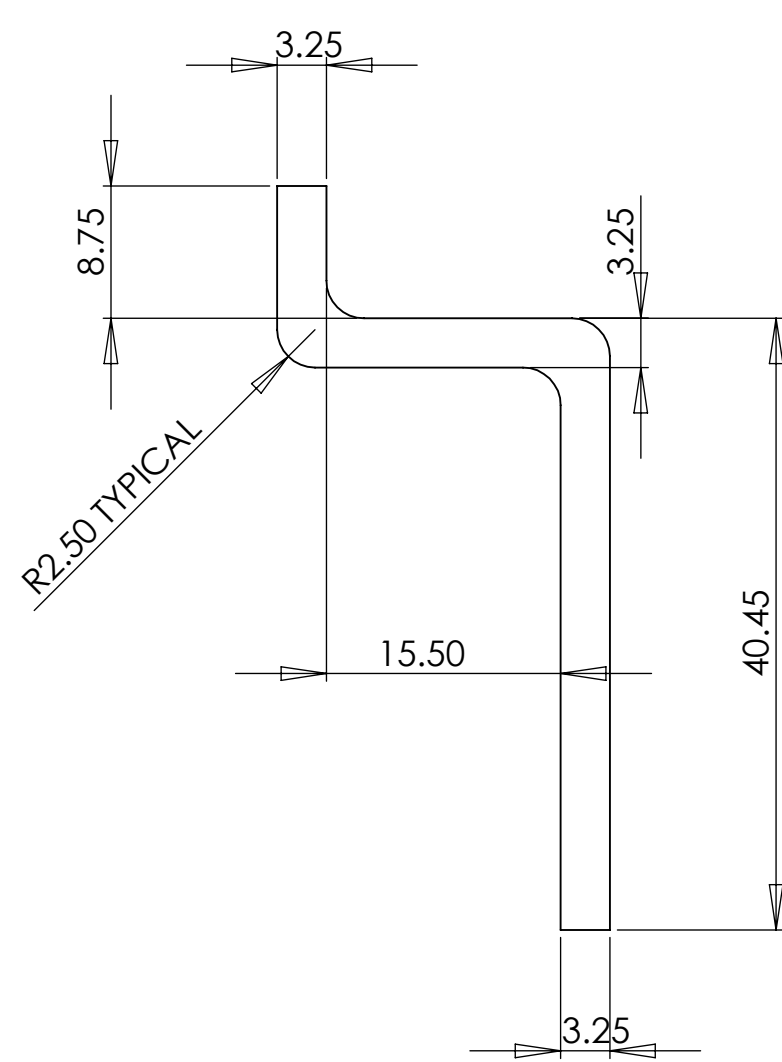
⑥ MACHINE ALL SURFACES.

REV.	DATE	DCN #	DRAWING TREE #



ENGRAVE PART NO. SEE NOTES

ISOMETRIC VIEW
SCALE 2:1



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL 6061-T6 (SS) **FINISH** 0.8 μm

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO **SUB-SYSTEM** SUS

NEXT ASSY

PART NAME			ANGLE SECTION 1		
DESIGNER	L.CUNNINGHAM	28/06/10	SIZE	DWG. NO.	REV.
DRAFTER	K.MCINTYRE	13/10/2009	c	D0902509	v3
CHECKER	J.HOLMES	21/10/2009			
APPROVAL	J.HOLMES	02/11/2009	SCALE: 2:1	PROJECTION:	SHEET 1 OF 1