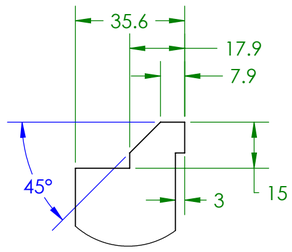
NOTES CONTINUED:

⟨5⟩ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS.
EXAMPLE: DXXXXXXX-VY, S/N 001.
A VIBRATORY TOOL MAY BE USED.

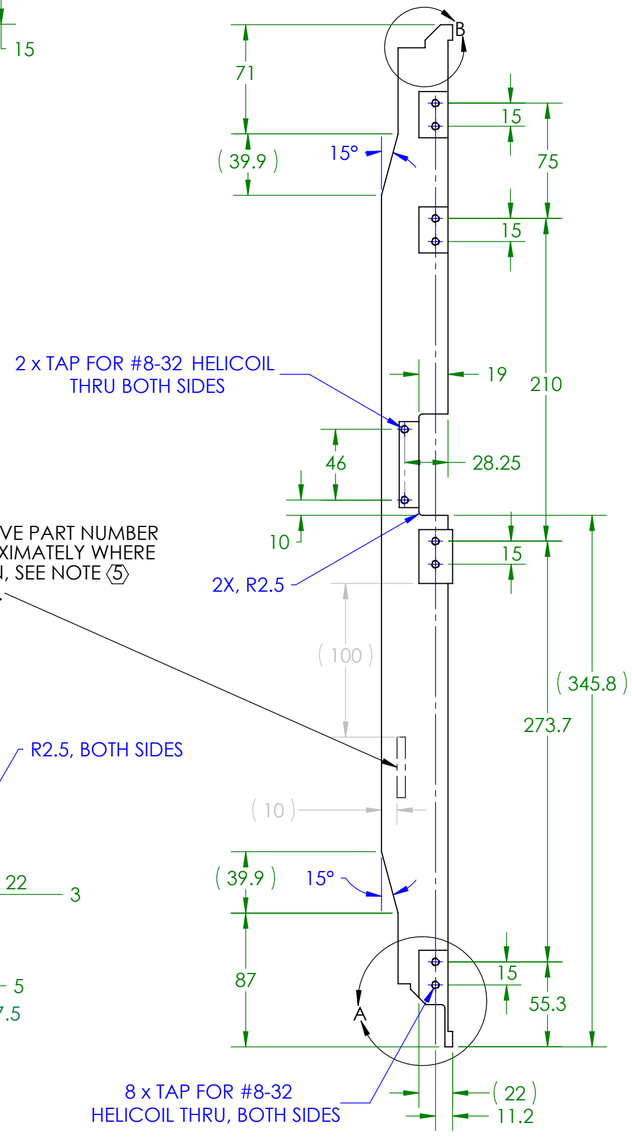
⟨6⟩ MACHINE ALL SURFACES.

⟨7⟩ USE ONLY NITRONIC 60 HELICOILS

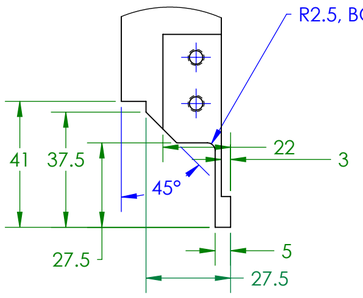
REV.	DATE	DCN #	DRAWING TREE #



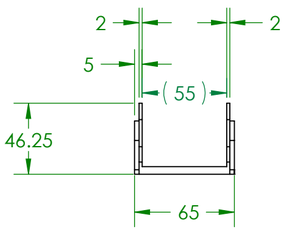
DETAIL B
SCALE 2 : 3

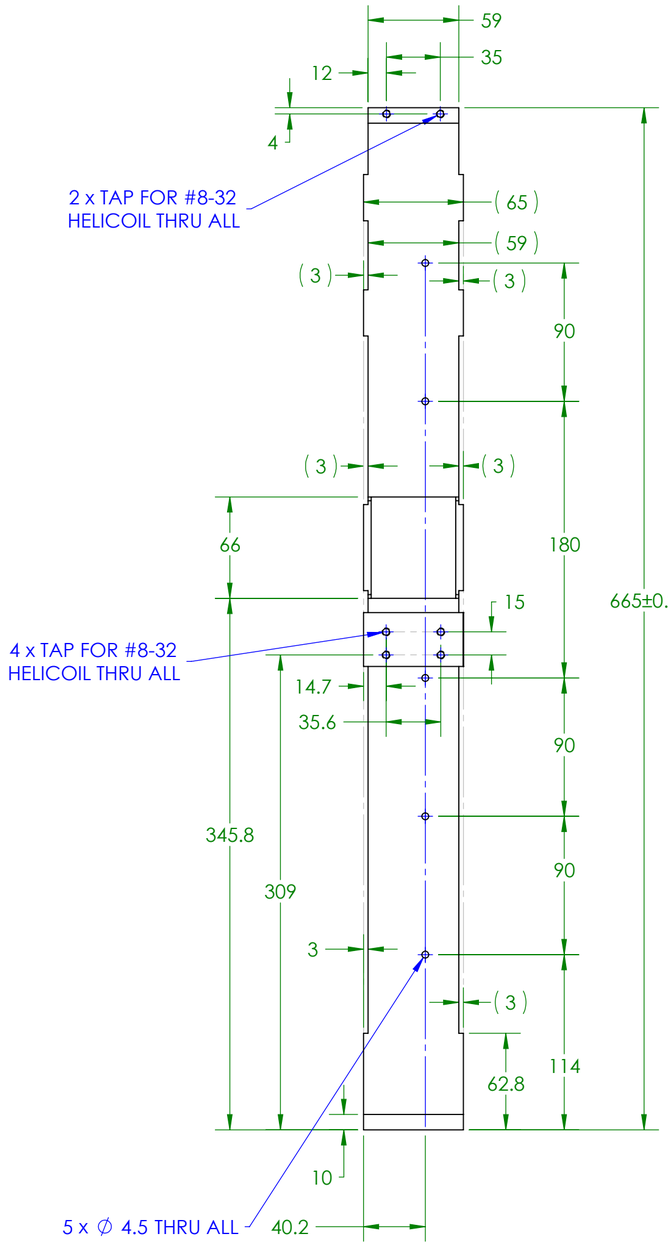


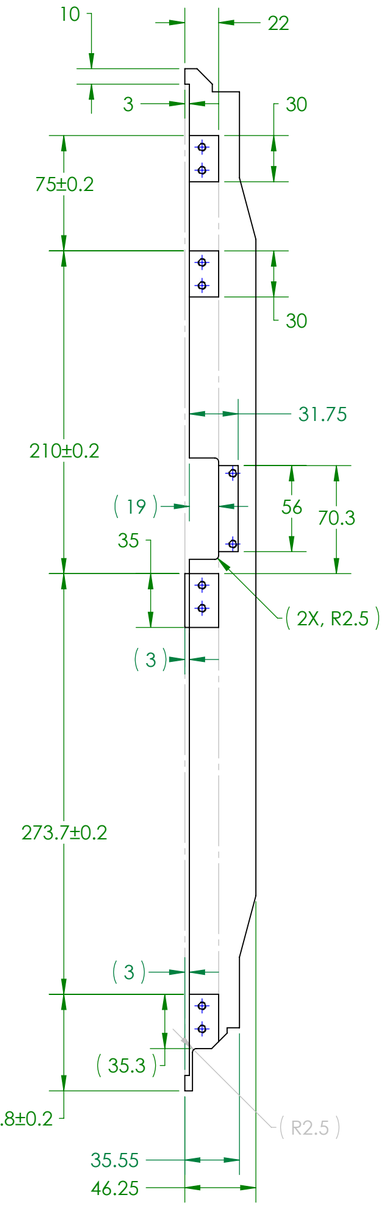
ENGRAVE PART NUMBER APPROXIMATELY WHERE SHOWN, SEE NOTE ⟨5⟩ ABOVE.

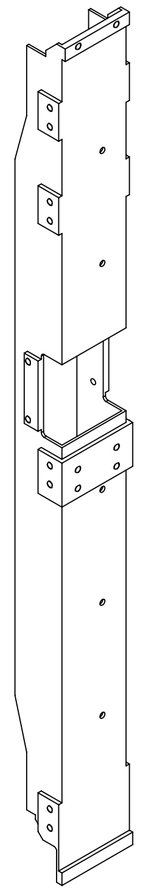


DETAIL A
SCALE 2 : 3









NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)									
DIMENSIONS ARE IN MILLIMETERS GENERAL TOLERANCE: ± 0.1 ANGULAR ± 0.2°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.5 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: FIBRE GUARD MAIN BODY				
	MATERIAL: 6061-T6 (SS)	FINISH: 1.6 µm	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: SUS	DESIGNER	L CUNNINGHAM	28/06/10	SIZE: c	DWG. NO.: D0902507 REV.: v4
			NEXT ASSY		DRAFTER	L CUNNINGHAM	30/06/10		
					CHECKER	R.JONES	05/10/10		
					APPROVAL			SCALE: 1:3	PROJECTION: SHEET 1 OF 1