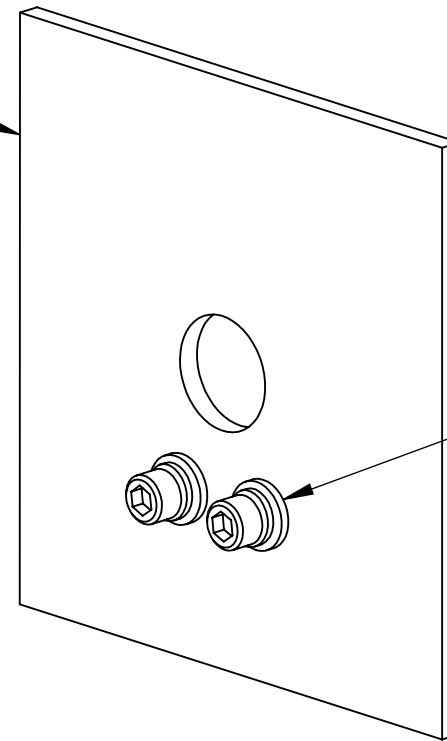


D0902395_ALIGO_IO_STRAIGHT_HA6_BAFFLE_PLATE_ASSEMBLY, PART PDM REV: X-019, DRAWING PDM REV:

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-

D0902394
HA6 BAFFLE



75464248
SHCS#8-32 X 5/8
AND
90107A010
FLAT WASHER #8
AND
92146A545
LOCK WASHER #8
2 PLACES

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME					
DIMENSIONS ARE IN		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM ADVANCED LIGO		SUB-SYSTEM 100		DESIGNER L.WILLIAMS		HA6 BAFFLE ASSEMBLY	
TOLERANCES: .XX ± .XXX ±		MATERIAL N/A		FINISH N/A μinch		NEXT ASSY D1000332		17 MAY 2013		REV. v1	
ANGULAR ± °						CHECKER		SCALE: 1:1		PROJECTION:	
						APPROVAL		DWG. NO. D0902395		SHEET 1 OF 1	