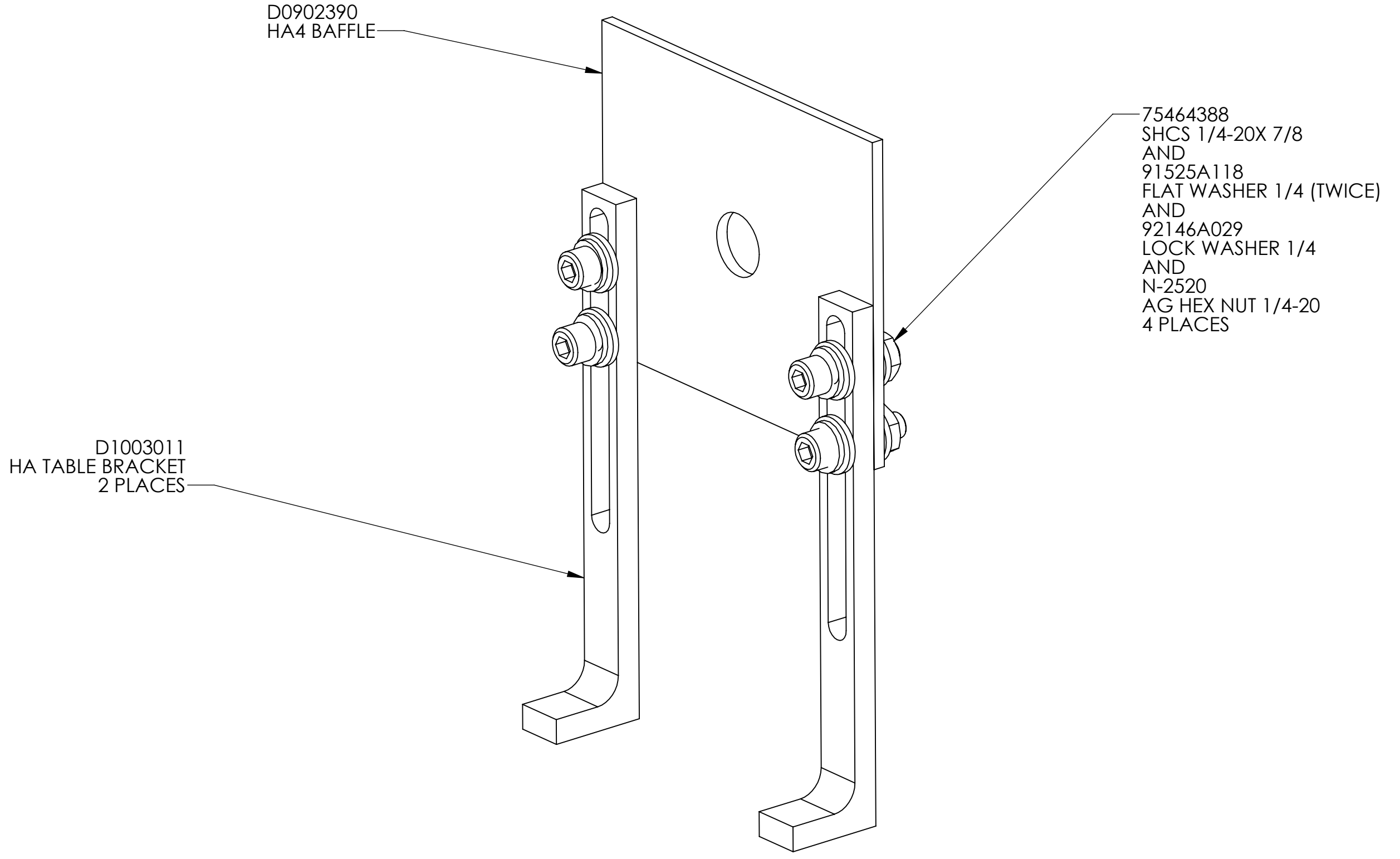


8 7 6 5 4 3 2 1

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-

D
C
B
A

D
C
B
A



D0902390
HA4 BAFFLE

75464388
SHCS 1/4-20X 7/8
AND
91525A118
FLAT WASHER 1/4 (TWICE)
AND
92146A029
LOCK WASHER 1/4
AND
N-2520
AG HEX NUT 1/4-20
4 PLACES

D1003011
HA TABLE BRACKET
2 PLACES

D0902391_ALIGO_IO_STRAIGHT_HA4_BAFFLE_ASSEMBLY, PART PDM REV: X-019, DRAWING PDM REV:

8 7 6 5 4 3 2 1

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				SYSTEM		SUB-SYSTEM		PART NAME	
DIMENSIONS ARE IN TOLERANCES: .XX ± .XXX ± ANGULAR ± °				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		ADVANCED LIGO		HA4 BAFFLE ASSEMBLY	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.				100		DESIGNER L.WILLIAMS 17 MAY 2013 DRAFTER L.WILLIAMS 17 MAY 2013		SIZE DWG. NO. B D0902391	
MATERIAL N/A				FINISH N/A μinch		NEXT ASSY D1000332		REV. v1	
						SCALE: 1:1		PROJECTION: SHEET 1 OF 1	