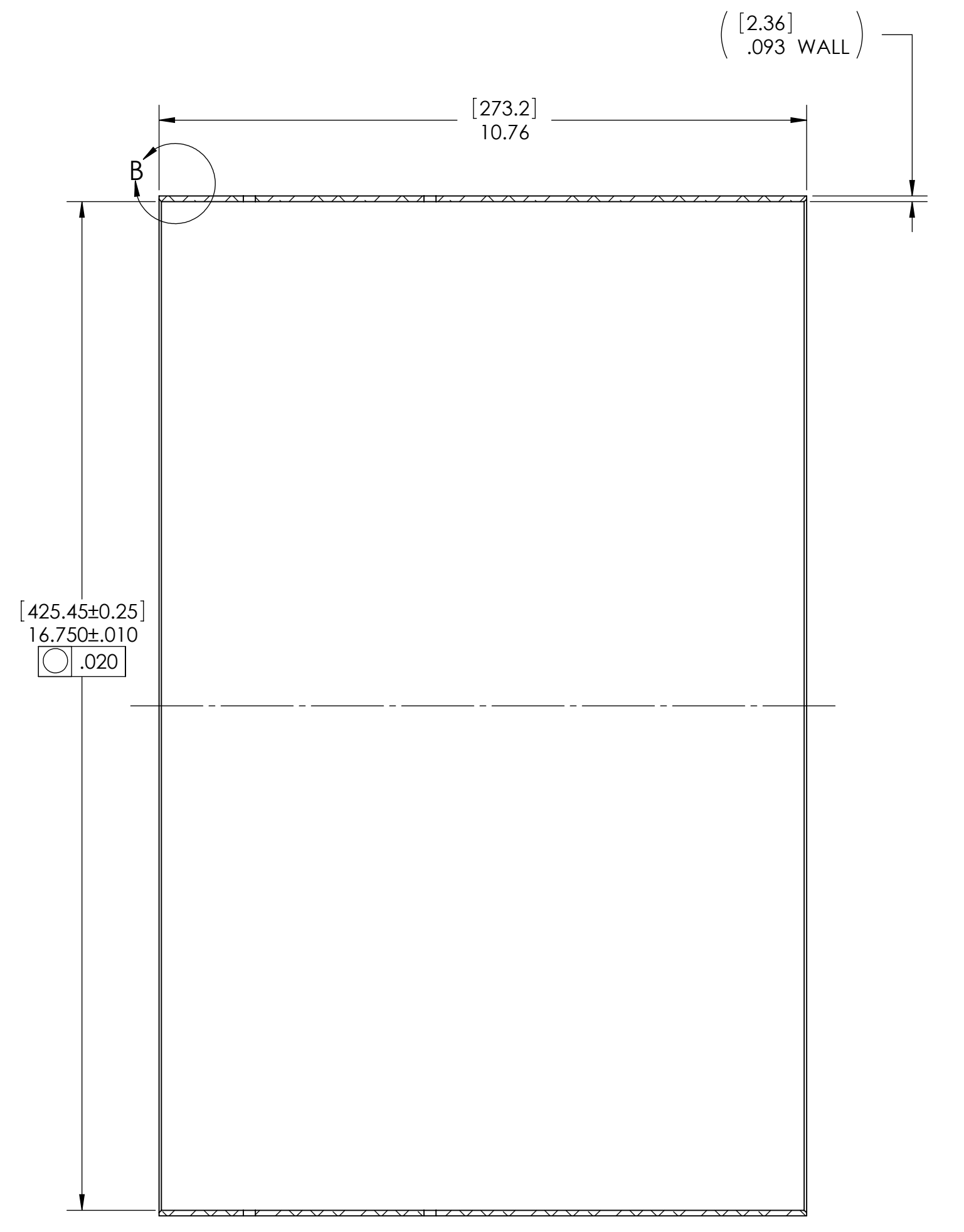
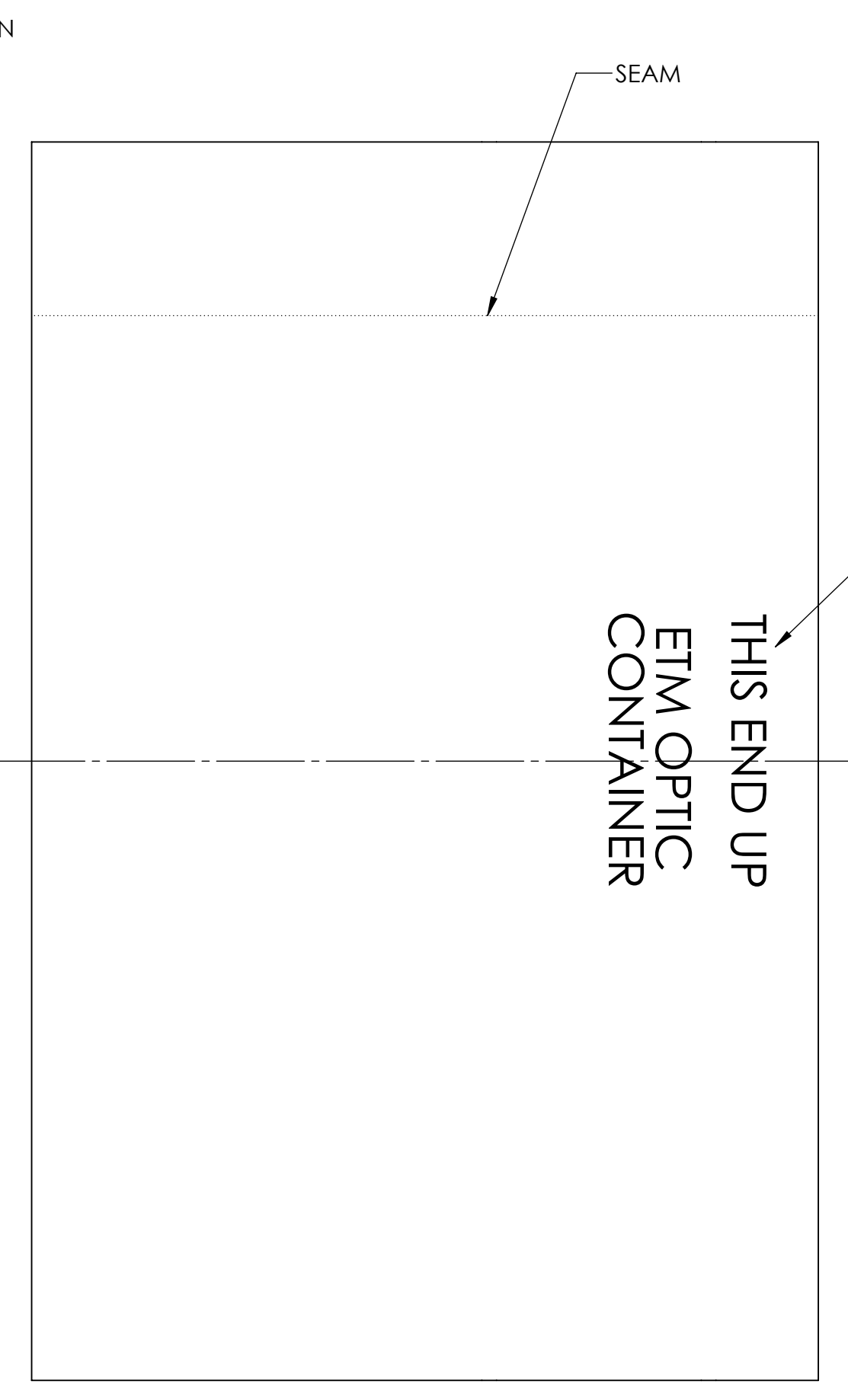
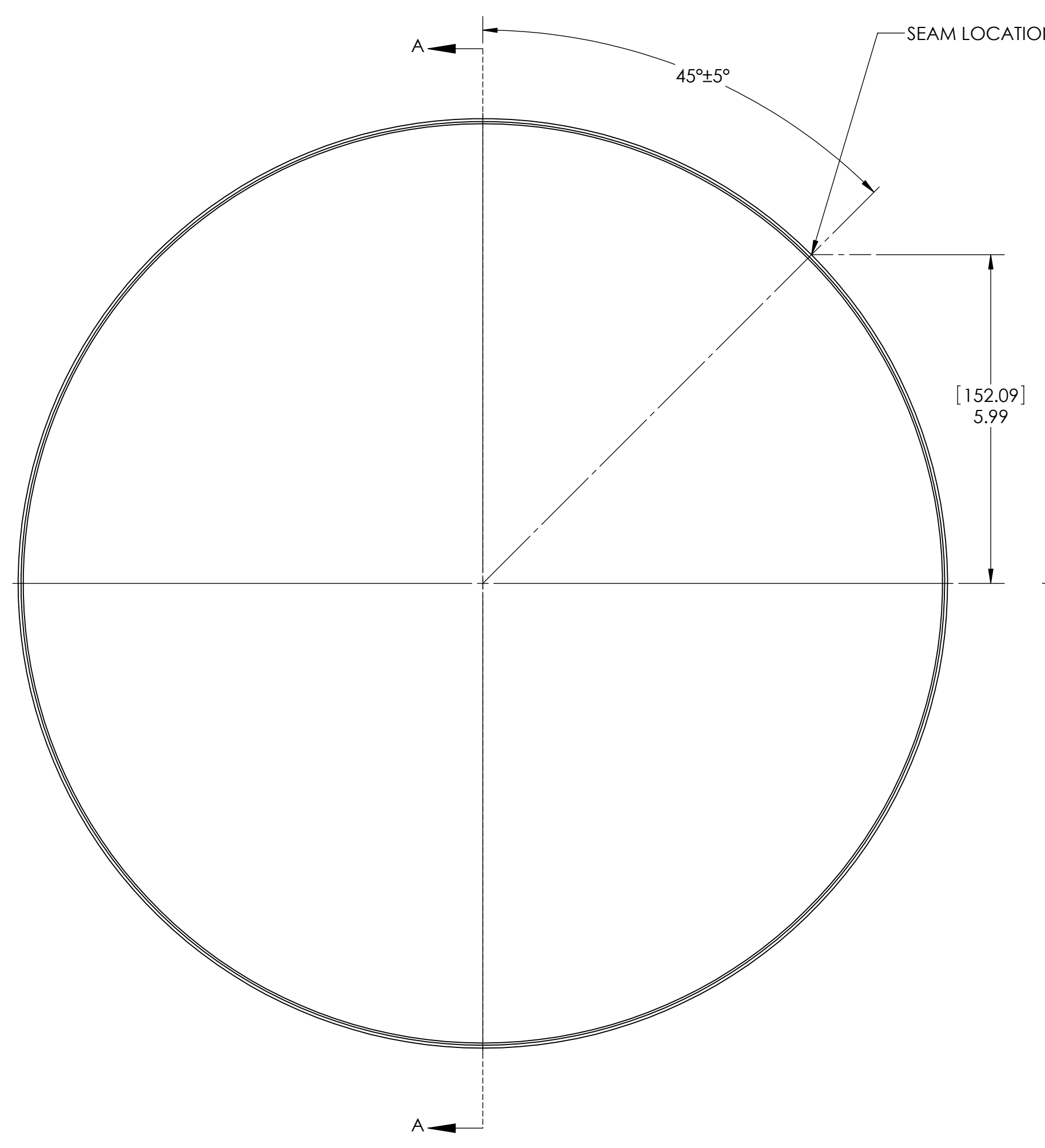
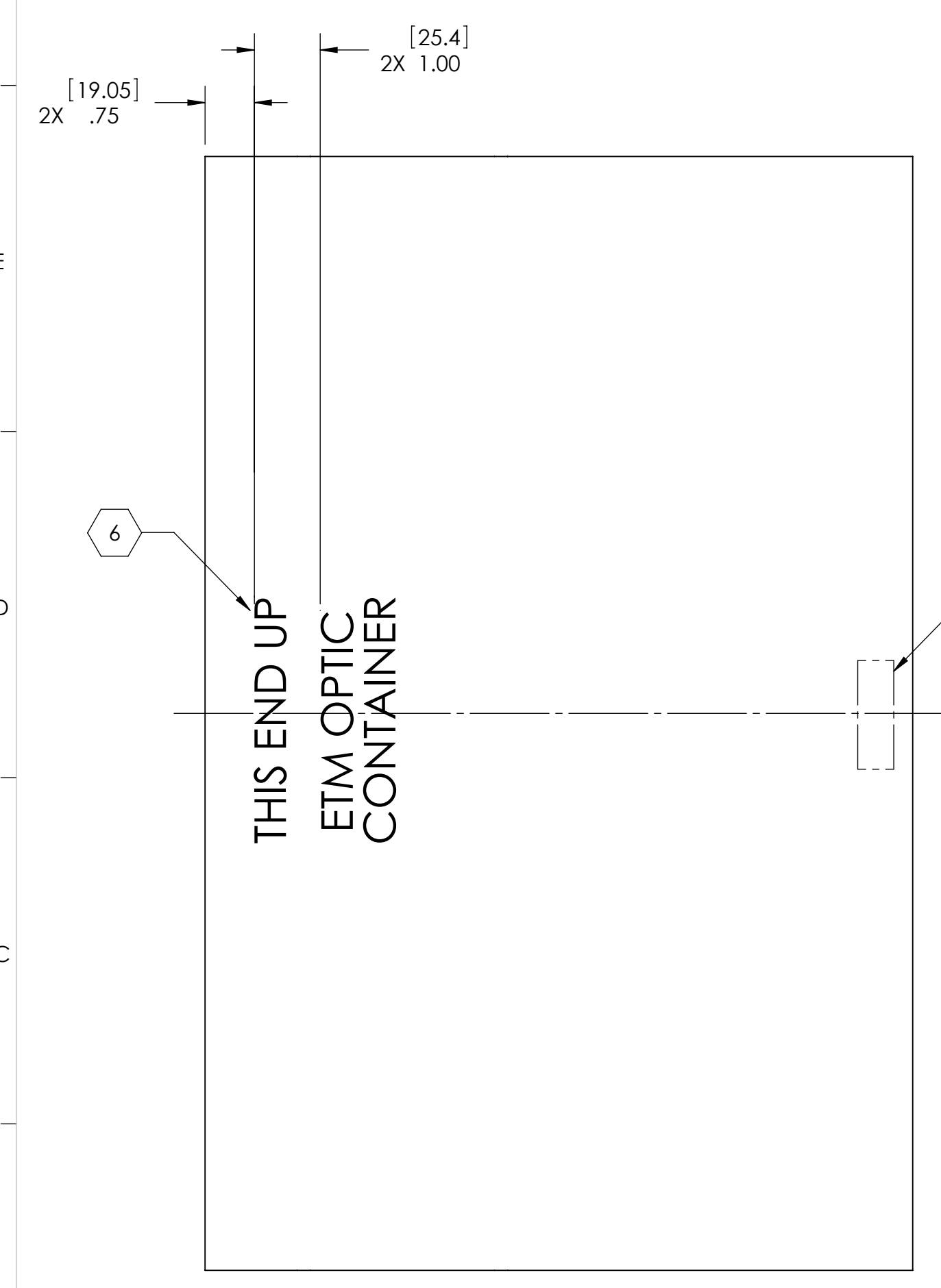
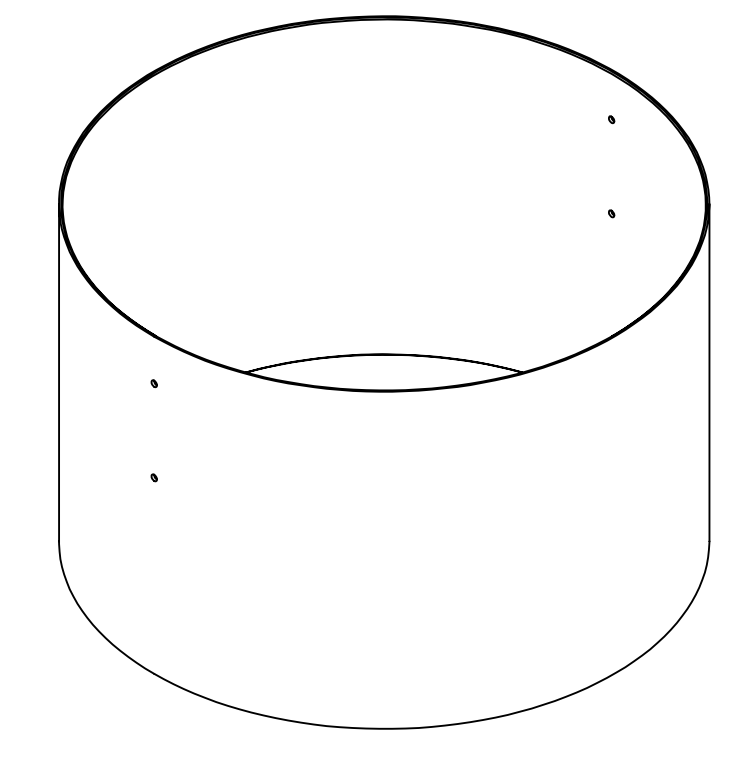
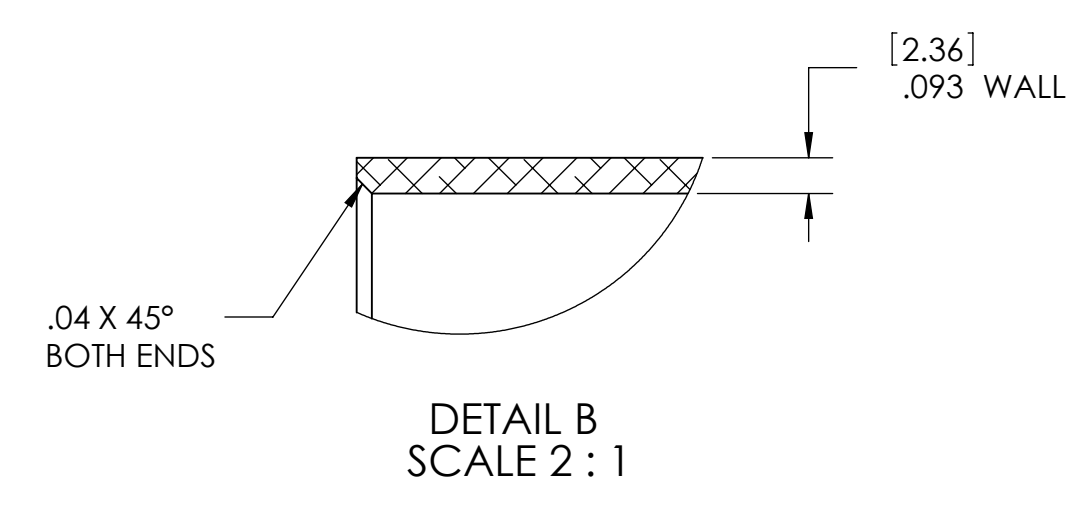
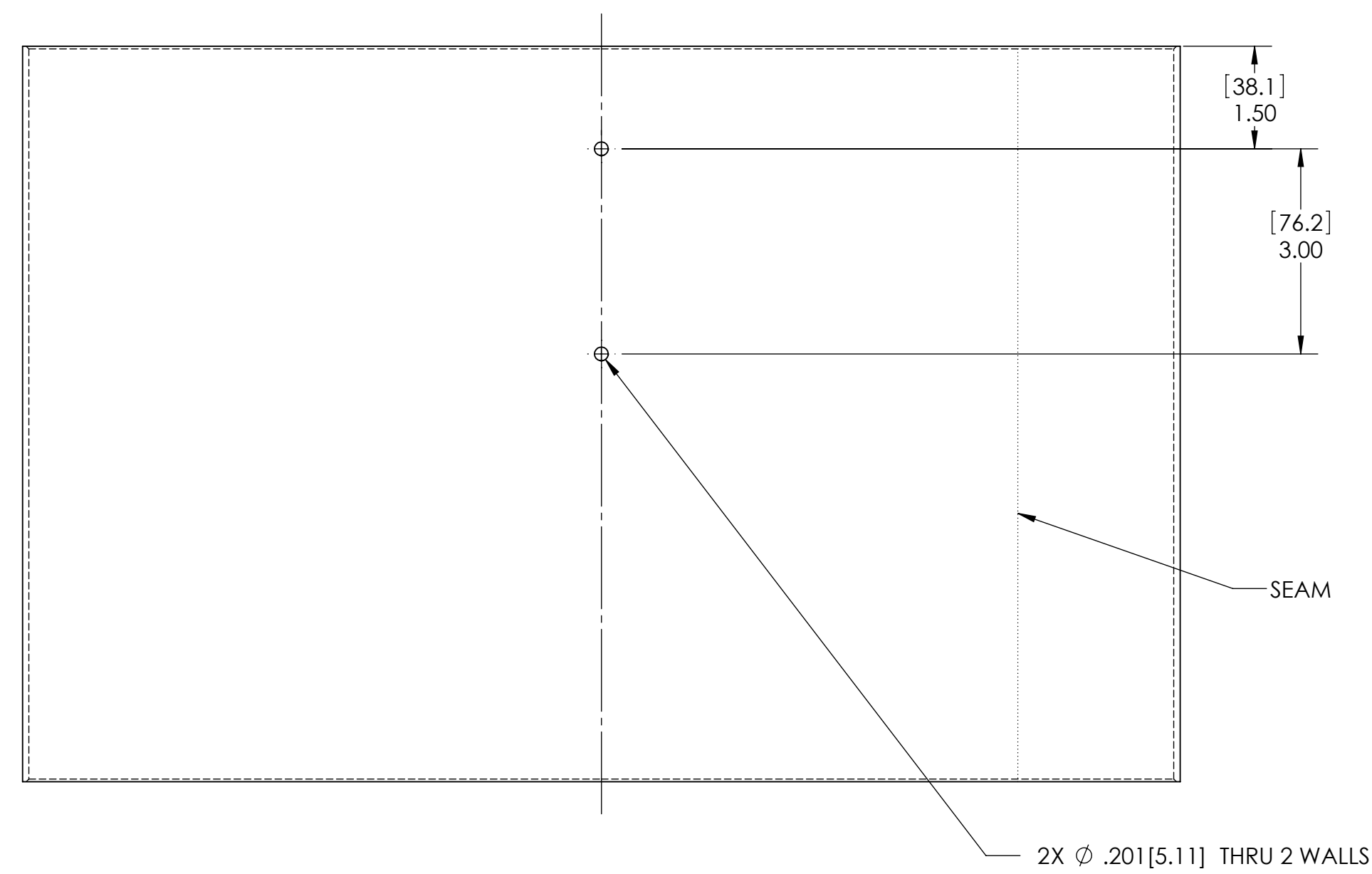


NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. VIBRATORY TOOL MAY BE USED.

④ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP TEXT (NO INKS OR DYES) APPROX. WHERE SHOWN. LETTERING APPROX. .50 HIGH.

REV.	DATE	DCN #	DRAWING TREE #
v1	21 OCT 2009	E0900367	



SECTION A-A

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN INCHES [MM] TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
MATERIAL	304 SSSL ROLLED AND FUSION WELDED
FINISH	ELECTROPOLISH

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SYSTEM	ADVANCED LIGO
SUB-SYSTEM	COC
NEXT ASSY	D0902146

PART NAME			
OUTER SLEEVE, ETM, COC CONTAINER			
DESIGNER	K. BUCKLAND	29 SEPT 2009	SIZE DWG. NO.
DRAFTER	K. BUCKLAND	29 SEPT 2009	D D0902151
CHECKER	K. MAILAND	8 OCT 2009	
APPROVAL	C. TORRIE	8 OCT 2009	REV. v1
SCALE:	1:2	PROJECTION:	SHEET 1 OF 1

D0902151 OUTER SLEEVE, ETM, COC CONTAINER, ADVANCED LIGO, PART PDM REV. X-003, DRAWING PDM REV. X-006