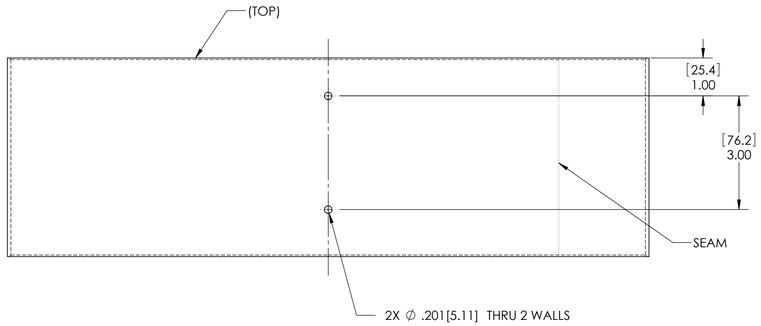
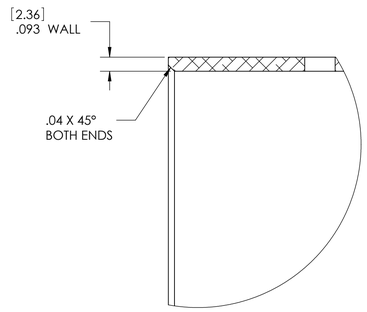
NOTES CONTINUED:

Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

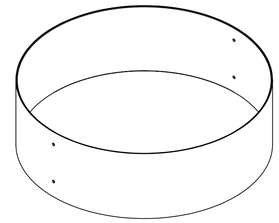
⑥ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP TEXT (NO INKS OR DYES) APPROX. WHERE SHOWN. LETTERING APPROX. .50 HIGH.

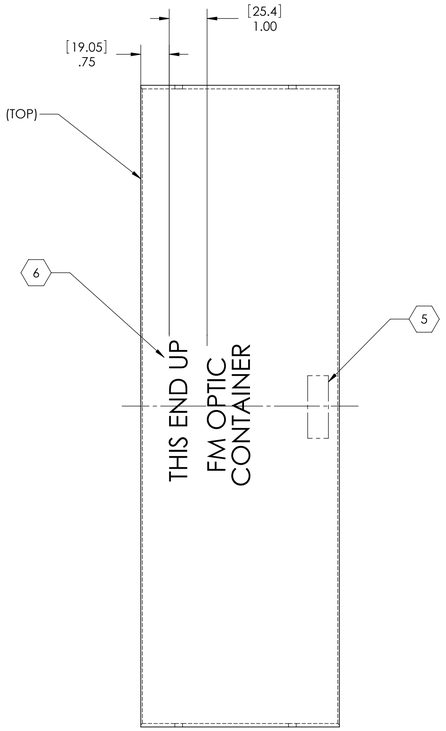
REV.	DATE	DCN #	DRAWING TREE #
v1	23 SEPT 2009	E0900365	

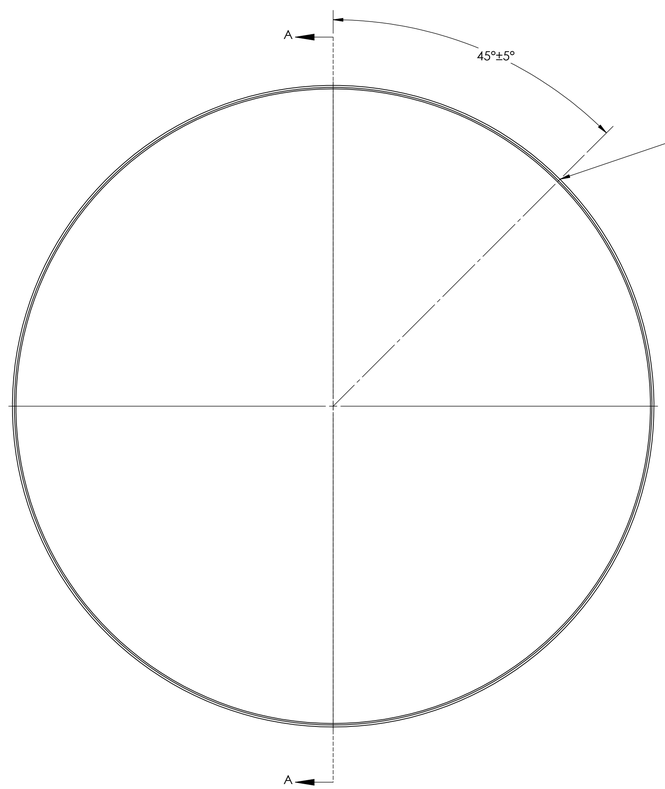


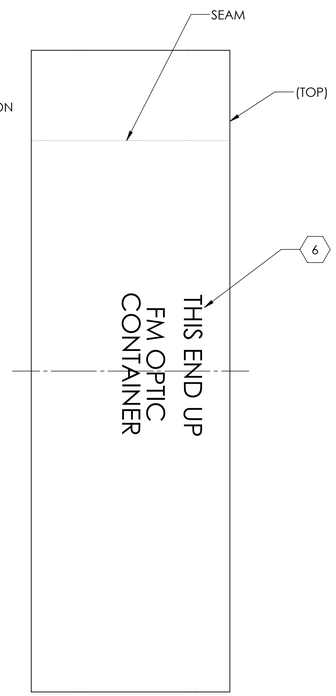


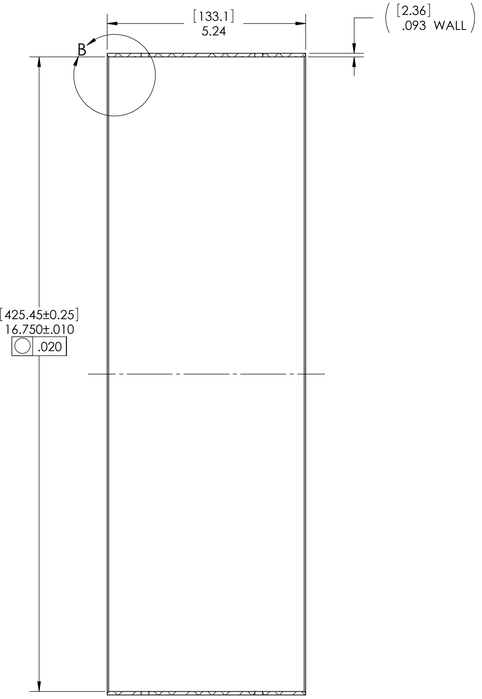
DETAIL B
SCALE 2 : 1











SECTION A-A

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)										
DIMENSIONS ARE IN INCHES [MM] TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: OUTER SLEEVE, FM, COC CONTAINER					
MATERIAL: 304 SSTL ROLLED AND FUSION WELDED	FINISH: ELECTROPOLISH		SYSTEM: ADVANCED LIGO	SUB-SYSTEM: COC	DESIGNER	K. BUCKLAND	23 SEPT 2009	SIZE: D	DWG. NO.: D0902126	REV.: v1
			NEXT ASSY: D0902120		DRAFTER	K. BUCKLAND	10SEPT 2009			
					CHECKER	K. MAILAND	10 SEPT 2009			
					APPROVAL	C. TORRIE	10 SEPT 2009	SCALE: 1:2	PROJECTION:	SHEET 1 OF 1