

4

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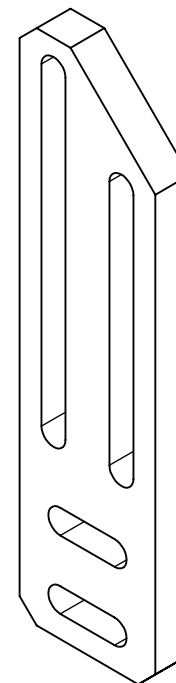
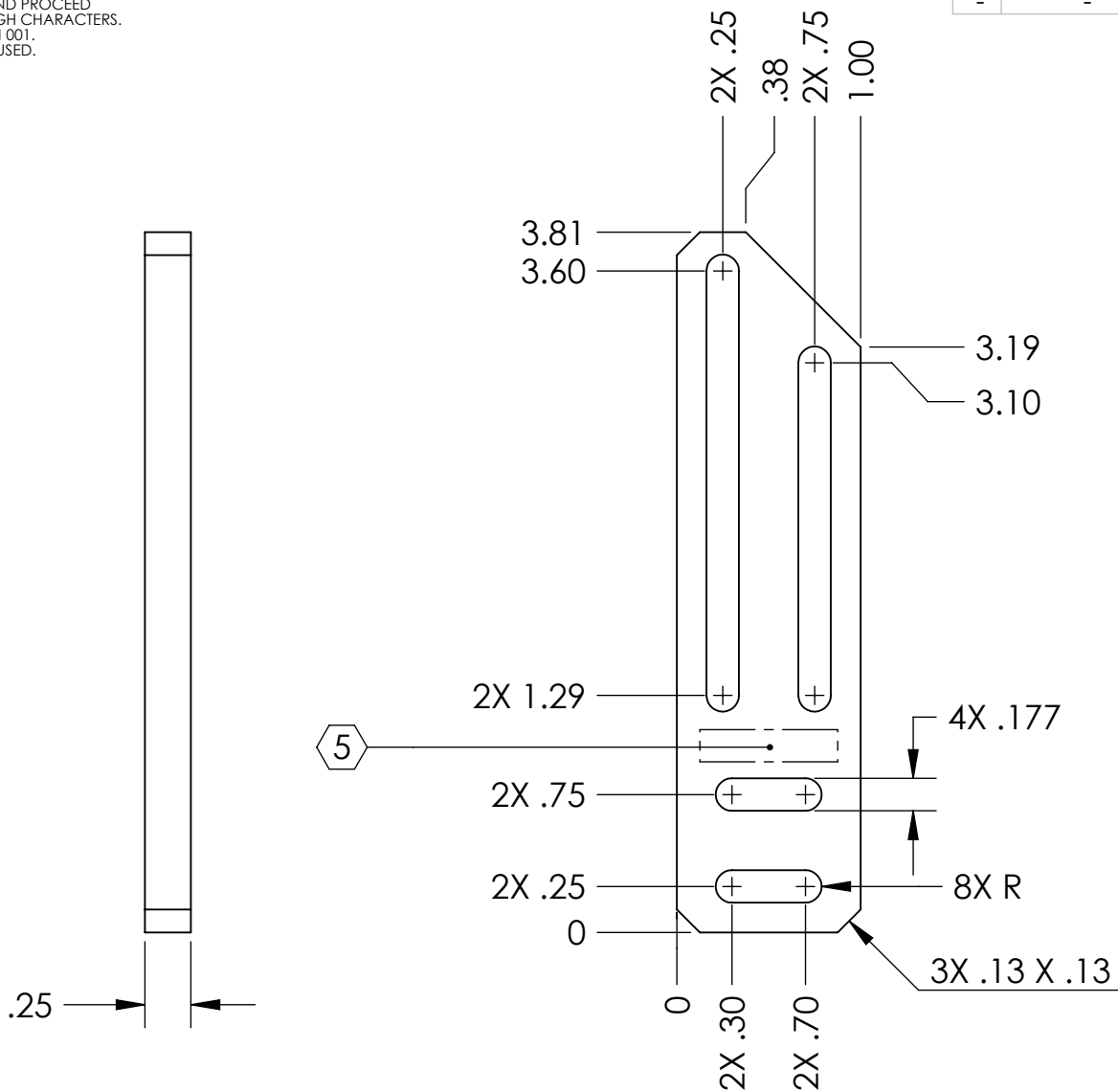
NOTES CONTINUED:

5 SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

| REV. | DATE | DCN # | DRAWING TREE # |
|------|-------------|----------|----------------|
| v1 | 17 AUG 2009 | E0900243 | E080191 |
| - | - | - | - |
| - | - | - | - |

D
C
B
A

D
C
B
A



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 6061-T6 Al

FINISH 32 μinch



SYSTEM ADVANCED LIGO

SUB-SYSTEM SUS

NEXT ASSY UPPER AOSEM ALIGNMENT ASSY, INT. MASS

PART NAME

UPPER AOSEM MOUNTING BRACKET, INT. MASS

DESIGNER D. BRIDGES 10 SEP 2009

DRAFTER D. BRIDGES 10 SEP 2009

CHECKER M. MEYER 10 SEP 2009

APPROVAL

SIZE DWG. NO.

A

D0902025

REV.

v1

SCALE: 1:1

PROJECTION:



SHEET 1 OF 1

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