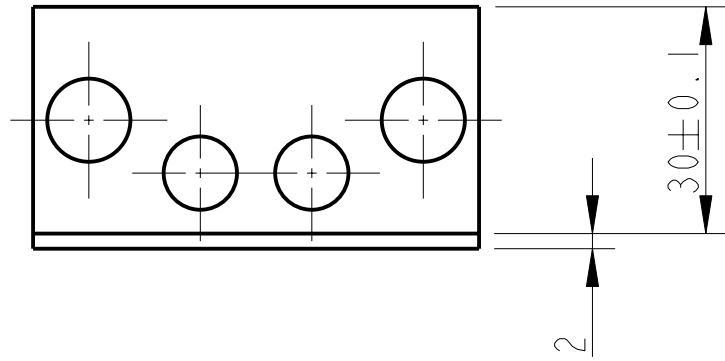
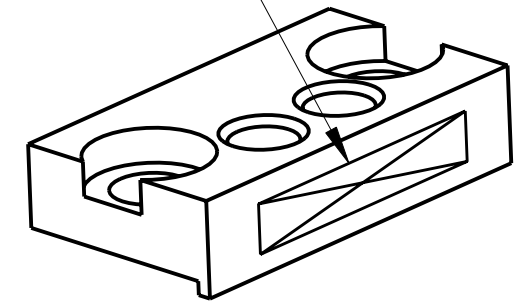
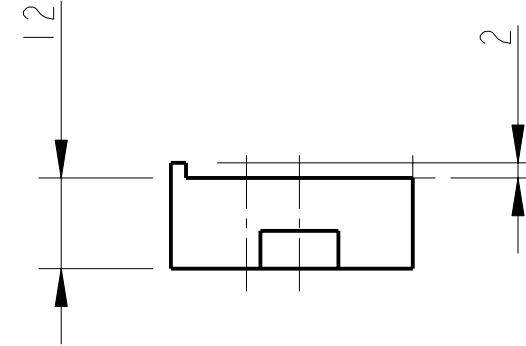
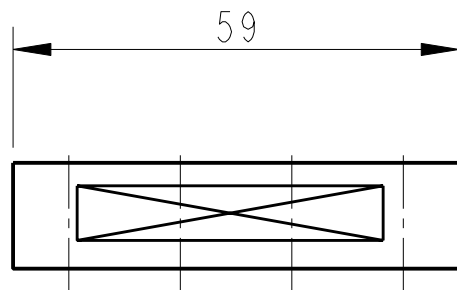


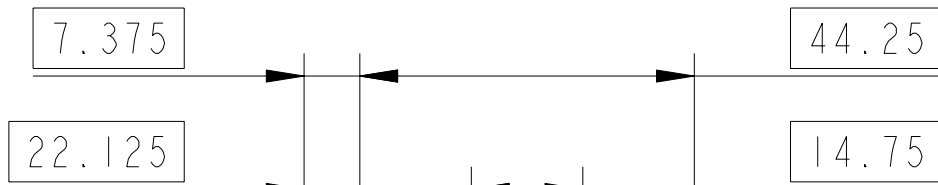
REV.	DATE	DCN #	DRAWING TREE #
A	9/OCT/06	E060248	



PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.

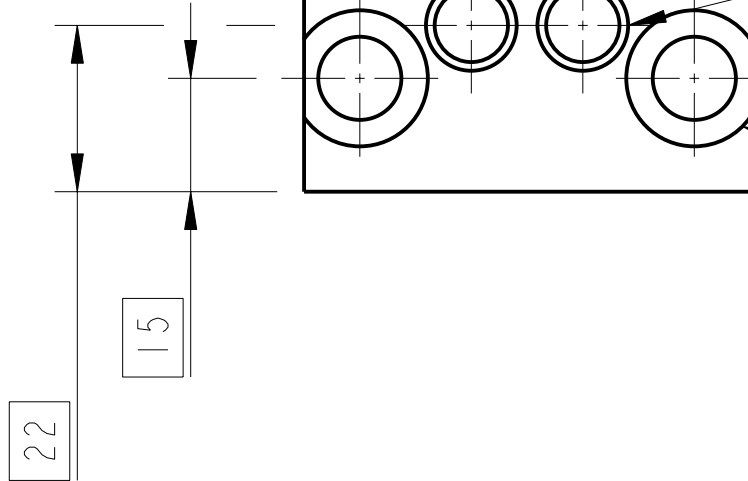


3D VIEW



2 HOLES  $\varnothing 9.7^{+0.1}_{-0.1}$ , C'SINK  $\varnothing 12 \times 45^\circ$   $\varnothing 0.1$

DRILL  $\varnothing 11^{+0.1}_{-0.1}$  THRO C'BORE  $\varnothing 18 \times 5$  DP  $\varnothing 0.1$



NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES								
<ol style="list-style-type: none"> <li>REMOVE ALL SHARP EDGES, R.02 MIN.</li> <li>DO NOT SCALE FROM DRAWING.</li> <li>ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)</li> <li>SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.</li> </ol>	DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ±0.25 mm ANGULAR ±0.25°		SYSTEM <b>ADVANCED LIGO</b>							
	MATERIAL: ST. STEEL 303/304/316		SUB-SYSTEM <b>SUS</b>							
	FINISH: CLEAN, GREASE FREE √μm [μin] Ra = 1.6		NEXT ASSY <b>TOP MASS QUAD N-PTYPE</b>							
	<table border="1"> <tr> <th>NAME</th> <th>DATE</th> </tr> <tr> <td>DRAWN J O'DELL</td> <td>19/Oct/06</td> </tr> <tr> <td>CHECKED IW</td> <td>16/SEP/04</td> </tr> <tr> <td>APPROVED IW</td> <td>18/SEPT/05</td> </tr> </table>		NAME	DATE	DRAWN J O'DELL	19/Oct/06	CHECKED IW	16/SEP/04	APPROVED IW	18/SEPT/05
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<table border="1"> <tr> <td>SIZE <b>B</b></td> <td>DRG. NO. <b>D060404</b></td> <td>REV <b>F.</b></td> </tr> </table>		SIZE <b>B</b>	DRG. NO. <b>D060404</b>	REV <b>F.</b>	SCALE 1:1 PROJECTION:  SHEET 1 OF 1					
SIZE <b>B</b>	DRG. NO. <b>D060404</b>	REV <b>F.</b>								