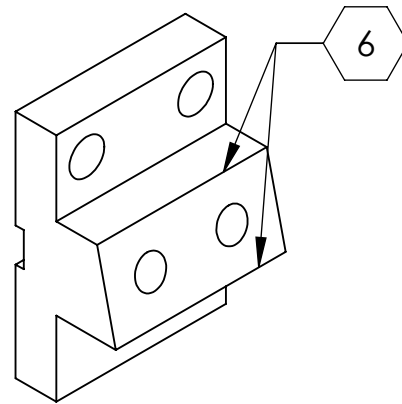
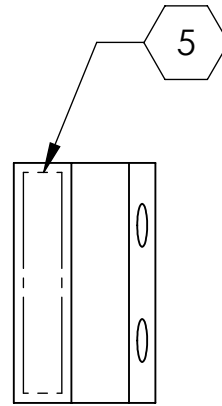


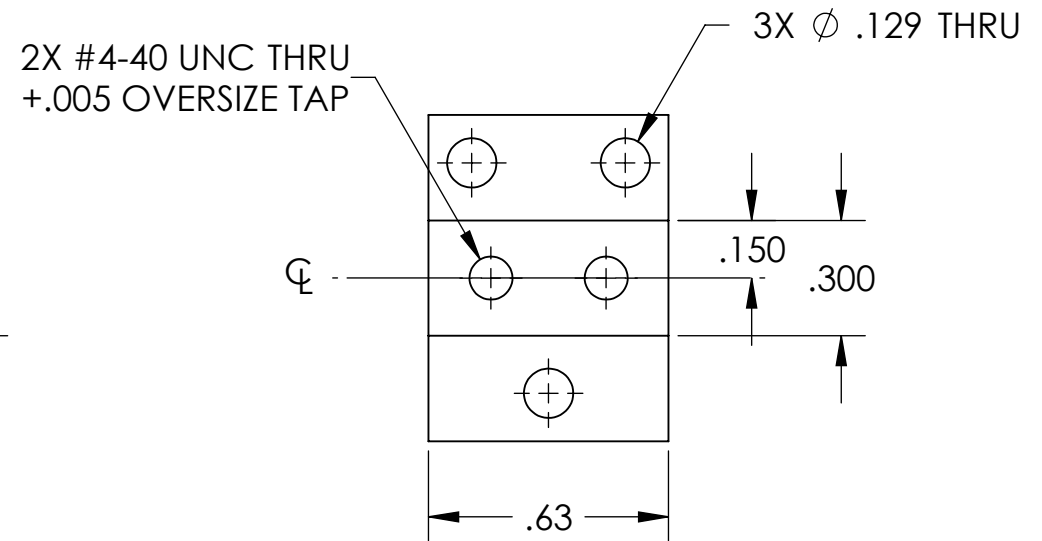
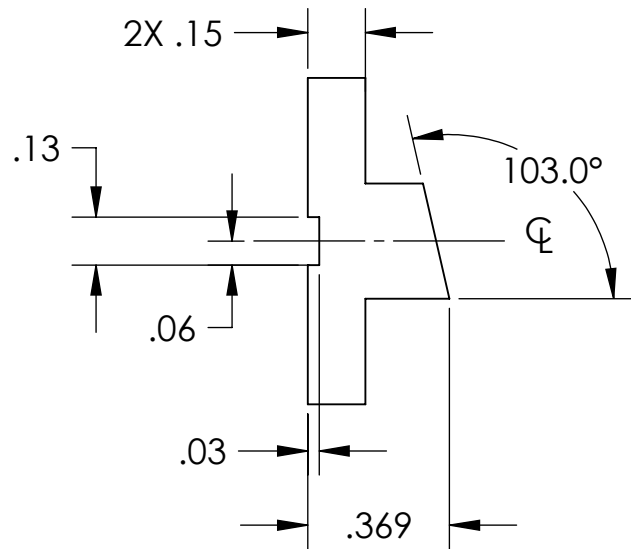
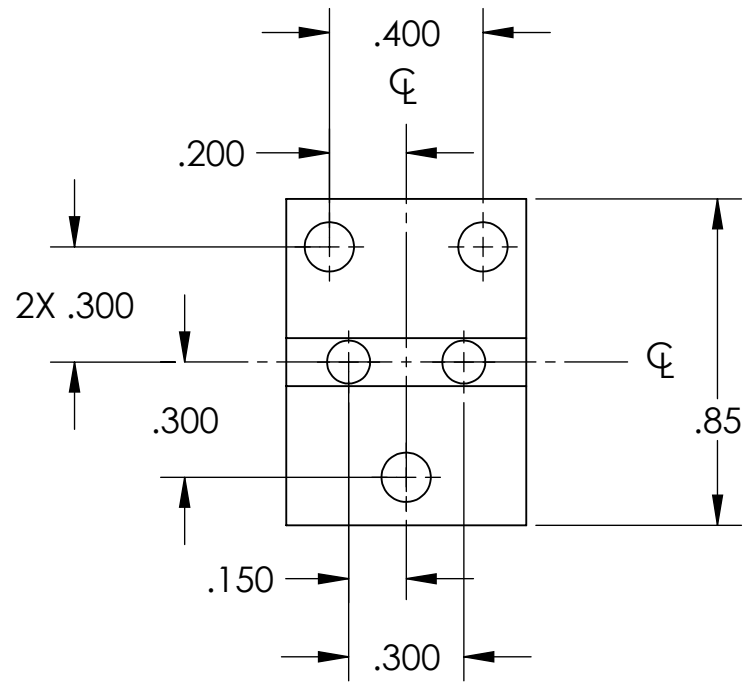
NOTES CONTINUED:

- 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 101 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX
- 6. DO NOT BREAK INDICATED SHARP EDGES.
- 7. APPROXIMATE WEIGHT = 0.029 LB.
- 8. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
- 9. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	09 JUN 2010	E0900500	E0900353
-	-	-	-
-	-	-	-



ISOMETRIC VIEW



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO		PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .03 .XXX ± .005 ANGULAR ± 0.5°				CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		INTERMEDIATE WIRE CLAMP MOUNT (LOWER), HSTS	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, EXCEPT WHERE INDICATED. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.				SYSTEM ADVANCED LIGO		SUB-SYSTEM SUS	
MATERIAL 304, 316 OR 302 SSSL				FINISH 32 μinch		NEXT ASSY D0901905	
		DESIGNER M. MEYER		DATE 01 SEP 2009		SIZE DWG. NO. B	
		DRAFTER B. MOORE		DATE 27 JAN 2010		DWG. NO. D0901904	
		CHECKER M. MEYER		DATE 28 JAN 2010		REV. v1	
		APPROVAL		SCALE: 2:1		PROJECTION:	
				SHEET 1 OF 1			