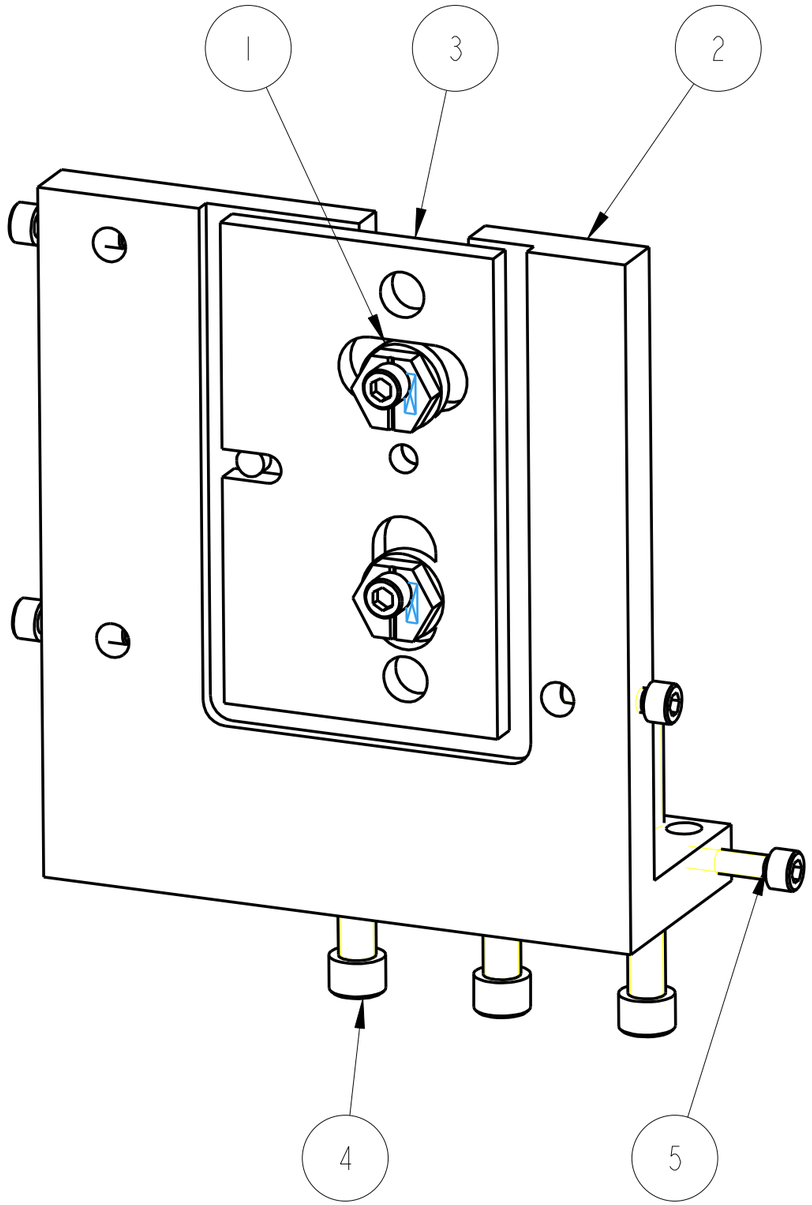
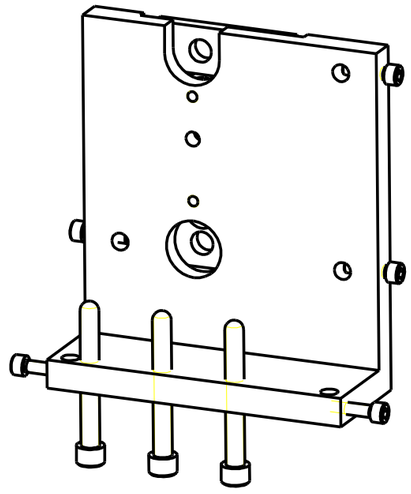
INTRALINK NAME: D070541

REV.	DATE	DCN #	DRAWING TREE #
B	21/DEC/07	E060260-B	.





SCALE 1:2

ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	2			D060336	2MM CAM; OSEM ADJUSTER	PH BRONZE: --------
2	1			D070546	REACTION CHAIN UIM STOP; LEFT HAND	AL ALLOY: 6061
3	1			D070548	UIM MASS STOP; BOTH CHAINS	AL ALLOY: 5083
4	3				1/4" 20 UNC X 2" CAP HEAD, SPHERICAL TIP;	ST. STEEL 316
5	7				8-32 UNC X 0.625" CAP HEAD; .	ST STEEL 316

PARTS LIST

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

X.XX ±AS DRW mm
ANGULAR ±AS DRW °

MATERIAL: AS DRW
AS DRW

FINISH: AS DRW
√µm [µin] Ra = AS DRW

	NAME	DATE
DRAWN	I WILMUT	05/Dec/07
CHECKED	J'OD	10/DEC/07
APPROVED	IW	10/DEC/07

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM **ADVANCED LIGO**

SUB-SYSTEM **SUS**

NEXT ASSY **AS DRW**

PART NAME **UIM RC E'QUAKE STOP ASSY #1**

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SIZE B | DRG. NO. D070541 | REV B.

SCALE 1:1 | PROJECTION: | SHEET 1 OF 1