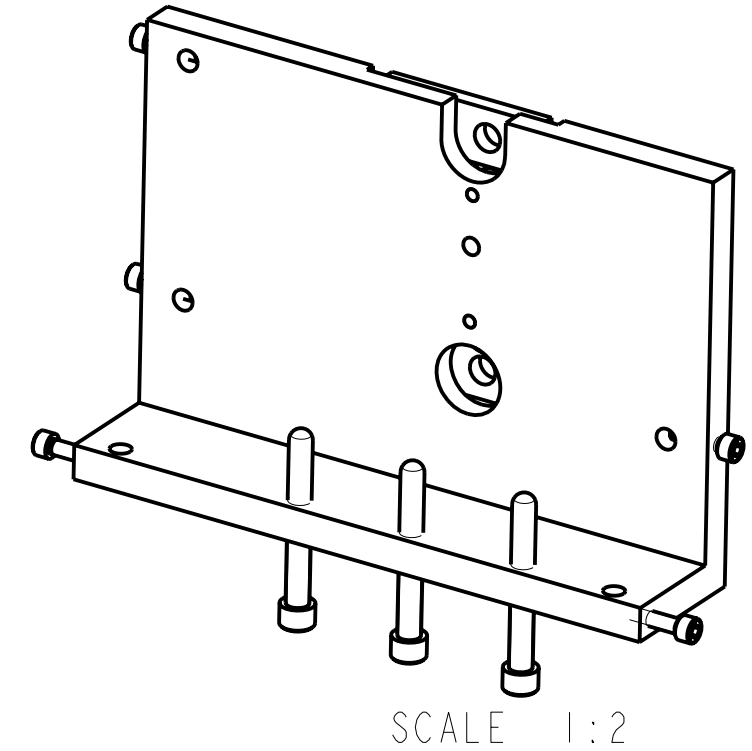
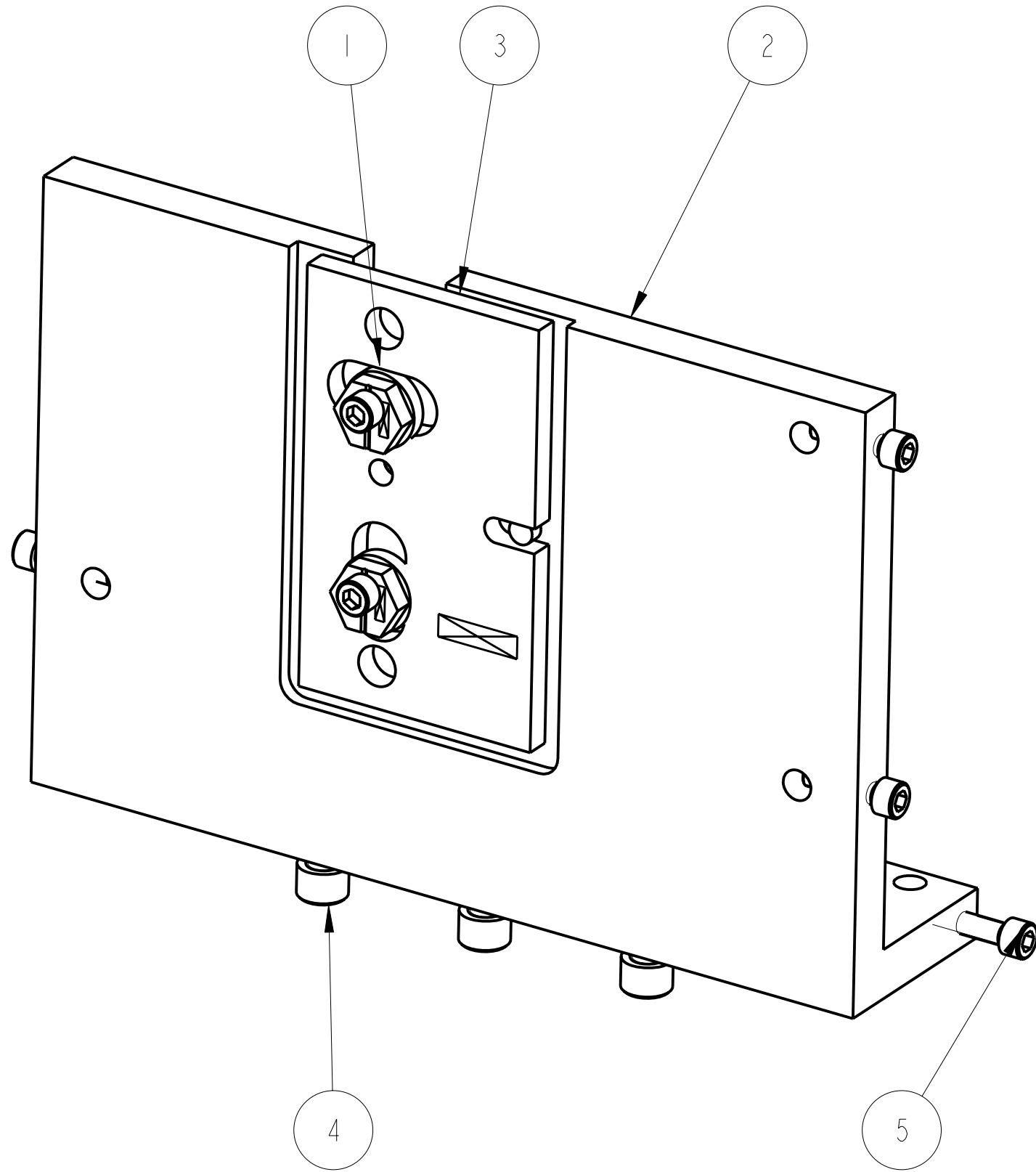


REV.	DATE	DCN #	DRAWING TREE #
B	21/DEC/07	E060260-B	
C	22/JULY/08	E080372	



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	2			D060336	2MM CAM; OSEM ADJUSTER	PH BRONZE: -----
2	1			D070545	TEST CHAIN UIM STOP; LEFT HAND	AL ALLOY: 6061
3	1			D070548	UIM MASS STOP; BOTH CHAINS	AL ALLOY: 5083
4	3				1/4" 20 UNC X 2" CAP HEAD, SPHERICAL TIP;	ST. STEEL: 304/316
5	7				8-32 UNC X 0.625" CAP HEAD; .	ST STEEL: 304/316

PARTS LIST		
<p>NOTES: (UNLESS OTHERWISE SPECIFIED)</p> <p>1. REMOVE ALL SHARP EDGES, R.02 MIN.</p> <p>2. DO NOT SCALE FROM DRAWING.</p> <p>3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)</p> <p>4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.</p>		
<p>DIMENSIONS ARE IN mm [INCHES]</p> <p>TOLERANCES:</p> <p>X.XX ±N/A mm °</p> <p>ANGULAR ±N/A °</p>		<p>CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES</p>
<p>MATERIAL: AS DRW AS DRW</p>		
<p>FINISH: AS DRW √μm [μin] Ra = AS DRW</p>		<p>SYSTEM ADVANCED LIGO</p> <p>SUB-SYSTEM SUS</p> <p>NEXT ASSY D060454</p> <p>PART NAME UIM TC E'QUAKE STOP ASSY #1</p>
<p>DRAWN I WILMUT 05/Dec/07</p> <p>CHECKED AJB 11JUNE08</p> <p>APPROVED IW 10/DEC/07</p>	<p>DATE</p> <p>05/Dec/07</p> <p>11JUNE08</p> <p>10/DEC/07</p>	<p>SIZE B</p> <p>DRG. NO. D070540</p> <p>SCALE 1:1 PROJECTION: SHEET 1 OF 1</p>