

ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	1			D070215	WIRE CLAMP BODY; (TOP RING WIRE CLAMP)	AL ALLOY: 5083 OR SIMILAR
2	1			D070226	CABLE CLAMP JAW; .	AL ALLOY: 5083 OR SIMILAR
3	1			D1001512	FLOUREL CABLE CLAMP PADS; .	-----: AS DRW
4	2				1/4" 20 UNC X 1.25" CAP HEAD; .	
5	2				1/4" 20 UNC X 2" CAP HEAD, SPHERICAL TIP; .	
6	2				1/4 20 UNC NUT; .	

PARTS LIST


NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:
X.XX ±N/A mm
ANGULAR ±N/A °

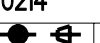
MATERIAL: AS DRW
FINISH: -----
√μm [μin] Ra = -----

	NAME	DATE
DRAWN	I WILMUT	14/Jun/07
CHECKED	MB	15/MAR/10
APPROVED	JOD	15/MAR/10

 CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY
 IGR, GLASGOW UNIVERSITY GEO 600 GROUP
 RUTHERFORD APPLETON LABORATORIES

SYSTEM **aLIGO**
 SUB-SYSTEM **SUS**
 NEXT ASSY **QUAD WIREING HARNESS**
 PART NAME **TOP RING WIRE CLAMP**

SIZE B	DRG. NO. D070214	REV B.
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SCALE 1:1 PROJECTION:  SHEET 1 OF 1