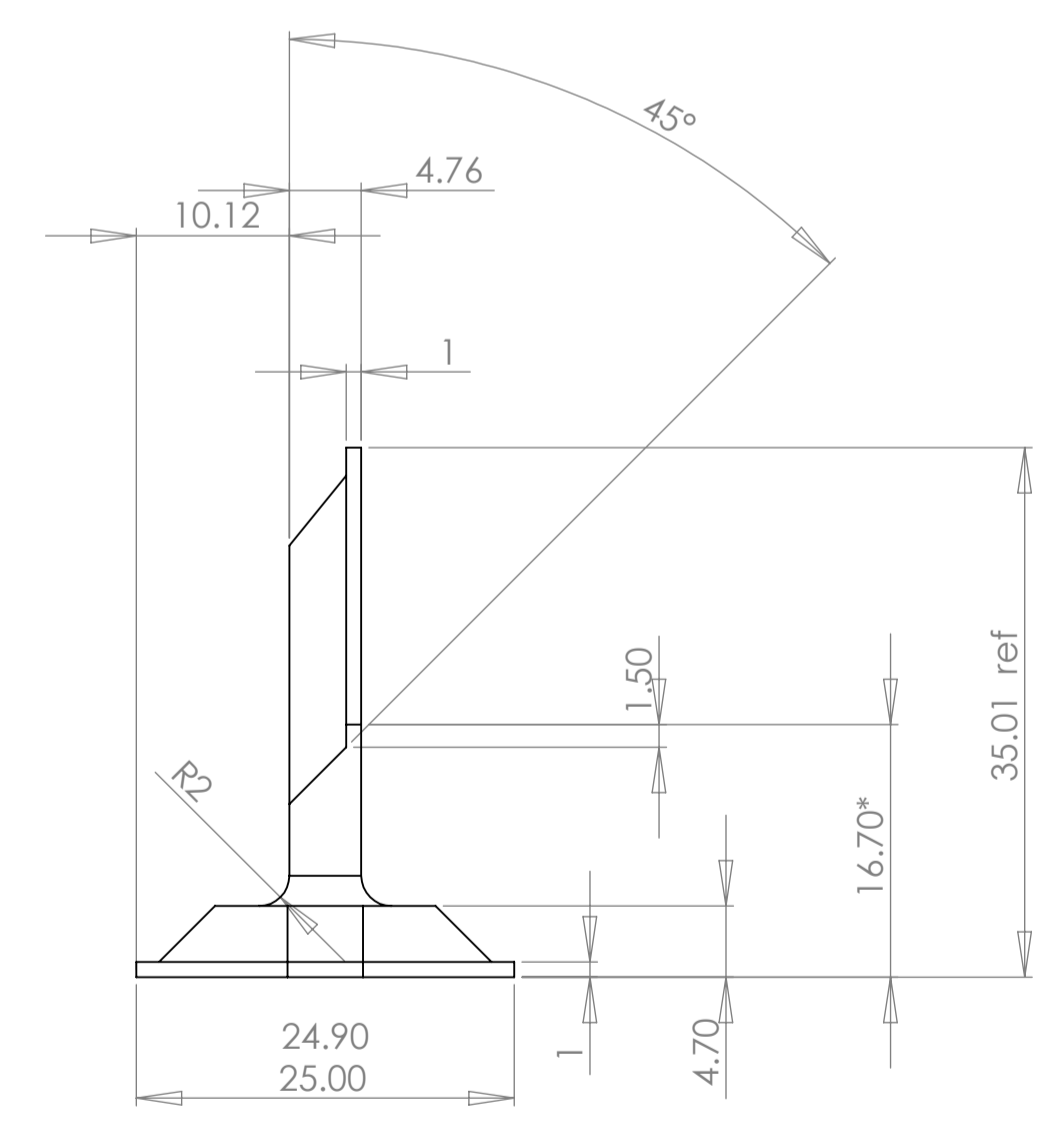
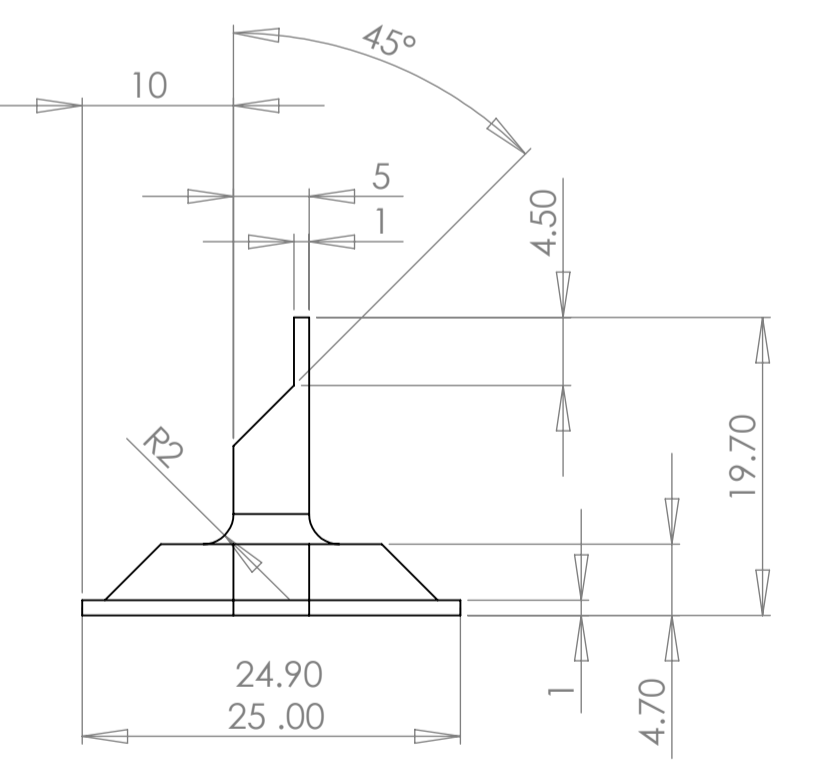
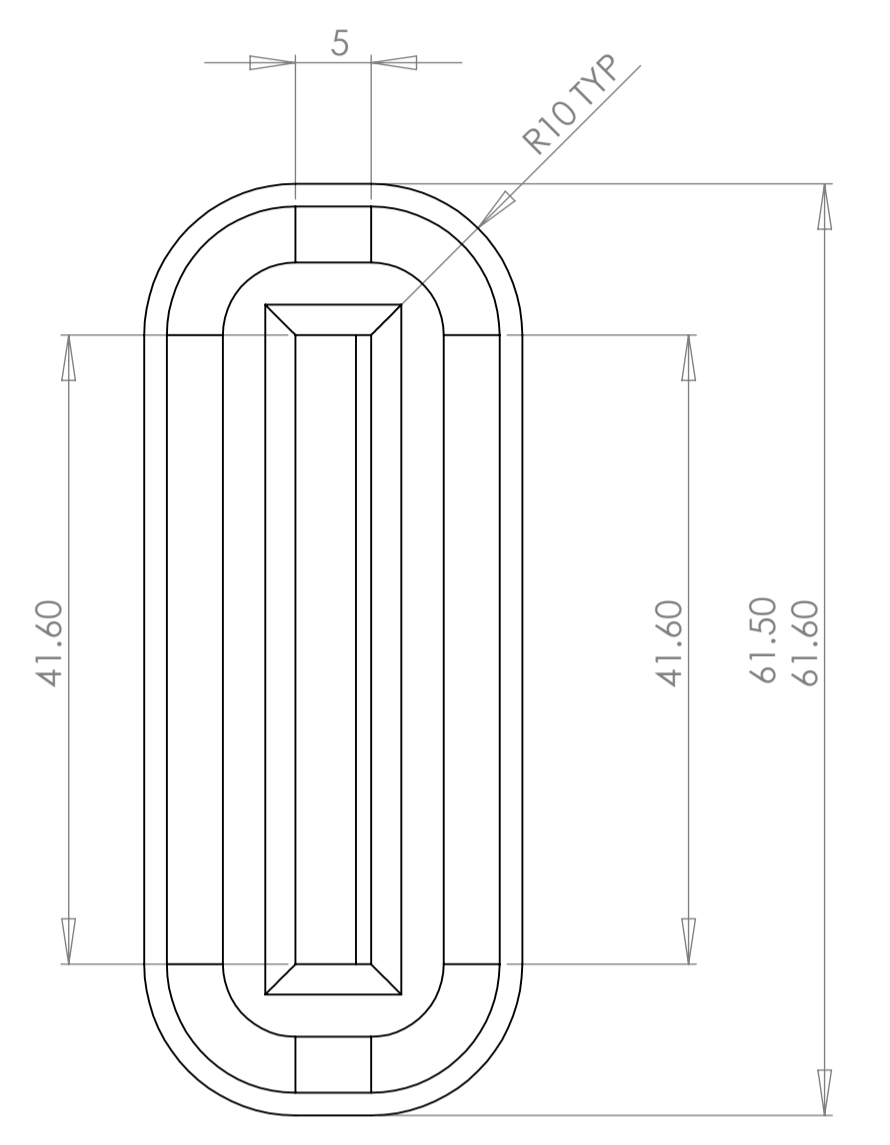
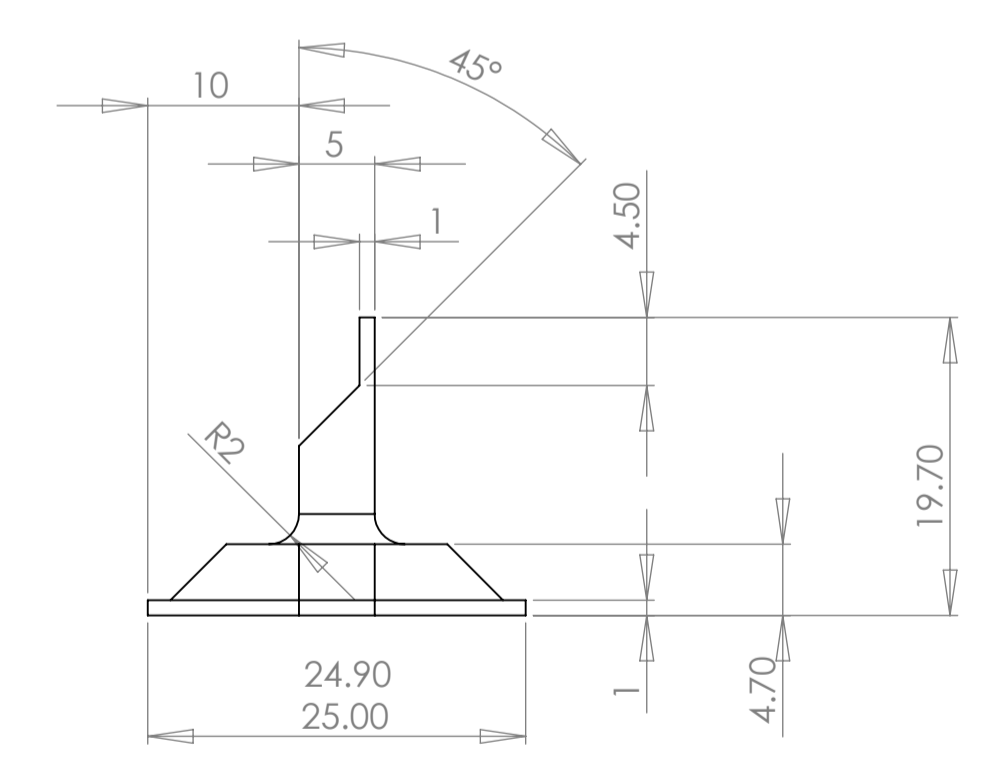
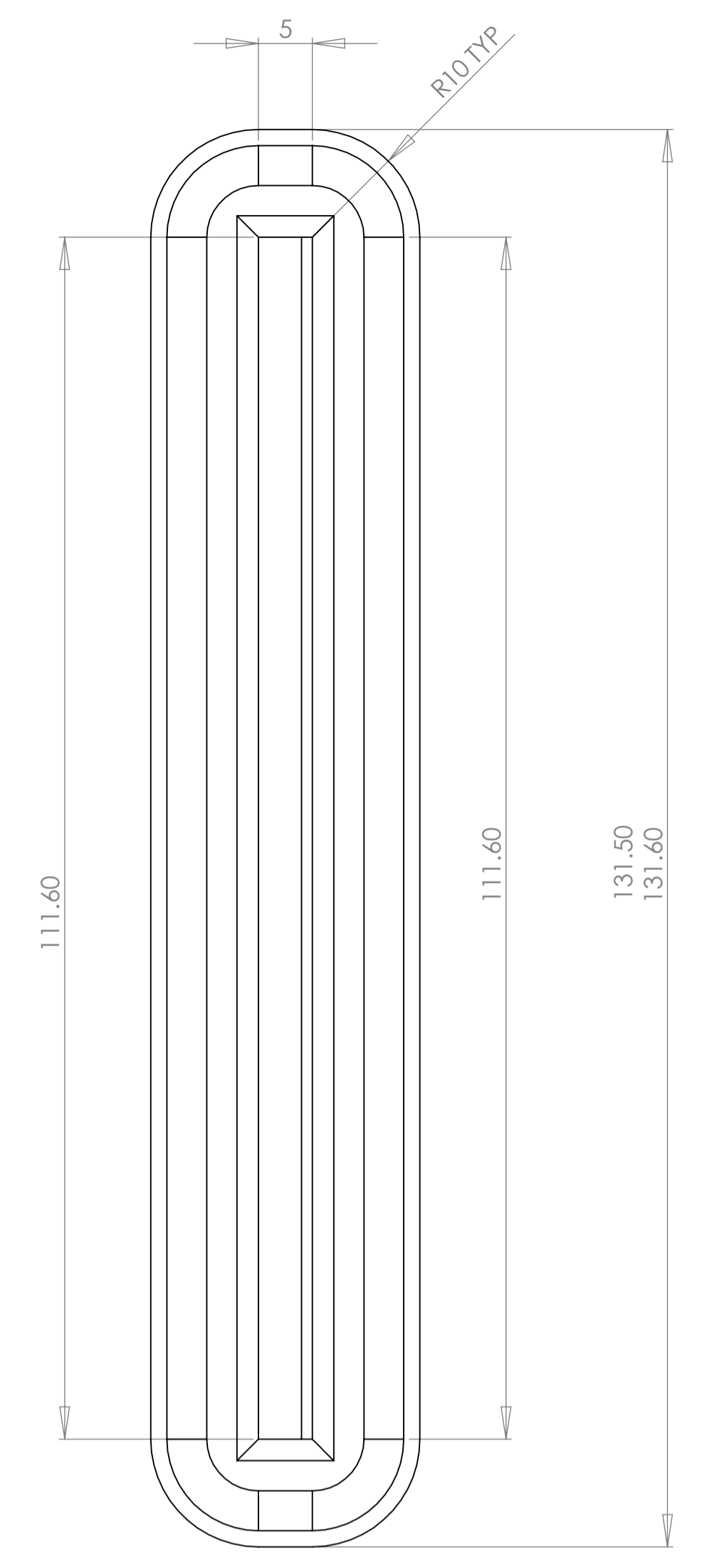


D060499-02\_03: WELDED TRUSS MEMBER SUPPORT  
4OFF PER ASSY



D060499-02\_01: FULL GUSSET SUPPORT  
2OFF PER ASSY



D060499-02\_02: SHORT GUSSET SUPPORT  
2OFF PER ASSY

NOTES: (UNLESS OTHERWISE SPECIFIED)		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		FINISH:	DEBUR AND BREAK SHARP EDGES
1. DO NOT SCALE FROM DRAWING.		SURFACE FINISH:		CLEAN TO LIGO SPEC	
2. REMOVE ALL SHARP EDGES R0.2 MAX		LINEAR: JX ±0.01mm			
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SILICONE, CHLORINE AND SULFONE.		ANGULAR: ±0.5°			
4. SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (DOWNS OR UP) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE 12 HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: D060499-02 001		DRAWN: TOMASZ BAK		DATE: 07/11/2008	
		MATERIAL: Aluminium Alloy 6082		DWG NO: D060499-02	
		WEIGHT:		SCALE: 1:3	
				SHEET 1 OF 2	

DO NOT SCALE DRAWING	REVISION	D
PARTS LIST		
CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IOR, GLASGOW UNIVERSITY GEO 400 GROUP		
TITLE: SUPPORTS		