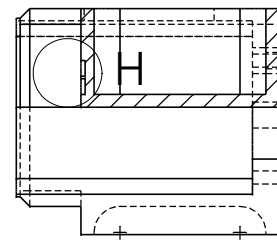
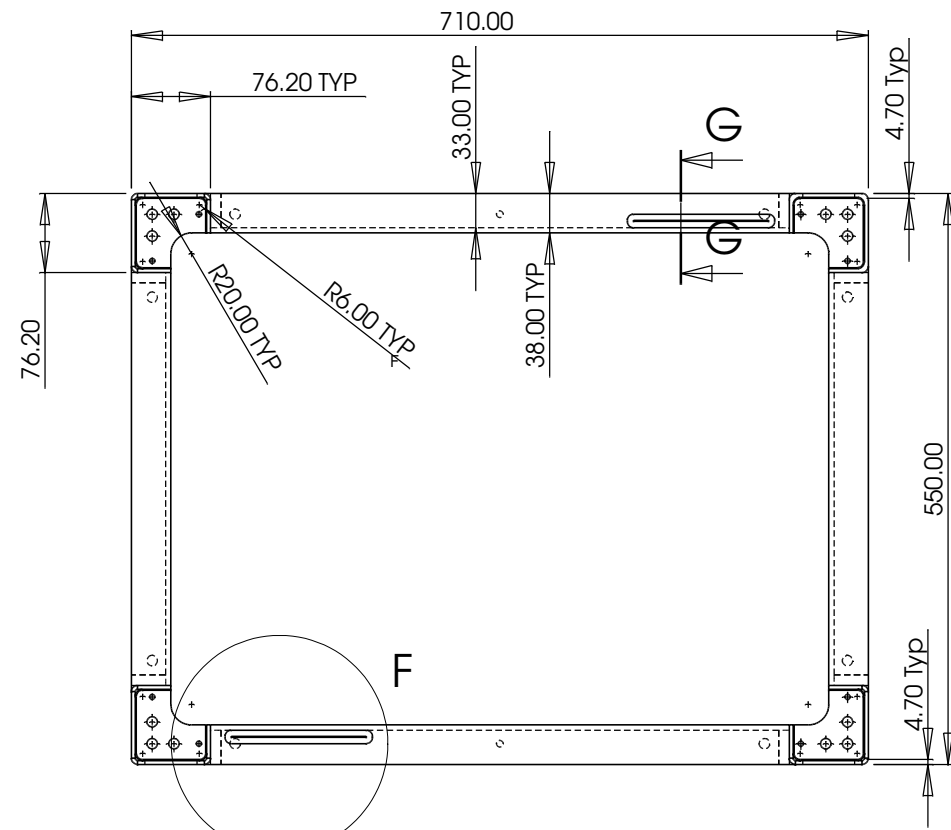
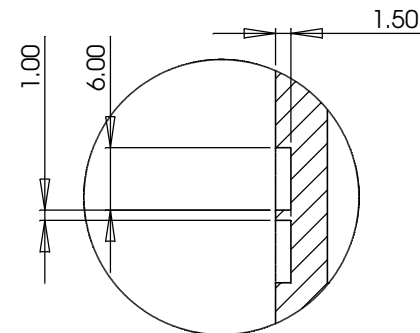


REV.	DATE	DCN #	DRAWING TREE #

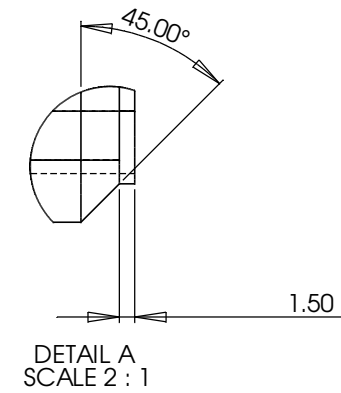
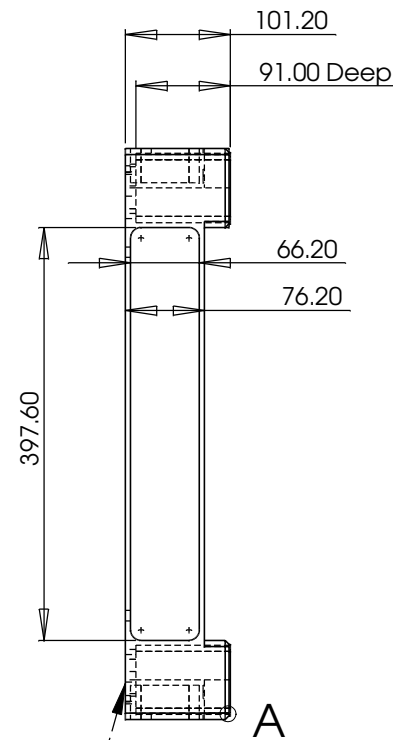
FIRST ANGLE PROJECTION



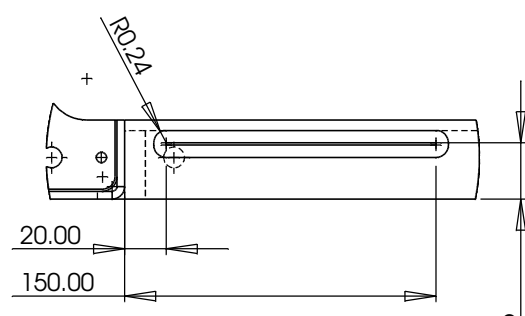
SECTION G-G



DETAIL H
SCALE 2 : 1

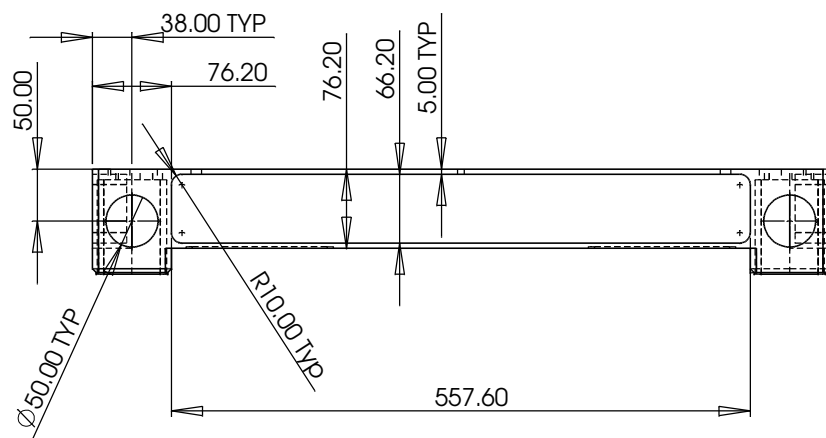


DETAIL A
SCALE 2 : 1

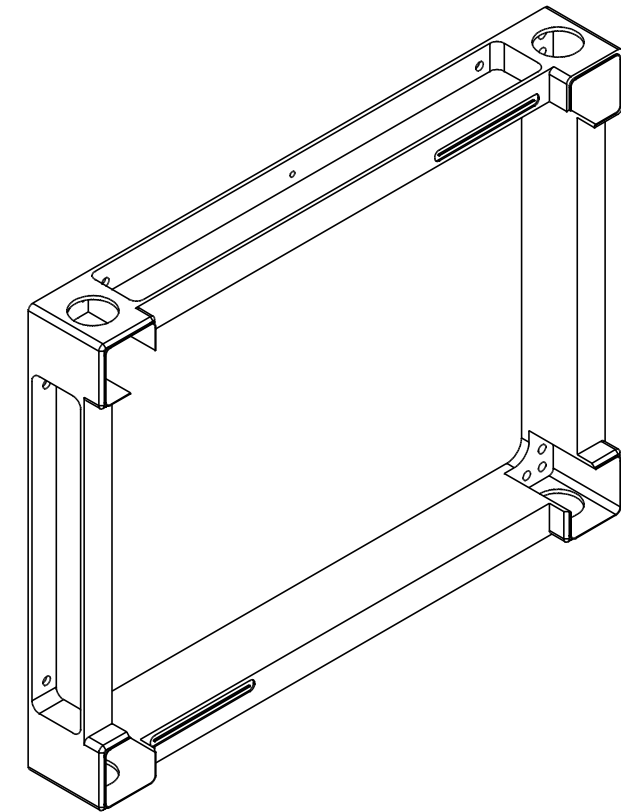


DETAIL F
SCALE 2 : 5

LEAVE THIS FACE 2mm PLUS



NOTE
DO NOT DRILL HOLES IN BASE AT THIS STAGE
THEY WILL BE MACHINED AFTER WELDING



ITEM No 1

NOTES: (UNLESS OTHERWISE SPECIFIED)		PARTS LIST	
1. DO NOT SCALE FROM DRAWING.	2. REMOVE ALL SHARP EDGES, R.02 MAX.	3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE.	4. SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE 12" HIGH CHARACTERS. UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS: A VIBRATORY TOOL MAY BE USED. EXAMPLE: D050247-A S/N 001
DIMENSIONS ARE IN INCHES		TOLERANCES: .XX ± 0.01 .XXX ± 0.005	
ANGULAR ± 0.5°		MATERIAL: ALUMINIUM ALLOY 6082	
FINISH: CLEAN		PART NAME: BOTTOM RING	
DRAWN: AKB	DATE: 26-10-06	SIZE: DWG. NO. C	REV. A
CHECKED:		SCALE: 1:2	PROJECTION: FIRST ANGLE
APPROVED:		SHEET OF 1	