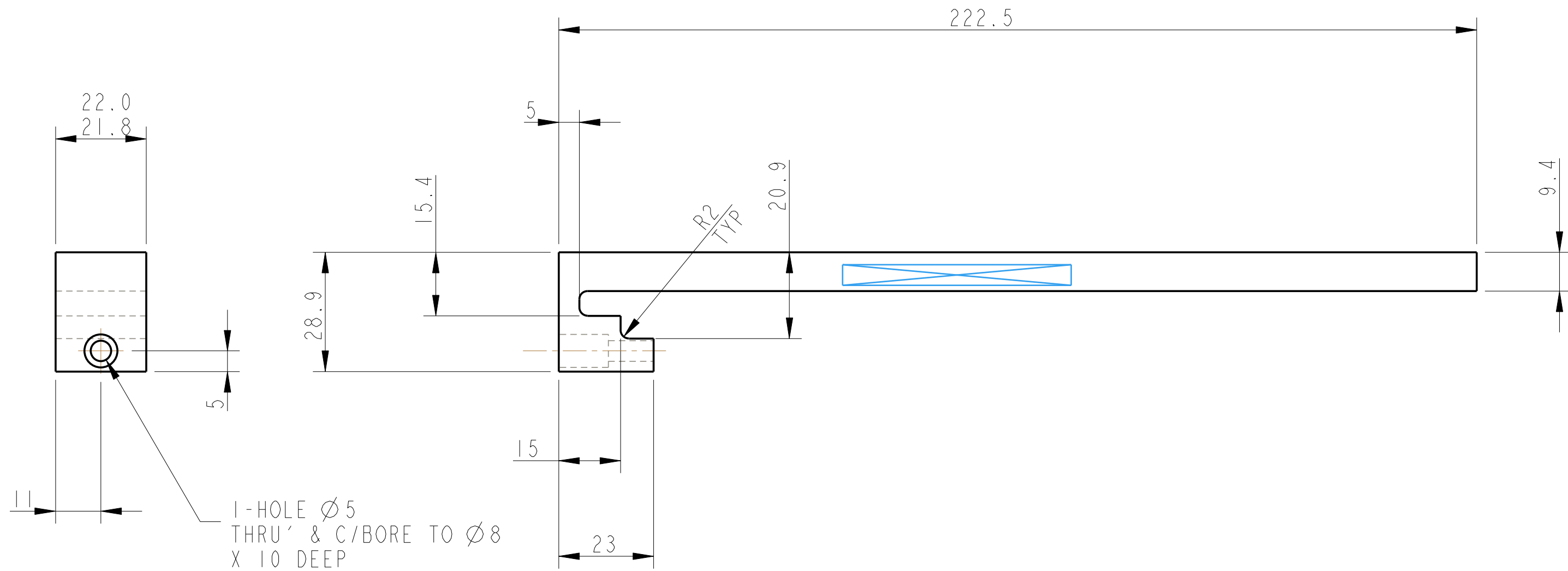
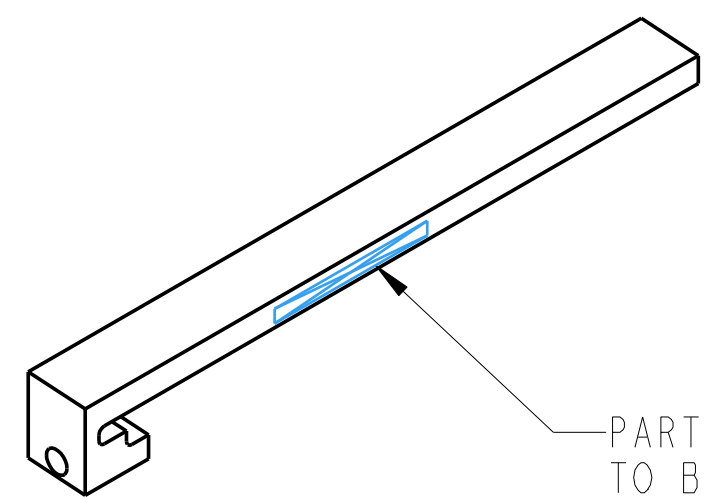


REV.	DATE	DCN #	DRAWING TREE #
A	30-OCT-06	E060260-00	.
B	21/DEC/07	E060260-B	.



1-HOLE Ø5 THRU' & C/BORE TO Ø8 X 10 DEEP



PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.

NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]

X.XX ±0.2 mm
ANGULAR ±0.25 °

MATERIAL: PFA 440 HP

FINISH: CLEAN
Ra = 1.6

	NAME	DATE
DRAWN	NJS/FEL	13/ JULY/06
CHECKED	J'OD	--/--/--
APPROVED	IW	--/--/--

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
RUTHERFORD APPLETON LABORATORIES

SYSTEM **ADVANCED LIGO**

SUB-SYSTEM **SUS**

NEXT ASSY **QUAD N-P-TYPE LOWER STRUCTURE**

PART NAME **PEN TEST MASS PAD**

SCALE 1:1 PROJECTION: SHEET 1 OF 1